

IDPlus 961-971-974 -HC

The range of hydrocarbon-compatible electronic controllers at the service of refrigeration installers

04/19



**USER
MANUAL**

This document contains a general description and/or technical characteristics concerning the performance of the products mentioned herein. This document is not intended to determine the suitability or reliability of these products in relation to any users' specific applications, and must not be used as such. Every user or integration specialist must conduct their own appropriate and full risk analyses, and evaluate and test the products in terms of their intended use or specific application. Neither Schneider Electric nor Eliwell, nor any of their associates or branches, shall be held liable or prosecutable for the improper use of the information contained herein. Users may send us comments and suggestions to improve or correct this publication.

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During the installation and use of this product, you must comply with local, national and international safety laws. For safety reasons and to ensure compliance with the data of the documented system, component repairs must be performed exclusively by the manufacturer.

When the devices are used for applications with technical safety requirements, comply with the most relevant instructions.

Incorrect use of Eliwell software - or other approved software - with our hardware products may constitute a risk for personal safety or may damage the equipment.

Failure to comply with these instructions may constitute a risk for personal safety or may damage the equipment.

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Important information

Read these instructions carefully and visually inspect the equipment to familiarize yourself with the device before attempting to install it, put it into operation or service it. The following warning messages may appear anywhere in this documentation or on the equipment to warn of potential dangers or to call attention to information that can clarify or simplify a procedure.



The addition of this symbol to a danger warning label indicates the existence of an electrical danger that could result in personal injury should the user fail to follow the instructions.



This is the safety warning symbol. It is used to warn the user of the potential dangers of personal injury. Observe all the safety warnings that follow this symbol to avoid the risk of serious injury or death.

DANGER

DANGER indicates a dangerous situation which, if not avoided, **will result in death or serious injury**.

WARNING

WARNING indicates a dangerous situation which, if not avoided, **could result in death or serious injury**.

CAUTION

CAUTION indicates a potentially dangerous situation which, if not avoided, **could result in minor or moderate injury**.

NOTICE

NOTICE used in reference to procedures not associated with physical injuries.

Remember that

Electrical equipment must only be installed, used and repaired by qualified personnel. Neither Schneider Electric nor Eliwell assume any liability for any consequences arising from the use of this material.

A qualified person is one who has the skills and knowledge relating to the design and operation of electrical equipment and its installation, and has received safety training to recognize and avoid the hazards involved.

Personnel qualification

Only trained personnel with a thorough knowledge and understanding of the contents of this manual and any other relevant product documentation are authorized to work on or with this product. The qualified person must be able to identify any hazards that may arise from setting parameters, the modifying of parameter values and, in general, from using mechanical, electrical and electronic equipment. In addition, the person must be familiar with health and safety regulations, rules and standards, which must be complied with while designing and implementing the system.

Intended use

This product is used for the control of chiller cabinets.

The controller must be installed and used according to the instructions provided and, in particular, under normal conditions, parts with hazardous voltages must not be accessible.

The controller must be adequately protected from water and dust in relation to its application and must not be accessible except with the use of a tool (except for front access).

The controller is also suitable for household refrigeration appliances and/or similar equipment and has been tested for safety aspects in accordance with the harmonized European reference standards.

Prohibited use

Any use other than what is indicated in the previous paragraph Intended Use is strictly prohibited.

The supplied relay contacts are electromechanical and subject to wear. The protection devices, required by international or local standards, must be installed outside the controller.

Liability and residual risks

The liability of Schneider Electric and Eliwell is limited to the correct and professional use of the product in accordance with the directives contained in this and other supporting documents, and does not extend to any damage caused by the following (including but not limited to):

- installations/uses other than those provided for and, in particular, different from the safety requirements provided for by the current regulations in the country of installation of the product and/or given in this manual;
- use on equipment that does not provide adequate protection against electric shock, water or dust under the completed installation conditions;
- use on devices that allow access to hazardous parts without the use of a key-locking mechanism or tools to access the controller;
- tampering with and/or modification of the product;
- installation/use in devices that do not comply with the current regulations in the country of installation of the product.

Disposal



The equipment (or the product) must be disposed of separately in compliance with the current local standards on waste disposal.

Information on...

Purpose of the document

This document describes the **IDPlus 961/971/974 -HC** controllers and their accessories, including installation and wiring information.

Note: please, read this document and related documents carefully before installing, operating or performing any maintenance on the controller.

Note on validity

This document is valid for **IDPlus 961-971-974 -HC**

The technical specifications of the devices described in this manual are also available online at the website Eliwell. The characteristics described in this manual should be identical to those available online. Based on our policy of continuous improvement, it is possible that the contents of the documentation are reviewed over time to improve clarity and accuracy. If you notice a difference between the manual and online information, please give priority to the online information first.

Related documents

Publication title	Reference document code
IDPlus -HC Instruction Sheet	9IS54703

You can download these technical publications and other technical information from our website at: www.eliwell.com

Product related information

⚡ ⚠ DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Disconnect all power from all equipment including connected devices prior to removing any covers or doors, or installing or removing any accessories, hardware, cables or wires.
- Always use a voltage sensing device calibrated to the nominal value to confirm the power is off where and when indicated.
- Before powering the device back up, fit back and fix all the covers, hardware components and wiring.
- Check the earthing connections on all earthed devices.
- Use this device and all connected products only at the specified voltage.

Failure to follow these instructions will result in death or serious injury.

⚡ ⚠ DANGER

RISK OF ELECTRIC SHOCK AND FIRE

- Do not expose the equipment to liquids.
- Do not exceed the temperature and humidity ranges specified in the technical specifications.

Failure to follow these instructions will result in death or serious injury.

⚡ ⚠ DANGER

LOOSE WIRING CAN CAUSE ELECTRICAL SHOCK

Tighten the connections according to the tightening torques in the technical specifications.

Failure to follow these instructions will result in death or serious injury.

Use copper wires (mandatory). The table below shows the type and size of wires for screw terminals with 5.00 mm (0.197 in) pitch:

											N•m	0.5...0.6
									Ø 3.5 mm (0.14 in.)		lb-in	4.42...5.31
mm in.	7 0.28											
	mm ²	0.2...2.5	0.2...2.5	0.25...2.5	0.25...2.5	2 x 0.2...0.75	2 x 0.2...0.75	2 x 0.25...0.75	2 x 0.5...1.5			
	AWG	24...14	24...14	24...14	24...14	2 x 24...18	2 x 24...18	2 x 24...18	2 x 20...16			

⚠ DANGER

RISK OF OVERHEATING AND FIRE

- Use this device only at the specified voltage.
- Do not use with loads other than those indicated in the technical specifications.
- Do not exceed the maximum permitted current; for higher loads, use a contactor with sufficient power capacity.

Failure to follow these instructions will result in death or serious injury.

⚠ WARNING

UNINTENDED EQUIPMENT OPERATION

- Use appropriate safety interlocks where personnel and/or equipment hazards exist.
- Install and operate this equipment in an enclosure appropriately rated for its intended environment and secured by a keyed or tooled locking mechanism.
- Power line and output circuits must be wired and fused in compliance with local and national regulatory requirements for the rated current and voltage of the particular equipment.
- Do not use this equipment in safety-critical machine functions unless the equipment is otherwise designated as functional safety equipment and conforming to applicable regulations and standards.
- Do not disassemble, repair, or modify this equipment.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

⚠ WARNING

UNINTENDED EQUIPMENT OPERATION DUE TO ELECTROSTATIC DISCHARGE

Before handling the equipment, always discharge the static electricity from the body by touching an earthed surface or type-approved antistatic mat.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

⚠ WARNING

UNINTENDED EQUIPMENT OPERATION

The signal cables (probes, digital inputs, communication and relative power supplies) of the device must be laid separately from the power cables.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

The temperature probes (NTC/PTC/Pt1000) are not characterized by any insertion polarity and can be extended using normal bipolar wire. The extension of the probe wires affects the controller's electromagnetic compatibility (EMC).

NOTICE

UNINTENDED EQUIPMENT OPERATION

- For I/O terminals (digital inputs and probes) use cables that are not longer than 10 m (32.80 ft).
- Use cables that are not longer than 3 m (9.84 ft) to connect the TTL serial line.

Failure to follow these instructions can result in equipment damage.

The loading procedure for one of the Default Applications restores the factory settings, i.e. the default values given in the parameters table, with the exception of the parameters which are not in the default applications **AP1...AP4** which maintain the previously set value. These values, when unedited, may not be suitable and may therefore need to be changed.

NOTICE

UNINTENDED EQUIPMENT OPERATION

Check all the relevant parameters after uploading a default application.

Failure to follow these instructions can result in equipment damage.

Flammable refrigerant gases

The use of flammable refrigerant gases depends on many factors, including current local, regional and/or national standards.

The devices and corresponding accessories described in this document use components and, more specifically, electromechanical relays tested in accordance with IEC standard 60079-15 and classed as nC components (non-incendive electrical devices with protection 'n').

Compliance with IEC standard 60079-15 is considered sufficient - and therefore ideal - for commercial refrigeration and HVAC systems which use flammable refrigerant gases, such as R290. Nevertheless, other limitations, devices, sites and/or machine types (refrigerators, vending machines and dispensers, bottle coolers, ice machines, chiller cabinets for self-service, etc.) may be involved or lead to restrictions and/or other constraints.

The use and application of information contained in this document requires experience in the design and parameter setup/programming of refrigeration and HVAC control systems. Only you, namely the original manufacturers of the machine, the installers, or the users, can be aware of the conditions and factors present, in addition to applicable standards during machine design, installation, setup, operation and maintenance (or related processes). As such, only you can decide the suitability of the automation and the corresponding equipment, and the resulting safety features and interlocks which can be utilized in an efficient and suitable manner at the sites in which the relevant equipment needs to be put into service. When the automation and control equipment - and any other related equipment or software - are selected for a particular application, the applicable local, regional and national standards and regulations must also be taken into consideration.

When using flammable refrigerant gases, machine compliance with all current regulations and standards must be checked after this controller and related equipment has been installed. Although all the declarations and information contained herein should be considered accurate and reliable, they are not covered by warranty. The information provided herein does not absolve the user from the responsibility of carrying out their own checks and verification processes in terms of any applicable standards.

WARNING

REGULATORY INCOMPATIBILITY

Make sure that all equipment used and the systems designed comply with all applicable local, regional and national laws.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Introduction

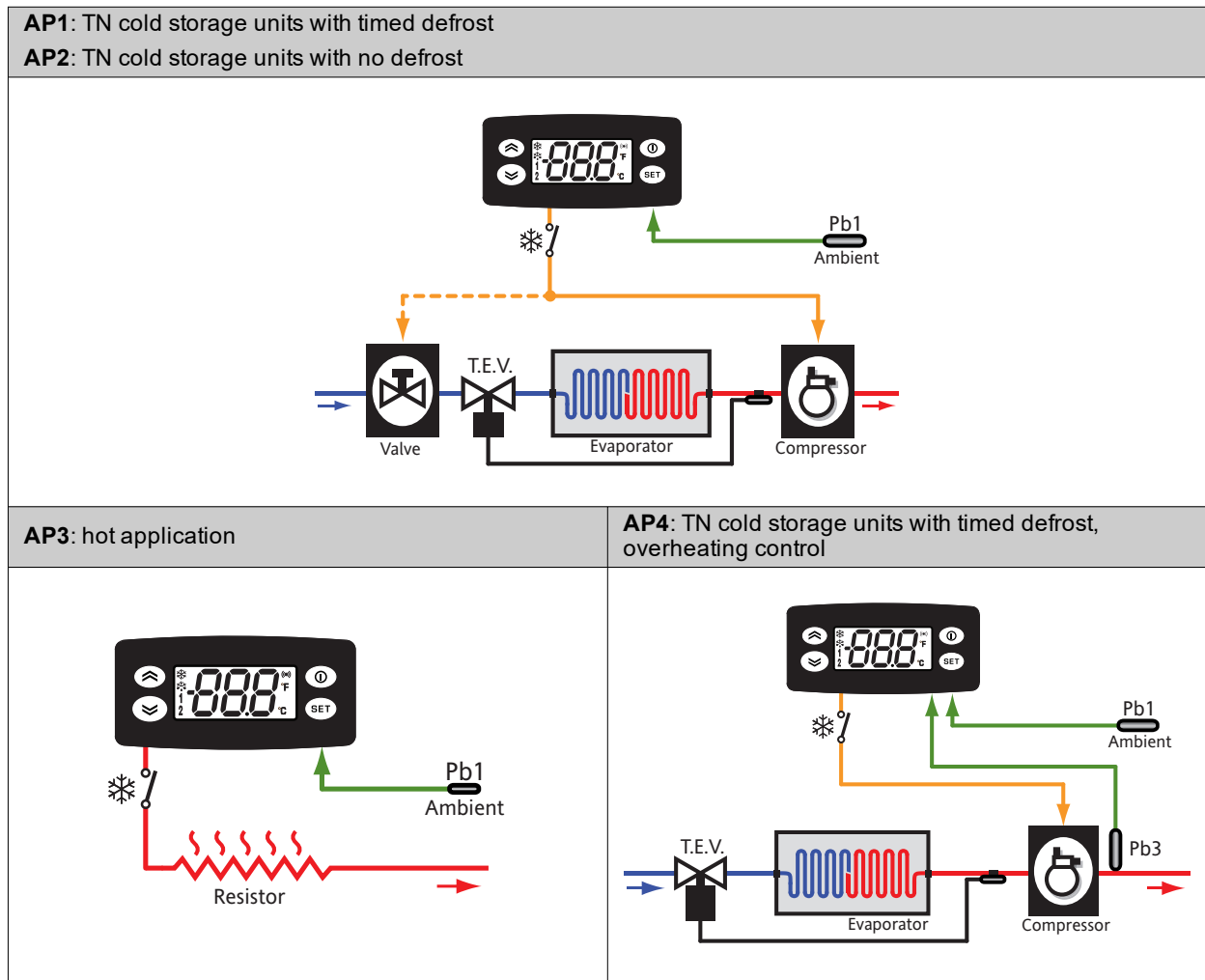
Presentation of IDPlus

Introduction

IDPlus is a microprocessor-based electronic regulator for managing chiller cabinets, display windows and refrigeration units. It has four predefined parameter maps to configure the controller for some of the most used applications. The maps also allow the reduction of installation times and the amount of parameters to be changed.







Application IDPlus 961 -HC

Applications overview



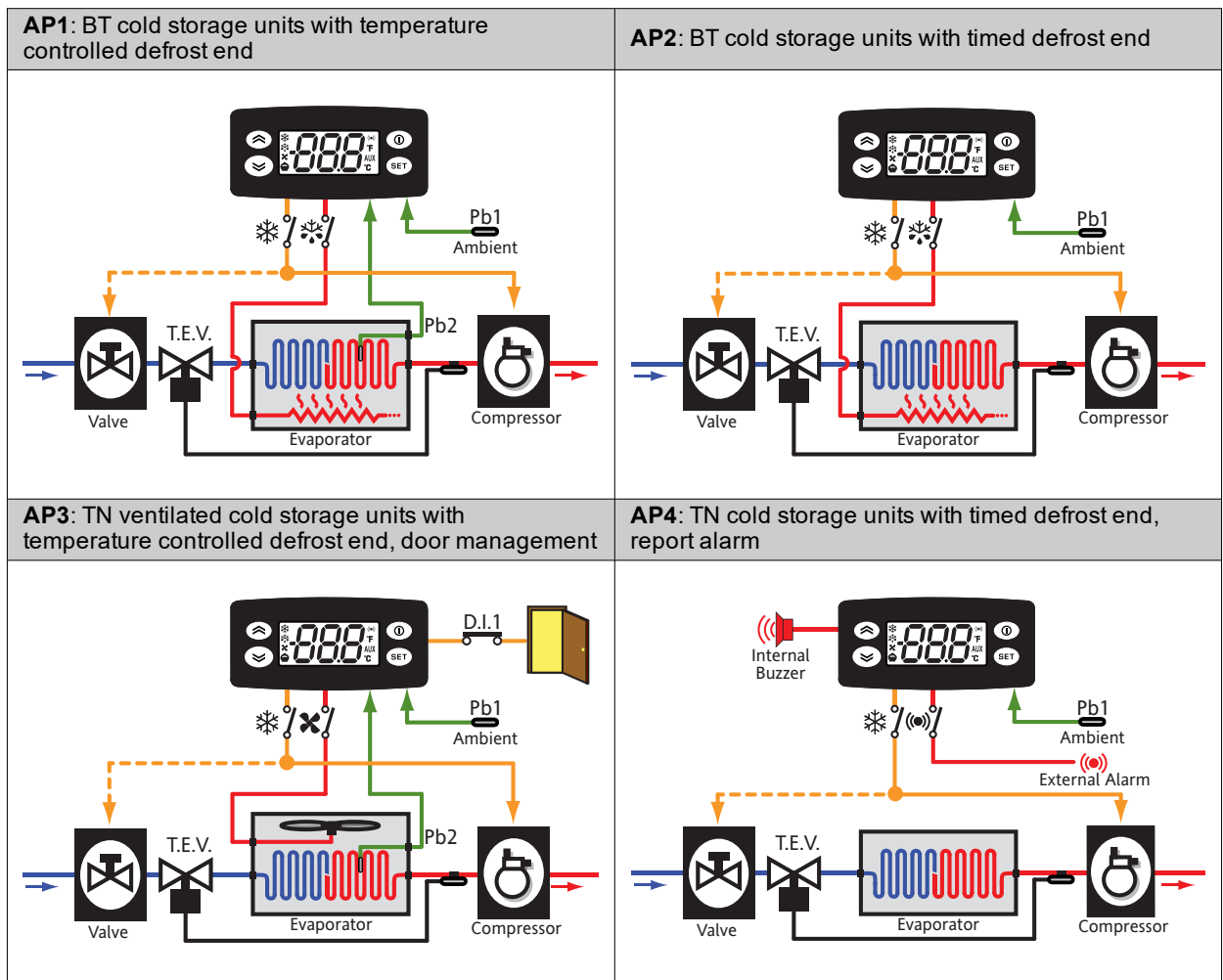
Application details

Analogue inputs	One NTC input (environmental probe Pb1)
Digital inputs	One digital input not set (H11 = 0)
Digital outputs	Compressor relay: <ul style="list-style-type: none"> • EU (maximum 250 Vac): 12(8) A • U.S. (maximum 240 Vac): 12FLA / 72LRA
Defrost end	<p>AP1, AP4 Timed (start delay dOH = 0 minutes, maximum duration dEt = 30 minutes)</p> <p>AP2, AP3 Not set</p>

Active alarms	<p>AP1, AP2, AP3, AP4 Maximum/minimum temperature on Pb1 (absolute values of HAL and LAL)</p> <p>AP4 Compressor overheating on Pb3</p>
Button configuration	<p>AP1, AP4</p> <ul style="list-style-type: none"> : manual defrost : not set : standby <p>AP2, AP3</p> <ul style="list-style-type: none"> : not set : not set : standby

Application IDPlus 971 -HC

Applications overview

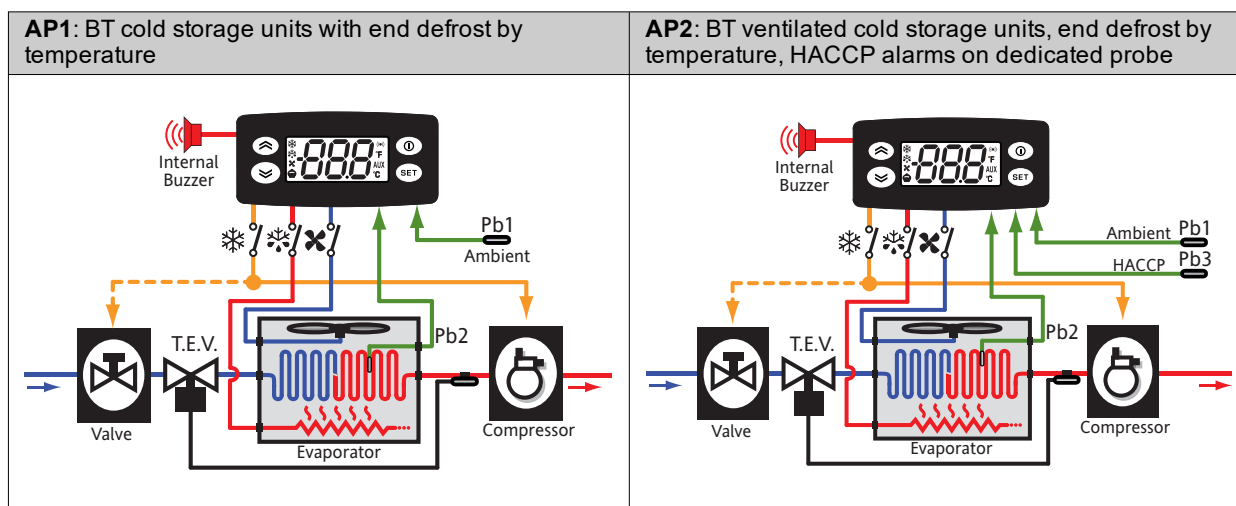


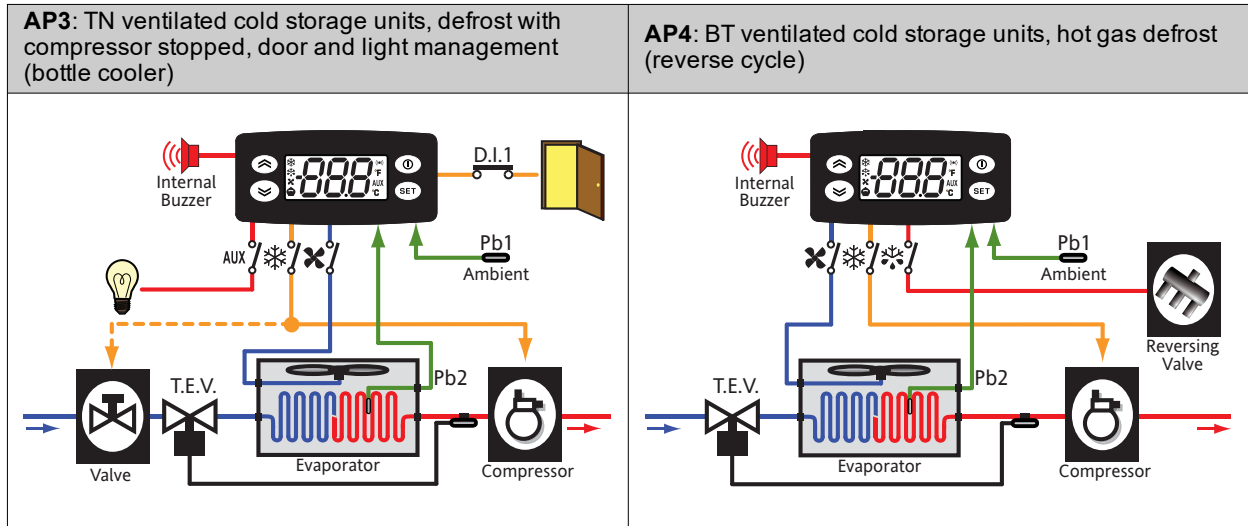
Application details

Analogue inputs	<p>AP1, AP3 Two NTC inputs (environmental probe Pb1 + evaporator probe Pb2)</p> <p>AP2, AP4 One NTC input (environmental probe Pb1)</p>
Digital inputs	<p>AP1, AP2, AP4 One digital input not set (H11 = 0)</p> <p>AP3 One digital input set for door switch (H11 = 4)</p>
Digital outputs	<p>Compressor relay:</p> <ul style="list-style-type: none"> • EU (maximum 250 Vac): 12(8) A • U.S. (maximum 240 Vac): 12FLA / 72LRA <p>Defrost relay:</p> <ul style="list-style-type: none"> • EU (maximum 250 Vac): NA 8(4) A - NC 6(3) A • U.S. (maximum 240 Vac): NA 8 A / NC 6 A resistors - NA 4.9FLA / 29.4LRA
Defrost end	<p>AP1, AP3 For temperature (dSt = 8.0 °C)</p> <p>AP2, AP4 Timed (start delay dOH = 0 minutes, maximum duration dEt = 30 minutes)</p>
Active alarms	Maximum/minimum temperature on Pb1 (absolute values of HAL and LAL)
Button configuration	<p>☰: manual defrost</p> <p>☹: not set</p> <p>⓪: standby</p>

Application IDPlus 974 -HC

Applications overview





Application details

<p>Analogue inputs</p>	<p>Two NTC inputs (environmental probe Pb1 + evaporator probe Pb2)</p>
<p>Digital inputs</p>	<p>AP1, AP4 One digital input not set (H11 = 0)</p> <p>AP2 One NTC input (set as analogue which connects to Pb3)</p> <p>AP3 One digital input set for door switch (H11 = 4)</p>
<p>Digital outputs</p>	<p>Compressor relay:</p> <ul style="list-style-type: none"> • EU (maximum 250 Vac): 12(8) A • U.S. (maximum 240 Vac): 12FLA / 72LRA <p>Defrost relay:</p> <ul style="list-style-type: none"> • EU (maximum 250 Vac): NA 8(4) A - NC 6(3) A • U.S. (maximum 240 Vac): NA 8 A / NC 6 A resistors - NA 4.9FLA / 29.4LRA <p>Fan relay:</p> <ul style="list-style-type: none"> • EU (maximum 250 Vac): 5(2) A • U.S. (maximum 240 Vac): 5 A resistors - 2FLA / 12LRA
<p>Defrost end</p>	<p>AP1, AP4 Timed (start delay dOH = 0 minutes, maximum duration dEt = 30 minutes)</p> <p>AP2, AP3 Not set</p>
<p>Active alarms</p>	<p>AP1, AP2, AP3, AP4 Maximum/minimum temperature on Pb1 (absolute values of HAL and LAL)</p> <p>AP2 HACCP on Pb3 probe</p>
<p>Button configuration</p>	<p>AP1, AP4</p> <ul style="list-style-type: none"> ⏏: manual defrost ⏏: not set ⏏: standby <p>AP2, AP3</p> <ul style="list-style-type: none"> ⏏: not set ⏏: not set ⏏: standby

Mechanical assembly

Before beginning

Please read this manual carefully before installing the system.

In particular, comply with all safety instructions, electrical requirements and current regulations for the machine or the process used on this equipment. The use and application of the information contained herein requires experience in the design and programming of automated control systems. Only the user, integrator or machine manufacturer can be aware of all the conditions and factors that occur during machine installation, configuration, operation and maintenance or the process and can therefore determine the associated automation equipment and its interlocks and safety systems that can be used effectively and appropriately. When choosing automation and control equipment and other related equipment and software, for a particular application, all applicable local, regional, and national standards and/or regulations must be considered.

WARNING

REGULATORY INCOMPATIBILITY

Make sure that all equipment used and the systems designed comply with all applicable local, regional and national laws.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Disconnect the power supply

DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Disconnect all power from all equipment including connected devices prior to removing any covers or doors, or installing or removing any accessories, hardware, cables or wires.
- Always use a voltage sensing device calibrated to the nominal value to confirm the power is off where and when indicated.
- Before powering the device back up, fit back and fix all the covers, hardware components and wiring.
- Use this device and all connected products only at the specified voltage.

Failure to follow these instructions will result in death or serious injury.

Operating environment

The use of flammable refrigerant gases depends on many factors, including current local, regional and/or national standards.

The devices and corresponding accessories described in this document use components and, more specifically, electromechanical relays tested in accordance with IEC standard 60079-15 and classed as nC components (non-incendive electrical devices with protection 'n').

Compliance with IEC standard 60079-15 is considered sufficient - and therefore ideal - for commercial refrigeration and HVAC systems which use flammable refrigerant gases, such as R290. Nevertheless, other limitations, devices, sites and/or machine types (refrigerators, vending machines and dispensers, bottle coolers, ice machines, chiller cabinets for self-service, etc.) may be involved or lead to restrictions and/or other constraints.

The use and application of information contained in this document requires experience in the design and parameter setup/programming of refrigeration and HVAC control systems. Only you, namely the original manufacturers of the machine, the installers, or the users, can be aware of the conditions and factors present, in addition to applicable standards during machine design, installation, setup, operation and maintenance (or related processes). As such, only you can decide the suitability of the automation and the corresponding equipment, and the resulting safety features and interlocks which can be utilized in an efficient and suitable manner at the sites in which the relevant equipment needs to be put into service. When the automation and control equipment - and any other related equipment or software - are selected for a particular application, the applicable local, regional and national standards and regulations must also be taken into consideration.

When using flammable refrigerant gases, machine compliance with all current regulations and standards must be checked after this controller and related equipment has been installed. Although all the declarations and information contained herein should be considered accurate and reliable, they are not covered by warranty. The information provided herein does not absolve the user from the responsibility of carrying out their own checks and verification processes in terms of any applicable standards.

⚠ WARNING

REGULATORY INCOMPATIBILITY

Make sure that all equipment used and the systems designed comply with all applicable local, regional and national laws.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Installation Considerations

Warnings

⚠ WARNING

UNINTENDED EQUIPMENT OPERATION

- Use appropriate safety interlocks where personnel and/or equipment hazards exist.
- Install and operate this equipment in an enclosure appropriately rated for its intended environment and secured by a keyed or toolled locking mechanism.
- Power line and output circuits must be wired and fused in compliance with local and national regulatory requirements for the rated current and voltage of the particular equipment.
- Do not use this equipment in safety-critical machine functions unless the equipment is otherwise designated as functional safety equipment and conforming to applicable regulations and standards.
- Do not disassemble, repair, or modify this equipment.
- Do not connect wires to unused terminals and/or terminals indicated as “No Connection (N.C.)”.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Take care when handling the equipment to avoid damage due to electrostatic discharge. In particular, uncovered connectors and in some cases uncovered printed circuit boards are extremely vulnerable to electrostatic discharge.

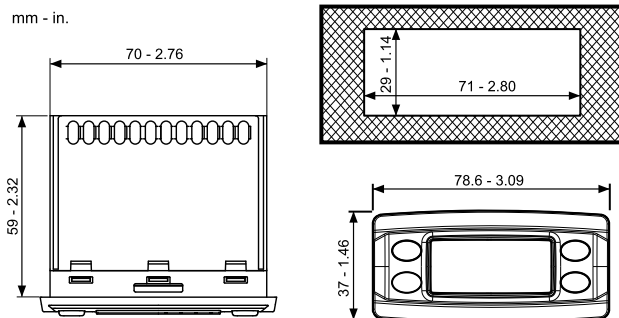
⚠ WARNING

UNINTENDED EQUIPMENT OPERATION DUE TO ELECTROSTATIC DISCHARGE

Before handling the equipment, always discharge the static electricity from the body by touching an earthed surface or type-approved antistatic mat.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Mechanical dimensions

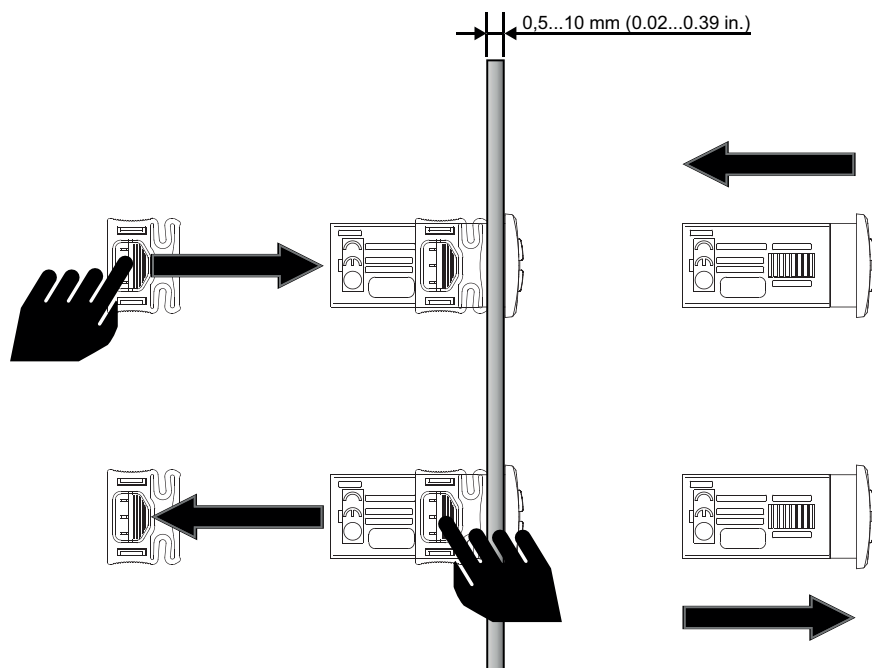


IDPlus installation

Install the controller

Drill a 29 x 71 mm (2.80 x 1.14 in) hole and insert the controller; secure it with the special brackets provided.


Leave the area near the slits free to allow air recirculation and cooling of the controller. The panel thickness must be between 0.5 mm (0.02 in) and 10 mm (0.39 in).



Electrical connections

Best practice for wiring

Warnings



DANGER

HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH

- Disconnect all power from all equipment including connected devices prior to removing any covers or doors, or installing or removing any accessories, hardware, cables or wires.
- Always use a voltage sensing device calibrated to the nominal value to confirm the power is off where and when indicated.
- Before powering the device back up, fit back and fix all the covers, hardware components and wiring.
- Check the earthing connections on all earthed devices.
- Use this device and all connected products only at the specified voltage.

Failure to follow these instructions will result in death or serious injury.

Wiring Guidelines

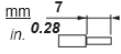








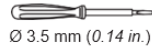


DANGER


LOOSE WIRING CAN CAUSE ELECTRICAL SHOCK

Tighten the connections according to the tightening torques in the technical specifications.

Failure to follow these instructions will result in death or serious injury.

Use copper wires (mandatory). The table below shows the type and size of wires for screw terminals with 5.00 mm (0.197 in) pitch:

											N•m	0.5...0.6
									Ø 3.5 mm (0.14 in.)		lb-in	4.42...5.31
mm ²	0.2...2.5	0.2...2.5	0.25...2.5	0.25...2.5	2 x 0.2...0.75	2 x 0.2...0.75	2 x 0.25...0.75	2 x 0.5...1.5				
AWG	24...14	24...14	24...14	24...14	2 x 24...18	2 x 24...18	2 x 24...18	2 x 20...16				


WARNING

UNINTENDED EQUIPMENT OPERATION

The signal cables (probes, digital inputs, communication and relative power supplies) of the device must be laid separately from the power cables.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

The temperature probes (NTC/PTC/Pt1000) do not have the normal bipolar cable. The extension of the probe wires affects the controller's electromagnetic compatibility (EMC).

Connections

Warnings




NOTICE

UNINTENDED EQUIPMENT OPERATION

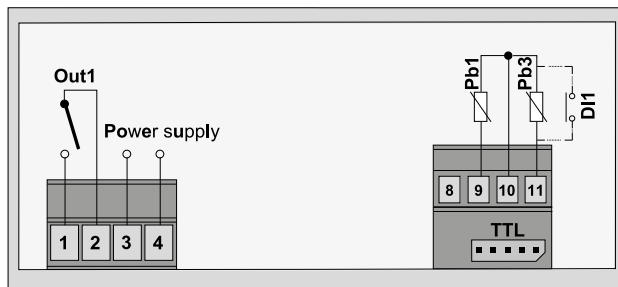
- For I/O terminals (digital inputs and probes) use cables that are not longer than 10 m (32.80 ft).
- Use cables that are not longer than 3 m (9.84 ft) to connect the TTL serial line.

Failure to follow these instructions can result in equipment damage.

Legend

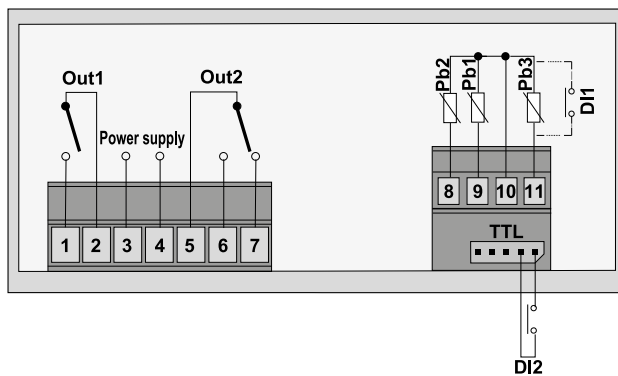
Relay	Output	Symbol
Compressor	Out1	
Defrost	Out2	
Fans	Out3	

Connections IDPlus 961 -HC



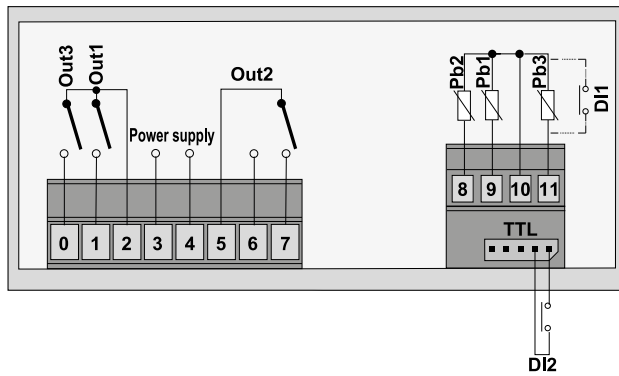
Terminals	Description
1-2	Compressor relay (Out1)
3-4	230 Vac power supply
10-9	Probe Pb1
10-11	Digital input 1 (H11 ≠0 and H43 =n) / Pb3 probe (H11 =0 and H43 =y)
TTL	Serial TTL

Connections IDPlus 971 -HC



Terminals	Description
1-2	Compressor relay (Out1)
3-4	230 Vac power supply
5-6-7	Defrost relay (Out2)
8-10	Probe Pb2
9-10	Probe Pb1
10-11	Digital input 1 (H11 ≠0 and H43 =n) / Pb3 probe (H11 =0 and H43 =y)
TTL	Serial TTL / Digital input 2

Connections IDPlus 974 -HC



Terminals	Description
0-2	Fan relay (Out3)
1-2	Compressor relay (Out1)
3-4	230 Vac power supply
5-6-7	Defrost relay (Out2)
8-10	Probe Pb2
9-10	Probe Pb1
10-11	Digital input 1 (H11 ≠0 and H43 =n) / Pb3 probe (H11 =0 and H43 =y)
TTL	Serial TTL / Digital input 2

Unused digital inputs

If a digital input is not used it is necessary to:

- set **H11** (for digital input 1) or **H12** (for digital input 2) = 0, or
- set the input as follows:

If the value of H11 or H12...	Then set the input as...
< 0 (input normally closed)	closed
> 0 (input normally open)	open

Technical Specifications

Technical data

The product conforms to the following harmonized standards	EN 60730-1 / EN 60730-2-9
Construction of control	Built-in electronic control device
Purpose of control	Operating control (non-safety related) device
Type of action	1.B
Pollution degree	2
Overvoltage category	II
Rated impulse voltage	2500 V
Power supply	230 Vac ($\pm 10\%$) 50/60 Hz
Power draw	4.5 VA
Ambient operating conditions	-5...55 °C (23...131 °F) 10...90% RH
Transportation and storage conditions	-30...85 °C (-22...185 °F) 10...90% RH
Software class	A

Note: check the rated power supply on the controller plate.

Note: consult the Sales Office for availability of the relay and power supply capacities.

Input characteristics

Buzzer	Yes (depending on the model)
Analogue inputs	IDPlus 961 -HC: one NTC/PTC/Pt1000 input IDPlus 971/974 -HC: two NTC/PTC/Pt1000 inputs
Digital inputs	IDPlus 961 -HC: one voltage-free digital input (D.I.1), which can also be configured as a probe input. IDPlus 971/974 -HC: two voltage-free digital inputs (D.I.1 and D.I.2)

Note: D.I.1 can also be configured as a probe input (**H11**=0 and **H43**=y)D.I.2, if activated, should be connected to terminals 1-2 of the TTL connector (ID Plus 971/974-HC).

Output Specifications IDPlus 961 -HC

Compressor relay (Out1)	EU (maximum 250 Vac): 12(8) A U.S. (maximum 240 Vac): 12FLA / 72LRA
--------------------------------	--

Output Specifications IDPlus 971 -HC

Compressor relay (Out1)	EU (maximum 250 Vac): 12(8) A U.S. (maximum 240 Vac): 12FLA / 72LRA
Defrost relay (Out2)	EU (maximum 250 Vac): NA 8(4) A - NC 6(3) A U.S. (maximum 240 Vac): NA 8 A / NC 6 A resistors - NA 4.9FLA / 29.4LRA

Output Specifications IDPlus 974 -HC

Compressor relay (Out1)	EU (maximum 250 Vac): 12(8) A U.S. (maximum 240 Vac): 12FLA / 72LRA
Defrost relay (Out2)	EU (maximum 250 Vac): NA 8(4) A - NC 6(3) A U.S. (maximum 240 Vac): NA 8 A / NC 6 A resistors - NA 4.9FLA / 29.4LRA
Fan relay (Out3)	EU (maximum 250 Vac): 5(2) A U.S. (maximum 240 Vac): 5 A resistors - 2FLA / 12LRA

Probe values

Accuracy	NTC/PTC/Pt1000 -55...70 °C (-67...158 °F): better than 0.5% of full-scale + one digit. Pt1000 70...150 °C (158...302 °F): better than 0.6% of full-scale + one digit.
Display range	NTC : -50...110 °C (-58...230 °F); PTC : -55...140 °C (-67...284 °F); Pt1000 : -55...150 °C (-67...302 °F); (on the display with three digits + signal)
Resolution	0.1 °C (0.1 °F)

Note: data concerning only the controller, without considering the probes (accessories not supplied).

Mechanical characteristics

Connectors	Serial TTL for CopyCard connections, UNICARD or D.I.2 (only IDPlus 971/974 - HC)
Dimensions	Front 78.6 x 37 mm (3.09 x 1.46 in), depth 59 mm (2.32 in) (terminals disabled)
Mounting panel thickness	0.5...10.0 mm (0.02...0.39 in)
Mounting	Panel, with drilling template 71 x 29 mm (2.80 x 1.14 in).
Terminals	Screw

Network connections

Bus Adapter	BA150
Bus Adapter / Interface connection	Shielded and twisted RS485 cable (e.g. Belden model 8762)
Controller / Bus Adapter connection	5-way TTL connector cable
Transmission speed	9600 baud

User interface and use

Description of the controller

Interface

IDPlus 961 -HC



IDPlus 971/974 -HC




Button

Button	Function (brief pressure)	Function (5 seconds pressure)
	<ul style="list-style-type: none"> Scroll through the menu items. Increasing values. 	Only outside the menu. Configurable by the user (parameter H31). Default: activate manual defrost.
	<ul style="list-style-type: none"> Scroll through the menu items. Decreasing values. 	Only outside the menu. Configurable by the user (parameter H32)
	<ul style="list-style-type: none"> Return to the upper-level menu. Confirm the parameter value. 	Only outside the menu. Activate standby.
	<ul style="list-style-type: none"> Access the “Machine Status” menu. Display any alarms. When powered on, access the selection of applications to load. 	<ul style="list-style-type: none"> Access the “Programming” menu. Confirm the commands.

Icons

Icon	Description
	On and steady: compressor active Flashing: delay, protection or activation blocked
	On and steady: defrost active Flashing: manual activation or from digital input
1	On and steady: compressor in HEAT mode
2	Only IDPlus 961 -HC. Flashing: rapid deep cooling active
	On and steady: presence of an alarm Flashing: alarm silenced
°F	On and steady: displayed in °F (dro = 1)
	Flashing: reduced setpoint active Fast flashing: access to level 2 parameters
°C	On and steady: displayed in °C (dro = 0)

Icon	Description
	On and steady: fans active
AUX	On and steady: AUX output active (depending on the model)

Use the controller

Power-on

Once the electrical connections are complete, power up the controller.

First start up

For the first start up follow this procedure:

1. Select the preset application that most closely matches your own.
2. Configure the main parameters, indicated in the "User" menu, as per your requirements.
3. Check that there are no active alarms (alarm icon (●) off and the **E1**, **E2**, and **E3** labels not displayed).

Note: E2 is found only on the IDPlus 971/974 -HC.

Select the application

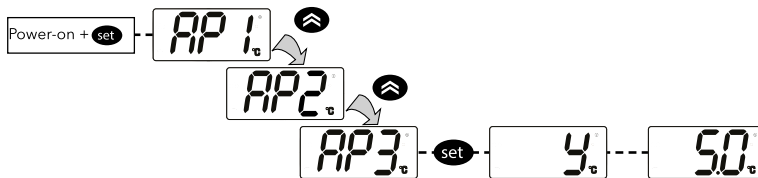
The loading procedure for one of the Default Applications restores the factory settings, i.e. the default values given in the parameters table, with the exception of the parameters which are not in the default applications **AP1...AP4** which maintain the previously set value. These values, when unedited, may not be suitable and may therefore need to be changed.





NOTICE


UNINTENDED EQUIPMENT OPERATION

Check all the relevant parameters after uploading a default application.

Failure to follow these instructions can result in equipment damage.

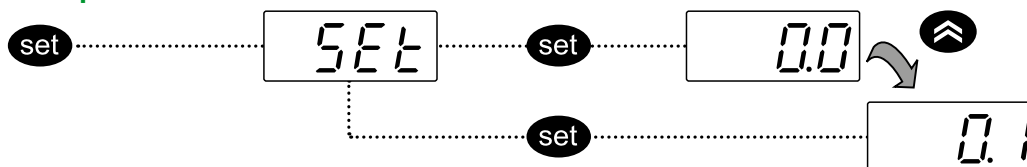










1. Turn on the controller and press and hold down the button : the **AP1** label appears.
2. With the keys  and  scroll down the different applications (**AP1-AP2-AP3-andAP4**).
3. Press the button  to select the application desired (in the example the **Ap3** application): if the operation was successful the display shows **y**, otherwise it shows **n**.

Note: to cancel the operation press the button  or stand by for the time-out.

4. Wait a few seconds: the display shows the main screen.

Set the setpoint




1. Press the  button: the "Machine Status" menu is displayed:
2. Scroll through the folders using the  and the  buttons until the **SEt** folder is displayed and then and press the  button: the current setpoint value appears.
3. Set the setpoint value with the  and  buttons within 15 seconds.
4. To confirm the value, press the  or the  button, or stand by for the time-out.





Lock the button pad

To lock/unlock the button pad, press the  and the  buttons in the "Machine Status" menu.

The button pad can be locked automatically by setting the "LOC" parameter.

To display the setpoint with the button pad locked, press the  button. This value cannot be changed.

Display the probe values



1. Press the  button: the "Machine Status" menu is displayed:
2. Scroll through the folders using the  and the  buttons until the **Pb1**, **Pb2**, and **Pb3** folders are displayed and then press the  button: the value measured by the associated probe appears.

Note: the displayed value cannot be changed.

Note: **E2** is found only on the IDPlus 971/974 -HC.

Setting frequently used functions

To quickly access frequently used functions, you can associate them with certain buttons. To do this, you need to set some specific parameters.

Button	Parameter
	H31
	H32

H31/H32 value	IDPlus 961 -HC	IDPlus 971 -HC	IDPlus 974 -HC
0	disabled	disabled	disabled
1	defrost	defrost	defrost
2	not used	AUX	AUX
3	reduced set	reduced set	reduced set
4	standby	standby	standby
5	reset HACCP alarms	reset HACCP alarms	reset HACCP alarms
6	disable HACCP alarms	disable HACCP alarms	disable HACCP alarms

Set the main parameters

See the "User" menu in the parameter table of the various models.

Restore the factory settings

If necessary, the factory values in the parameter map can be restored (example: Application 1 values).

To restore IDPlus, reload one of the basic applications (see ["Select the application" on the previous page](#)).

Note: this operation restores the controller's initial state by assigning the parameters to the factory default values. This means that all changes made to operating parameters will be lost.

Set the probes

Introduction

The probes connected to IDPlus must all be of the same type.

Probe inputs

Depending on the model, the controller has the following inputs:

- one or two analogue inputs Pb1 and Pb2;
- a multifunction analogue/digital input that can be configured as a digital input (**H11** ≠ 0 and **H43** = n) or analogue probe Pb3 (**H11** = 0 and **H43** = y).

Set the type of probes

In the **CnF** folder, in the "Installer" menu set the value of the **H00** parameter:

Value of H00	Probe type
0	PTC
1 (default)	NTC
2	Pt1000

Calibrate the probes

To calibrate the values read by the probes, set the offset parameters **CA1** (input Pb1), **CA2** (input Pb2), and **CA3** (input Pb3).

Note: the **CA2** parameter is found only on the IDPlus 971/974 -HC.

Setting the display

Introduction

The following settings use the parameters inside the **diS** folder

Set the display of the decimal point

In the **diS** folder, set the **ndt** parameter:

ndt value	Description
y	Display the decimal point with the resolution to one tenth (-67.0...320.0)
n	Decimal point not displayed

Note: this setting only affects the data display, not the reading or the controller's calculations.

Set the default value displayed

In the **diS** folder, set the **ddd** parameter:

ddd value	Description
0	Display setpoint
1	Displays the values read by Pb1
2	Displays the values read by Pb2 (only IDPlus 971/974 -HC)
3	Displays the values read by Pb3

Set the display during defrost

In the **diS** folder, set the **ddl** parameter:

ddl value	Description
0	Displays the values read by Pb1
1	Displays the values read by Pb1 at the start of defrost
2	Display the dEF label

Set the unit of measurement for the temperatures

In the **diS** folder, set the **dro** parameter:

dro value	Description
0	°C readout
1	°F readout

Note: the change from °C to °F or vice versa does not change the values of **SEt**, **diF**, etc.(example: **SEt** = 10 °C becomes **SEt** = 10 °F).The absolute value of the maximum and minimum limits of parameters are the same for both units of measurement but then the ranges are different from each other.

Using the UNICARD/CopyCard

Introduction







The UNICARD/CopyCard connects to the serial port (TTL) and allows the parameter map to be uploaded/downloaded.

Format the UNICARD/CopyCard the first time it is used.







The following features are exclusive to the UNICARD:

- It can be connected directly to the computer via USB.
- If powered by a USB power supply, it can power IDPlus during data upload/download.

Load the IDPlus parameters to the UNICARD/CopyCard

1. Access the installer parameters by entering the password **PA2**, if enabled.
2. Scroll through the folders using the  and  buttons until the **FPr** folder is displayed and then press the  button.
3. Scroll through the parameters using the  and  buttons until the **UL** parameter is displayed and then press the  button: if the operation is successful, then **y** appears on the display, otherwise **n** appears.

Formatting the UNICARD/CopyCard

1. Access the installer parameters by entering the password **PA2**, if enabled.
2. Scroll through the folders using the  and  buttons until the **FPr** folder is displayed and then press the  button.
3. Scroll through the parameters using the  and  buttons until the **Fr** parameter is displayed and then press the  button: if the operation is successful, then **y** appears on the display, otherwise **n** appears.

Download the parameters from the UNICARD/CopyCard to the IDPlus

Connect the UNICARD/CopyCard with the controller turned off. When the controller is powered on, the data is downloaded from the UNICARD/CopyCard to the controller automatically. After the lamp test, **dLy** appears on the display if the operation is successful; otherwise **dLn** appears.

Note: after downloading the data, IDPlus works immediately with the loaded map settings.

HACCP Function


Description

The HACCP function allows data relevant to the following events to be saved:

- high and low temperature alarms read by Pb3 probe (temperatures beyond the limits of the **SLH...SHH** range),
- blackouts.

The saved data is stored in the **AL** folder.

Reporting a temperature alarm

When the temperature measured by the Pb3 ambient probe is out of the **SLH...SHH** range for a time longer than the **drA** parameter, an alarm is reported and displayed in the **AL** folder, and the  alarm icon lights up on the display.

If the alarm stops because the temperature returns within the set range, the icon remains in its previous condition (on and steady or flashing) to report the event.

Saving data from high and low temperature alarms

The relevant data for high and low temperature alarms are saved in two folders in the **AL** folder:

- **HCn**: maximum or minimum temperatures out of range.
- **tCn**: time interval during which the temperature remained outside the range.

n is a number between 1 and 8 that indicates how many times the probe has measured temperatures out of range. There can be up to eight folders to store the temperatures (**HC1...HC8**) and up to eight folders for the times (**tC1...tC8**).

The first eight alarms are stored sequentially in the **HC1...HC8** and **tC1...tC8** folders. After the eighth alarm, the data from additional alarms overwrite the existing data starting from the oldest records (**HC1** and **tC1** folders).

If there are more than eight alarms, the **HC8** folder flashes.

Saving data after a blackout

The relevant data in case of a blackout are saved in two folders in the **AL** folder:

- **bCn**: maximum or minimum temperatures out of range.
- **btn**: time interval during which the temperature remained outside the range.

n is a number between 1 and 8 that indicates how many times the controller was reset due to a blackout. There can be up to eight folders to store the temperatures (**bC1...bC8**) and up to eight folders for the times (**bt1...bt8**).



If at the end of the blackout the probe Pb3 measures a temperature...	Then...	And...
SLH...SHH in range	bCn shows the temperature value	bt1 shows the zero value.
SLH...SHH out of range	an HACCP alarm is generated	<ul style="list-style-type: none"> • bCn shows the measured maximum or minimum temperature value. • bt1 shows the time elapsed outside the temperature range.

After eight blackouts, the **bC8** folder flashes and the data for subsequent blackouts overwrite the existing data starting from the oldest (the **bC1** and **bt1** folders)

Recognizing an alarm

When an alarm signal appears on the display, press any button: the alarm icon ((●)) flashes to confirm recognition.

Blocking alarm signals

To avoid false HACCP alarm reports, the signal can be inhibited for a time equal to the value of the **H51** parameter, after closing or opening (depending on the sign of the **H11** or **H12** parameter) of the D.I.1 or D.I.2 digital inputs and/or after pressing the  (**H31**) or  (**H32**) button.

If the alarm is already present during defrost, when the digital input is opened or when the block button has been pressed, saving the maximum or minimum temperature and the time out of range continues until the temperature value returns within the range.

Resetting HACCP alarms

The **rES** function (reset HACCP) performs the following operations:

- clears the HACCP alarms, i.e. in these folders **HC1...HC8**, **tC1...tC8**, **bC1...bC8**, and **bt1...bt8**
- resets the counter **drH**
- turns off the ((●)) alarm icon.

The function can be activated manually in the **FnC** folder, or by pressing an appropriately configured button using the **H31** or **H32** parameter.

After the time **drH** ≠ 0 since the last reset or blackout, all HACCP alarms are deleted automatically. If during this time interval, the controller is blacked out, the **drH** counter is reset to the value specified in the parameter. The next automatic reset takes place after a time equal to **drH** from the end of the blackout.

Functions and regulators

Compressor/general

Description

The compressor is controlled by the controller relay. This is powered on/off based on the following elements:

- the status of the temperature readings from probe Pb1
- the temperature control functions set
- the defrost/drain cycle functions (see "Defrost and drain cycles" on page 31).

See the wiring diagrams for details of how to connect the compressor to the controller.

The polarity of the relay is fixed and cannot be configured.

Note: digital output 1 is always set to "Compressor".

Activation of the regulator with respect to defrost

Using the **Cod** parameter, it is possible to avoid the activation of the regulator near a defrost cycle.

In fact, before activating the compressor, the controller checks whether the next defrost is expected after a shorter time than the value of the **Cod** parameter.

If the next defrost is expected after a time...	Then the compressor...
less than the value of the Cod parameter	it is not activated.
greater than the value of the Cod parameter	it is activated.

Operating conditions

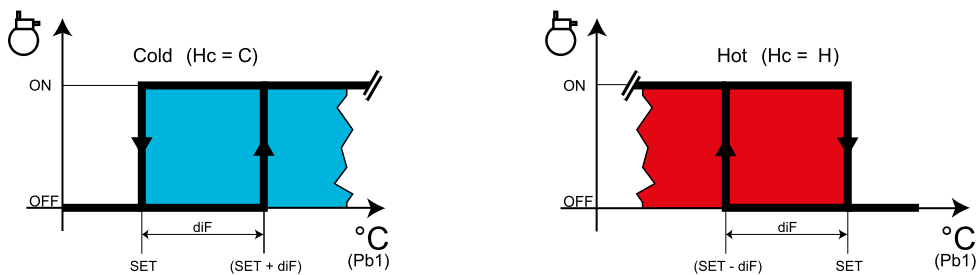
The controller is activated if all of the following conditions are met:

- The controller is powered on.
- There is no E1 alarm when the control probe is not working.
- The time set with the **OdO** parameter (if **OdO** ≠ 0) has expired.
- A defrost cycle is not under way (except in free mode).
- There are no external alarms blocking the compressor.
- There are no overheating alarms on probe Pb3 (if **H11** = 0 and **H43** ≠ 0).

There is a fixed interval of one second between the request for and activation of the relay.

Control diagrams

The following graphs show how to activate the compressor, for hot or cold production, with the parameters **SEt** and **diF** > 0:



Parameters

Parameter	Description
SEt	Control Setpoint
diF	Regulator activation differential
HSE	Maximum value settable for setpoint
LSE	Minimum value settable for setpoint
OSP	Setpoint offset
Hc	Control mode selection (H = Heating / C = Cooling)
OdO	Delay output activation from power-on
tcd	Compressor output enabling/disabling time before a defrost
Cod	Time the compressor is powered off before defrost

Compressor/general protections

Description

If the cell probe is in error E1, the compressor/generic output relay works according to the times set with the **Ont** and **OfT** parameters.

The first time to consider is **Ont**. If **Ont** > 0 there must still be compliance with the protection set in parameters **dOn**, **dOF** and **dbi** (see "Compressor safety timings" below).

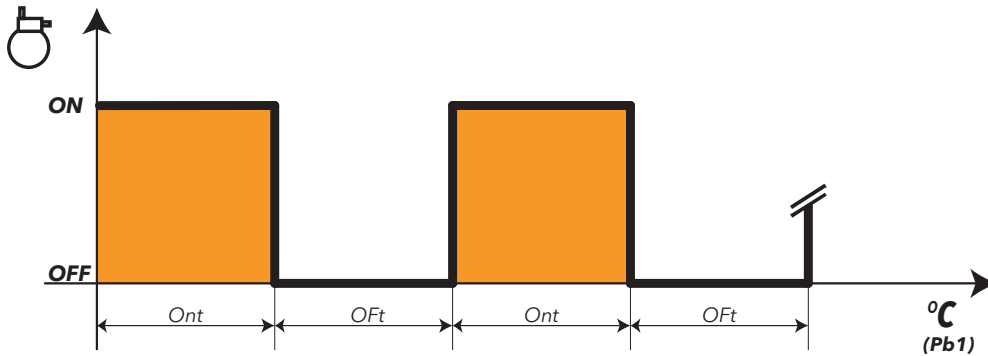
Note: the **OdO** parameter blocks the activation of any output relay for its entire duration, excluding buzzer and alarm relays.

Operating conditions

Ont	OfT	Compressor output
0	0	OFF
0	>0	OFF
>0	0	ON
>0	>0	Duty cycle, regardless of probe values (cell probe not working) and requests from other utilities

Note: if the cell probe is working, the duty cycle mode is not active; in fact, it does not have priority over the normal compressor regulator settings.

Duty-cycle control diagram



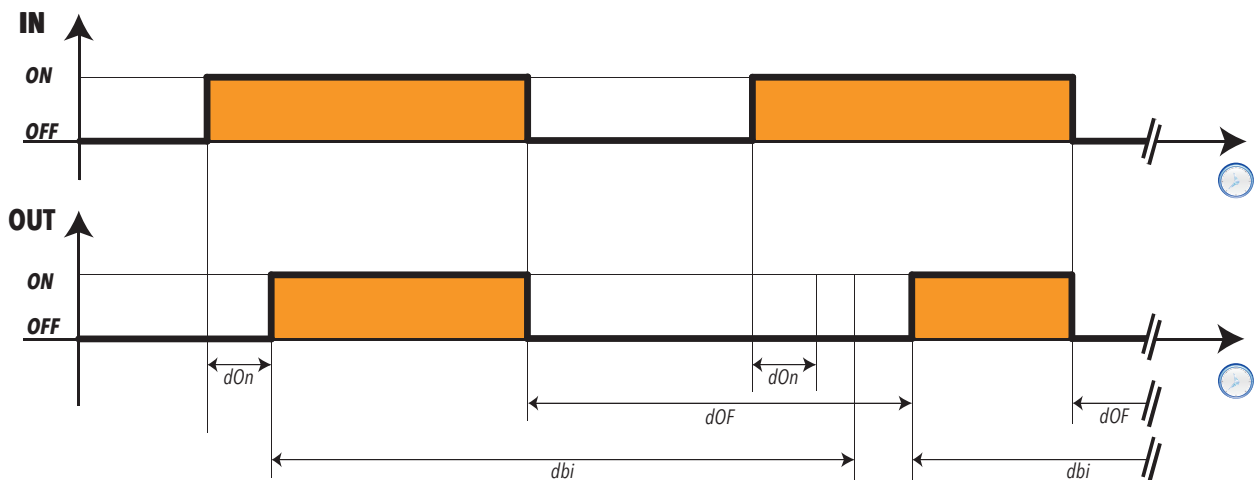
Compressor safety timings

The powering on and off of the compressors must comply with the safety time that can be set.

Between the compressor power-off and its next power-on, as well as after standby, there must be compliance with the safety time set with the **dOF** parameter. Between the compressor power-on request and its actual start-up there must be compliance with the safety time set with the **dOn** parameter.

Note: the compressor icon flashes when activation has been requested of the compressor while it is in protection.

Below is the operating diagram of the compressor protection:



Legend

IN	Input status for the compressor regulator
OUT	Output status for the compressor regulator

Parameters

Parameter	Description
Ont	Compressor output ON time in the event of a faulty Pb1 probe
OFt	Compressor output OFF time in the event of a faulty Pb1 probe
dOn	Compressor output enabling delay from request
dOF	Compressor output enabling delay from shutdown
dbi	Delay between two consecutive starts of the compressor output
OdO	Output activation delay after power-on

Defrost and drain cycles

Introduction

Defrost is used to remove ice from the surface of the evaporator.

After the defrost, there is water on the evaporator. Before producing cold, perform the drain cycle to prevent the ice from reforming immediately.

Operating conditions

Defrost starts automatically if:

- the evaporator temperature, read by probe Pb2, is lower than the set defrost end temperature set in the **dSt** parameter (only IDPlus 971/974 -HC with Pb2 probe present - **H42** ≠ 0).
- manual defrosting has not already been activated, in which case the request for automatic defrost is canceled.

Defrost mode

To select the defrost mode, set the **dtY** parameter.

Defrosting takes place by heating the evaporator in one of the following modes:

Defrost mode	Description	Models	dtY Value
Electric heaters Note: low temperature applications only.	With defrost, the compressor stops and energizes the relay, configured as a defrost regulator output, to which the electrical heaters are connected. At the end of defrost, the heating elements are powered off and the compressor remains stopped for the drain cycle time set with parameter dt , if other than zero. After the drain cycle time has elapsed, the compressor powers-on again.	971/974 - HC	0
To stop the compressor Note: normal temperature applications only.	The compressor remains stopped for the duration of the defrost cycle.	All	0
Hot gas (cycle reversal) Note: low temperature applications only.	The compressor remains on for the duration of the defrost cycle and the relay configured as the defrost regulator output to which the solenoid valve is connected is activated. At the end of the defrost cycle, the valve relay and the compressor relay are de-energized. The compressor relay is stopped for the duration of the drain cycle, set by the dt parameter (if other than zero). At the end of the drain cycle, the compressor relay returns under control of the compressor regulator.	971/974 - HC	1
Free	The compressor remains under the control of the compressor regulator for the duration of the defrost cycle and the relay configured as defrost, and that the defrost heaters are connected to, activates. The heaters are powered off upon completion of the defrost cycle. During the drain cycle, the compressor continues to stabilize the temperature.	971/974 - HC	2

Set the drain cycle interval

Set the drain cycle interval with the **dt** parameter.

Note: the **dt** parameter is only present on the IDPlus 971/974 -HC models, which can control the evaporator fans (Pb2).

Defrost end

Defrost ends under the following conditions:

Condition	Evaporator probe (Pb2)	Value of H42
Defrost time-out temperature setpoint reached, set with the dEt parameter	Absent	0
Defrost end temperature setpoint reached, set with the dSt parameter. Note: only IDPlus 971/974 -HC. If the setpoint is not reached within the time set with the dEt parameter (defrost time-out), the defrost ends anyway due to time-out.	Present	1

Note: to manually end defrost, power off and on the controller or use the ON/OFF function.

Notes for defrost end with electric and hot gas heaters

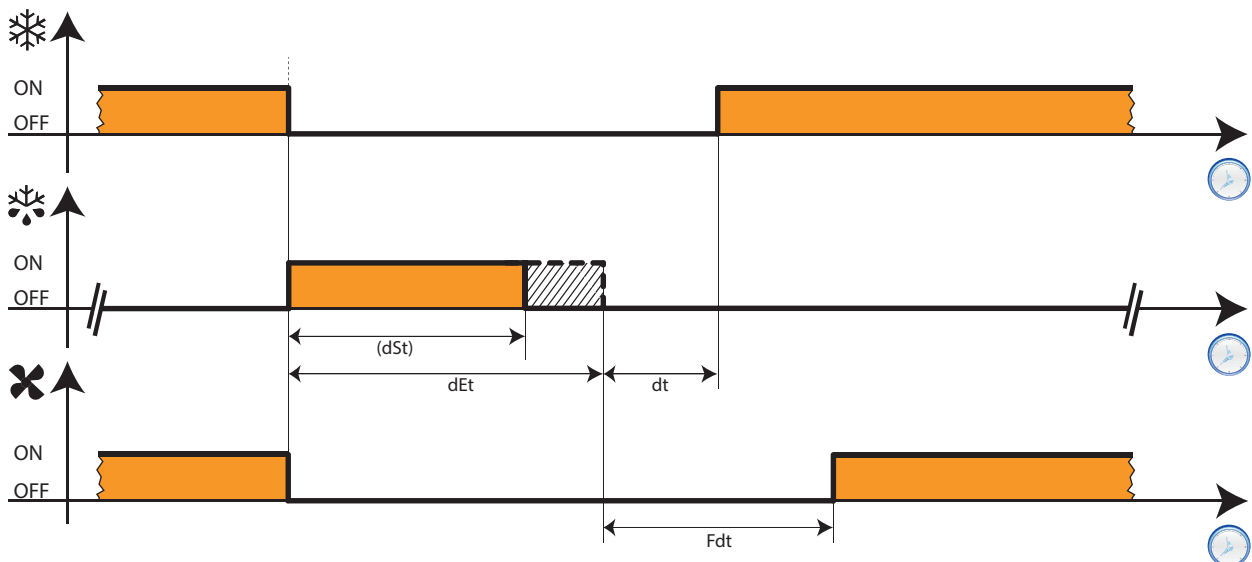
- If **dSt** is activated before **dEt**, the drain cycle (**dt** and **Fdt**) is brought in correspondence with **dSt**.
- If **Fdt** < **dt** is set **Fdt** = **dt**.
- During defrost, the fans are powered off if **dFd** = y; otherwise the other fan controller settings follow.

Notes for defrost cycle end after compressor stop

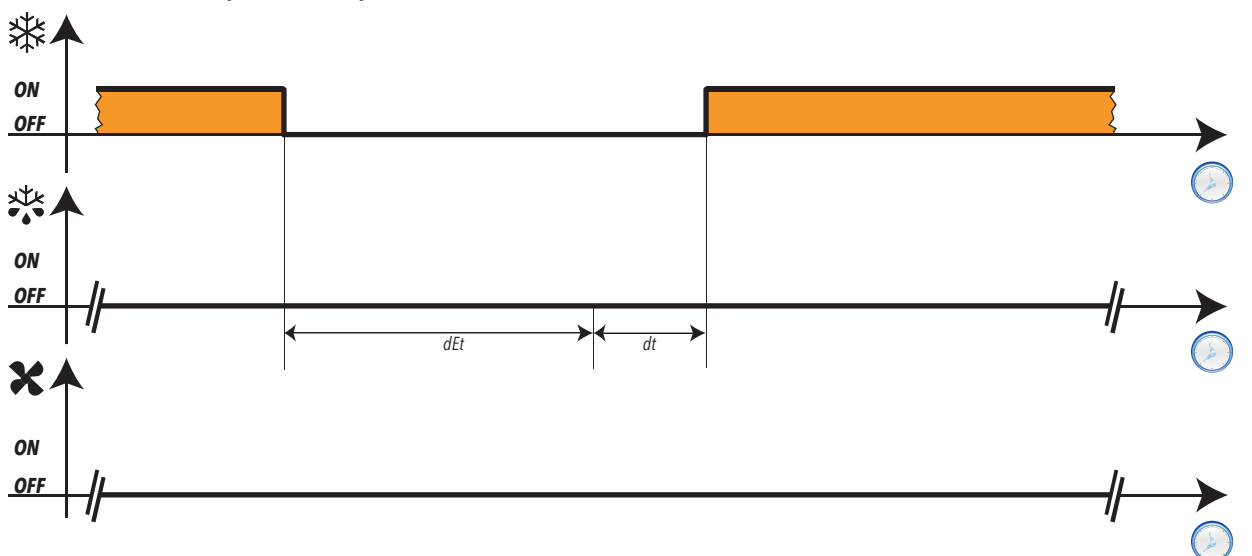
Only IDPlus 971/974 -HC. At the end of the defrost cycle, the compressor relay remains de-energized for the drain cycle time set with the **dt** parameter (if other than zero).

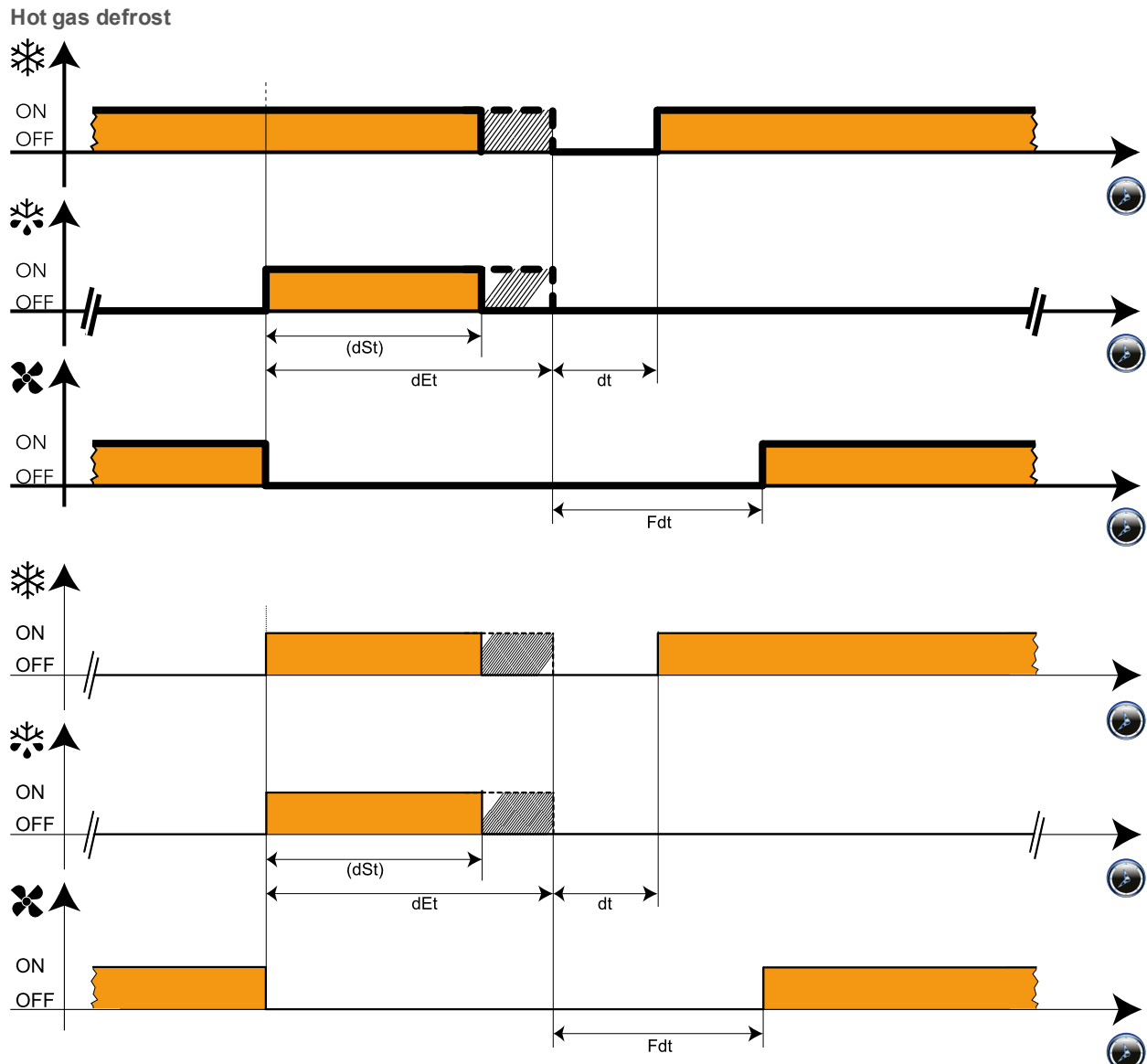
Control diagrams

Electric heater defrost



Defrost due to compressor stop





Alarm function during defrost

Note: only IDPlus 971/974 -HC.

It is possible to activate a defrost end alarm due to time-out can be activated by setting the **dAt** parameter (see "Alarms and signals" on page 43, alarm **Ad2**).

In the event of an environmental probe (Pb1) error, defrost cycles will still be run.

During the defrost cycle, the temperature values read by the Evaporator probe (Pb2) and probe 3 (Pb3) may be false readings. For this reason, the temperature alarm is disabled.

Display during the defrost cycle

Appropriately setting the **ddl** parameter, when the controller starts the defrost cycle, the value shown on the display can be configured in one of the following ways:

- display of the temperature read by the ambient probe (Pb1)
- fixed display of the temperature value read by the ambient probe (Pb1) when the defrost cycle begins
- fixed display of the **dEF** label (defrost)

Unlock display

The display can be unlocked in one of the following ways:

- after reaching the setpoint (only IDPlus 971/974 -HC)
- after reaching the time-out value to unlock the display, defined by the **Ldd** parameter


Note: the **Ldd** parameter can be used in a network link to unlock other resources as well.

Note: only IDPlus 971/974 -HC: unlocking the display, if set, occurs in any event after the drain cycle, because this locks the regulators.

Starting defrost

Introduction

The defrost cycle can be started in one of the following ways:

- When the controller is powered on, if the **dPO** parameter is set.
- At regular time intervals if set (**dit** parameter). See "Star automatic defrost" below.
- By manually pressing the  button, if enabled (**H31** = 1). See "Start the defrost cycle manually" below.

Note: if the **OdO** count is in progress, the cycle does not start, the request is rejected and the display flashes three times to indicate that defrosting is not possible.

- By external request from a digital input, if properly configured. Activation by digital input respects the automatic cycle protections.

Note: if the **OdO** count is in progress, the cycle does not start, the request is rejected and the display flashes three times to indicate that defrosting is not possible.

Star automatic defrost

In automatic mode, the defrost cycle is programmed to start at intervals. If **dit**>0, the defrost cycles runs at fixed intervals indicated by the **dit** parameter.

Note: to disable automatic defrost, set **dit**=0.

The interval is calculated from the value of the **dCt** parameter:

dCT value	Mode	Description
0	Compressor working time (DIGIFROST® method)	The meter runs only if the compressor is on. At the end of the defrost interval, a new count starts and a defrost cycle starts if the conditions for doing so are met. Note: the compressor run time is metered regardless of the evaporator temperature. If the evaporator probe is missing or malfunctions, the meter continues for the time the compressor is on.
1	Controller working time	The defrost interval is counted continuously when the controller is on and starts at each power-on. When the defrost interval ends (indicated by dit), a defrost cycle begins, if the conditions are met, and a new defrost interval count begins.
2	Compressor stop	Each time the compressor stops, a defrost cycle is run according to the mode set in the dtY parameter. Note: the dtY parameter is only displayed and can be set on IDPlus 971/974 -HC models. In IDPlus 961 -HC models, each time the compressor stops a defrost cycle is run.


All modes, the interval is counted according to the conditions below:

IDPlus 961 -HC: if the time set with the parameter **OdO**≠0 has not expired, there are no conditions for the defrost cycle, so another count starts and only at the end of this count are the conditions to start the defrost cycle checked again.

IDPlus 971/974 -HC: if the time set with **OdO**≠0 has not expired and if the temperature of the evaporator probe (Pb2) is higher than the value of the **dSt** parameter, the conditions for the defrost cycle are not met. Therefore another count starts and only at the end of this count are the conditions for starting the defrost cycle checked again.

Start the defrost cycle manually

Manual defrosting is always possible except if **dit** = 0.

To start a manual defrost cycle, press the button  (if **H31** = 1). The defrost interval is counted in the same way as for the automatic defrost (the **dit** time is not reset but continues).

If the time set by the **OdO** parameter has not expired and if the evaporator temperature is higher than the value of the **dSt** parameter (only IDPlus 971/974 -HC), the display flashes three times and the defrost cycle does not start.

The activation procedures for manual defrosting are similar to those for external defrosting.

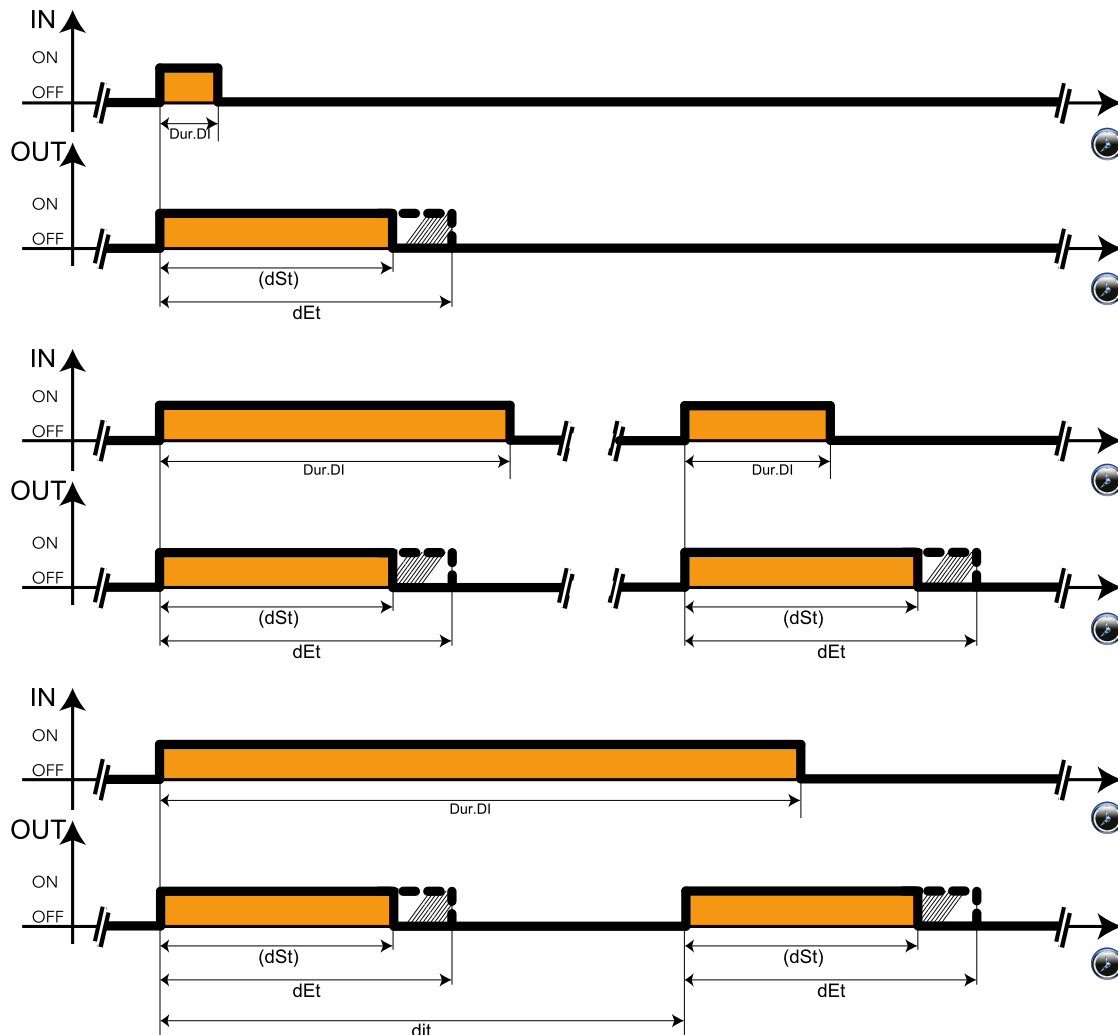
Start defrost with an external request

A defrost cycle can also be activated with an external request. To do this, the digital input must be enabled, i.e. **H11** or **H12** parameters set to 1 (only IDPlus 971/974 -HC). The relevant controller is activated if the conditions for doing so are met.

Note: the defrost cycle is activated on the rising edge of the logic level. Therefore, a defrost cycle can only be activated but a defrost cycle in progress cannot be stopped. A defrost or a drain cycle currently underway and the defrost or a drain interval count cannot be suspended.

Control diagrams

Below are the control diagrams in the various operating combinations.



Legend

IN (digital input)	Input status for defrost regulator, with activation from digital input
OUT (defrost)	Output status for defrost regulator
Dur	Digital input duration
dSt	Only IDPlus 971/974 -HC. Defrost cycle end time when setpoint temperature is reached.
dEt	Defrost timeout

Parameters

Below are the parameters that manage the defrost and drain cycles:

Folder	Parameter	Description	Model
dEF	dtY	Type of defrost	971/974 -HC
dEF	dit	Interval between the start of two defrost cycles	All
dEF	dCt	Defrost interval count mode	All
dEF	dOH	Defrost cycle start delay	All
dEF	dEt	Defrost timeout. Determines the maximum defrost duration.	All
dEF	dSt	Defrost end temperature (detected by probe Pb2)	971/974 -HC

Folder	Parameter	Description	Model
dEF	dPO	Activate defrost request at power on, if the temperature measured by Pb2 allows it.	All
Fans	Fdt	Evaporator fan activation delay after defrost cycle	971/974 -HC
Fans	dt	Coil drainage time	971/974 -HC
Fans	dFd	Evaporator fans disabling during defrost time	971/974 -HC
AL	dAO	Temperature alarm disabling time after defrost cycle	All
AL	dAt	Defrost alarm reset after timeout	971/974 -HC
diS	ddL	Display mode during defrost	All
diS	Ldd	Display lock timeout from defrost end	All

Fans

Note: only IDPlus 971/974 -HC.

Operating conditions

The regulator is activated if all of the following conditions are met:

- The time set with the **OdO** parameter (if **OdO** ≠ 0) has expired.
- The temperature read by the evaporator probe (Pb2), if present, is lower than the value of the **FSt** parameter.
- It is not disabled by the **dFd** parameter during the defrost cycle (**dFd** = y).
- The drain cycle is not active (**dt**).
- The fan delay after the defrost cycle (**Fdt**) is not active.

Regulator activation

The request for activation or deactivation of the fans can be performed in the following modes:

- by the compressor control, to facilitate the production of cold (temperature control mode)
- by the defrost regulator to check and/or limit the diffusion of hot air.

Operating modes

Probe Pb2	H42	FCO	Fans with compressor ON	Fans with compressor OFF
Present	y	0	Thermostats	Off
		1	Thermostats	Thermostats
		2	Thermostats	Day or night duty cycle
In error E2	y	0	On and steady	Off
		1	On and steady	On and steady
		2	On and steady	Day or night duty cycle
Absent	n	0	On and steady	Off
		1	On and steady	On and steady
		2	On and steady	Day or night duty cycle

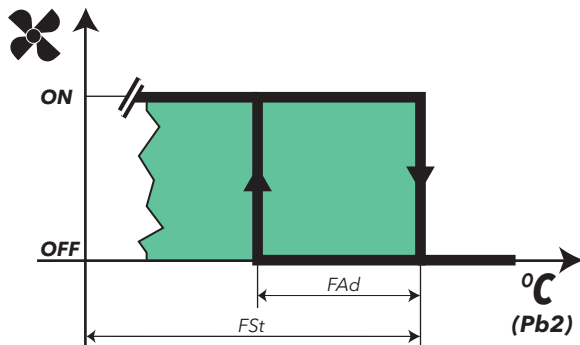
Note: Day or Night duty cycle depending on whether the controller is operating in Day or Night mode.

Fan function in thermostat control

During cold production, fan temperature control is performed according to the temperature values set with the parameters **FSt** (temperature fan block) and **FAd** (fan differential). The temperature values set are absolute when **Fpt** = 0 (actual temperature value).

Note: approaching the fan start temperature (-50°C) the differential always refers to the **FAd** parameter but with the sign reversed.

The control diagram is as follows:



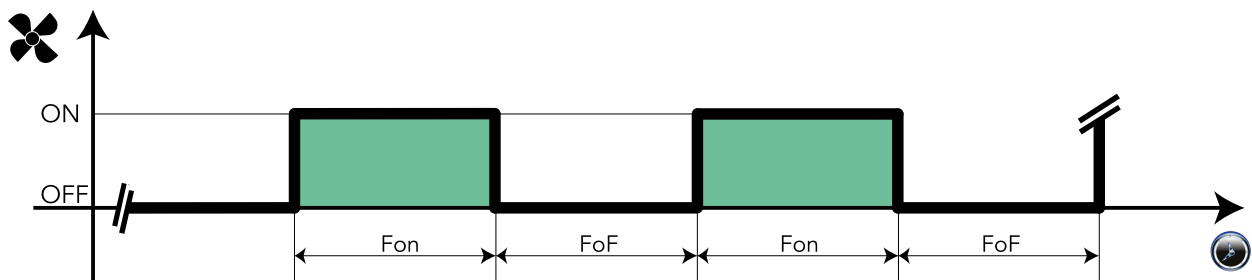
Fan operation in duty cycle

The fans operate in duty cycle mode if the value read by probe Pb2 (evaporator/fans) is less than the value of parameter **FSt**.

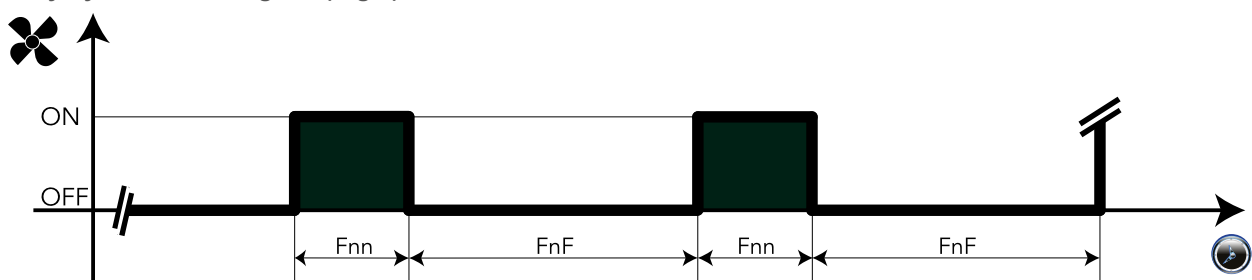
Depending on whether the controller is in day or night mode, fan operation depends on the parameters **Fon** and **FoF** (day) or **Fnn** and **FnF** (night):

Fon / Fnn	FoF / FnF	Fans
0	0	Off
0	≠0	Off
≠0	0	On and steady
≠0	≠0	Duty cycle

Duty-cycle control diagram (Day)



Duty-cycle control diagram (Night)



Fan function during defrost

Operation depends on parameter **dFd**:

dFd	Fans
y	Off
n	Temperature regulation or duty cycle

Note: to disable the fans during a defrost cycle with electrical heaters it is necessary to set **dFd** = y. In fact, the compressor is stopped during the defrost cycle but the fans work as if the compressor were on.

Fan function during coil drainage

During drain cycle, the fans remain stopped for the time set in the **dt** parameter.

Note: if **Fdt** is greater than **dt** the fans remain stopped for the time set in **Fdt**.

Post-ventilation

The **FdC** parameter delays the shutdown of the fans after the compressor has stopped. If **FdC** = 0 the function is disabled.

Parameters

Parameter	Description
FSt	Evaporator fans block temperature
Fdt	Evaporator fan activation delay after defrost cycle
dFd	Evaporator fans disabling during defrost time
FCO	Evaporator fans operating mode
FAd	Evaporator fans activation differential
dt	Coil drainage time
Fon	Evaporator fans ON time in duty cycle day mode
FoF	Evaporator fans OFF time in duty cycle day mode
Fnn	Evaporator fans ON time in duty cycle night mode
FnF	Evaporator fans OFF time in duty cycle night mode
ESF	Night mode activation (Night)

Auxiliary output

Note: only IDPlus 971/974 -HC.

Set an auxiliary output





To set a relay as an auxiliary output AUX, set one of the parameters of outputs **H21**, **H22** or **H23** to 5 (only IDPlus 974 -HC).

Regulator activation

The regulator can be activated in one of the following modes:

- button
- function
- digital input

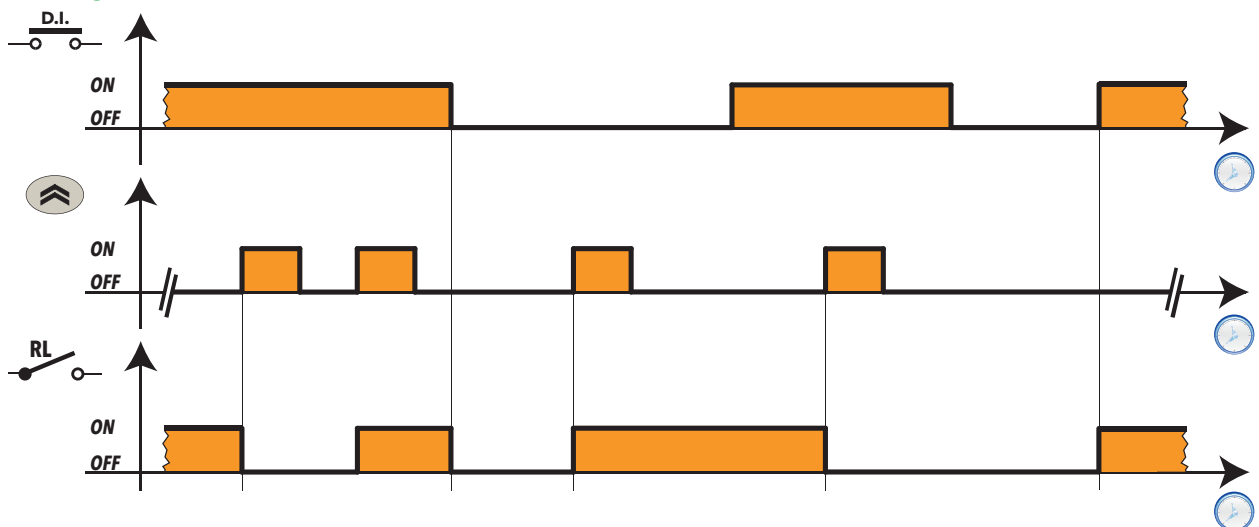
Control the auxiliary output by button

Associate the  or  button with the opening/closing of the relay. To do this, set the **H31**() or **H32**() parameter to 2.



Note: the status of the relay is maintained even after a blackout, unless its operation depends on the status of the digital input (**H11** or **H12** = 3).

The regulator is not active during power-up or standby. In the latter case, **OFF** appears on the display.

Control diagram



Parameters

Parameter	Description	Model
H11	Configuration of digital input 1 / Polarity	971/974 -HC
H12	Configuration of digital input 2 / Polarity	971/974 -HC
H21	Configuration of digital output 1	971/974 -HC
H22	Configuration of digital output 2	971/974 -HC
H23	Configuration of digital output 3	974 -HC
H31	Button configuration 	971/974 -HC
H32	Button configuration 	971/974 -HC

Pressure switch

Introduction

A pressure switch with a diagnostic function can be connected as a digital input to the controller.

Set up a digital input as a pressure switch

To set up a digital input as a pressure switch:

- Set one of the **H11** or **H12** digital inputs to 7 (only IDPlus 971/974 -HC).
- Set the number of permissible errors for the pressure switch input, parameter **PEn**.

Note: if **PEn** = 0, the function is disabled.

Effects of activating the pressure switch

When the pressure switch is activated, the controller performs the following operations:


- Stops compressor control.
- Registers the **nPA** label in the **AL** alarms folder with the pressure switch activation number.

The compressor can only be reactivated if the time set by the **PEt** parameter has elapsed since the pressure switch was deactivated.

The alarm is not saved and is automatically reset when the pressure returns to normal levels.

Effects of exceeding the maximum number of pressure switch activations

If the number of pressure switch activations exceeds the maximum number set with the **PEn** parameter, in a time less than the value of the **PEI** parameter, the controller performs the following operations:

- Stops the regulation of the compressor, fans and defrost.
- The alarm icon () lights up on the display .
- The **PAL** label is displayed.
- Registers the **PA** label in the **AL** alarms folder and deletes the **nPA** label from the **AL** folder
- The alarm relay is energized, if configured.

The alarm is not saved. To reset the alarm, execute the **rAP** function in the **FPr** folder, or power off and on the controller.

Operating modes

The **PEI** range is divided into 32 parts. If one or more activations are registered in one part, the counter is increased by one unit.

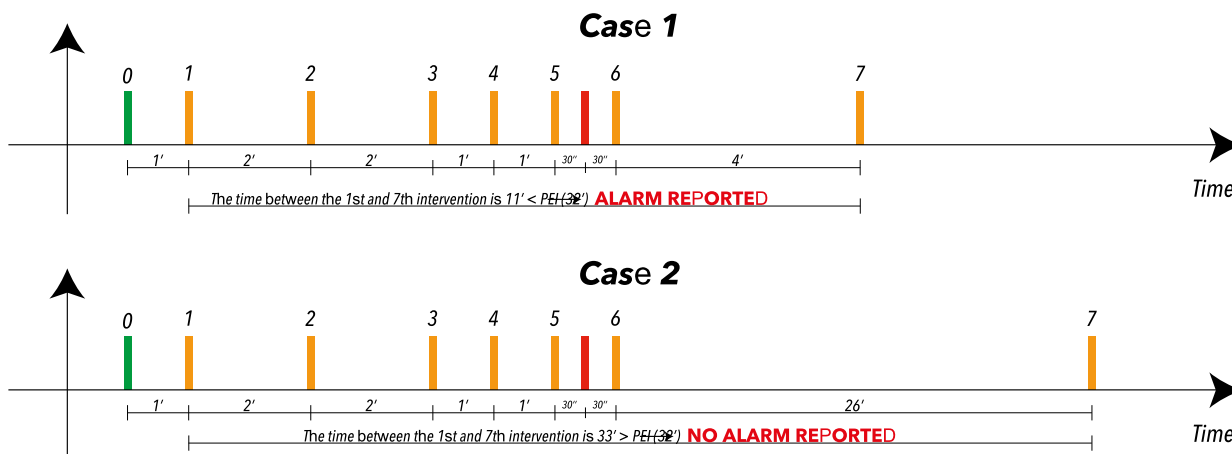
The reference point for calculating the **PEI** range, is the last activation recorded. The number of activations recorded in the 32 parts preceding the last activation is counted.

Note: the defrost interval is counted regularly during the period the pressure switch is activated.

Examples

PEI = 32 minutes (part = 32/32 = 1 minute)

PEn = 7



In case 1, the pressure switch alarm is reported because in the 32 minutes before the last activation, 7 activations of the pressure switch were counted.

In case 2, the pressure switch alarm is not reported because in the 32 minutes before the last activation 7 activations of the pressure switch were not counted.

Parameters

Parameter	Description
PEn	Number of activations allowed per maximum/minimum pressure switch input
PEI	Minimum/maximum pressure switch activation count range (in thirty-two parts)
PEt	Delay in activating compressor after pressure switch deactivation

Deep cooling cycle (DCC)

Description

During the deep cooling cycle, the compressor works with setpoint equal to the **dCS** parameter and differential equal to **diF** parameter for a time set with the **tdc** parameter.

Activate the deep cooling cycle

The controller can be configured to activate the deep cooling cycle in one of the following modes:

- button
- digital input

Deep cooling cycle and defrost

When the deep cooling cycle is activated, the interval between defrosts is reset to zero and defrost is disabled.

At the end of the deep cooling cycle, after the time set with the **dcc** parameter, a defrost is forced and the count of the interval between defrosts is reset (set with the **dit** parameter).

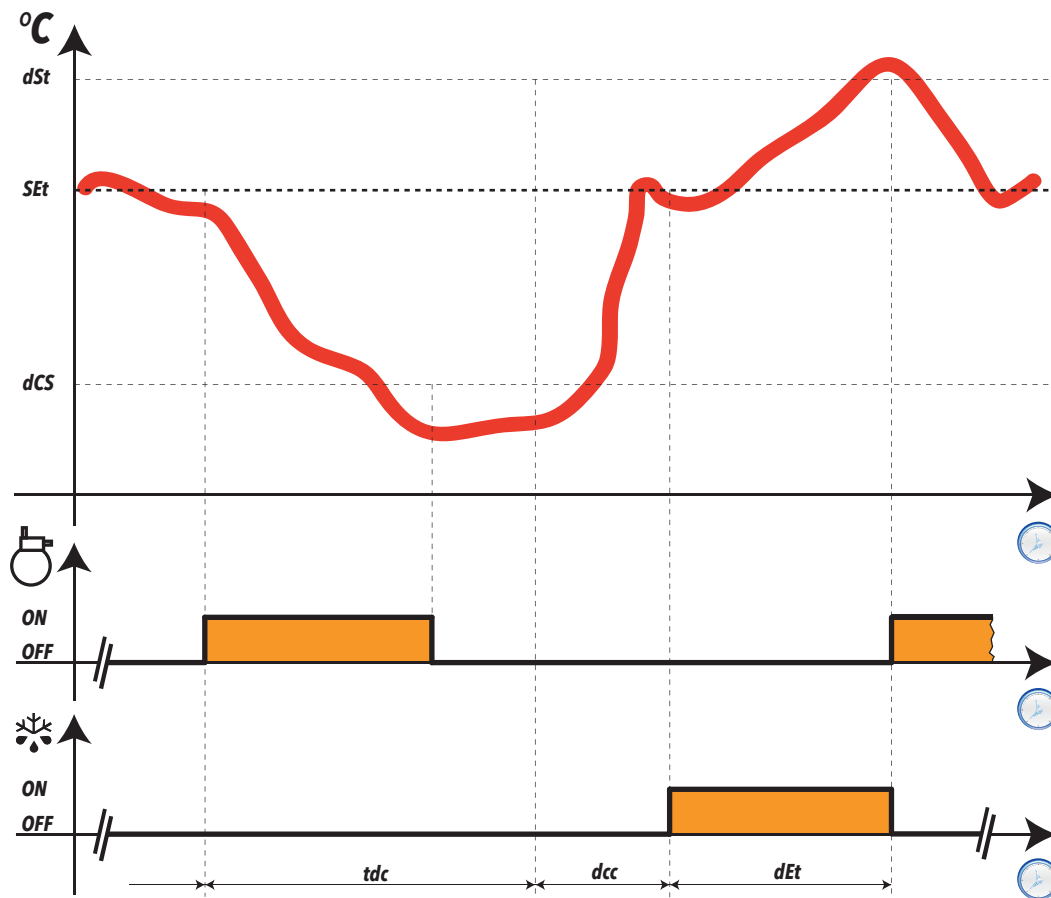
Operating conditions

The deep cooling cycle ends automatically and returns to the standard control if:

- There is a probe fault.
- A blackout occurs and the controller powers off and then on again.

If during the deep cooling cycle, the **dCS**, **tdc** and **dcc** parameters are changed, the cycle operation is recalculated using the new values set.

Control diagram



Alarm operation during the deep cooling cycle

During the deep cooling cycle, the temperature alarms are disabled. Normal management is restored at the end of the cycle.

Parameters

Parameter	Description	Models
dSt	Defrost end temperature (determined by probe Pb2).	971/974 - HC
dit	Interval between two consecutive defrost cycles	All
dEt	Defrost timeout. Determines the maximum defrost duration.	All
dCS	Deep cooling cycle setpoint	All
dIF	Differential setpoint	All
tdc	Deep cooling cycle duration	All
dcc	Defrost delay after a deep cooling cycle	All

Door switch

Description

A door switch can be connected as a digital input to the controller to deactivate the compressor and/or fans immediately or after a time set by the **dCO** parameter.

Set up a digital input as a door switch

To set a digital input as a door switch, set one of the parameters of the **H11** or **H12** digital inputs to 4 (only IDPlus 971/974 -HC).

Operating modes

The operation of the controller at the opening of the door switch depends on the **dOd**, **dAd** and **dCO** parameters:

dOd	dCO	Fans	Compressor
0 = function disabled	--	On and steady	On and steady
1 = disable fans (FAN)	--	Off	On and steady
2 = disable compressor (COMP)	0	On and steady	Off
2 = disable compressor (COMP)	> 0	On and steady	Power-off after the time dCO
3 = disabling compressor and fans (COMP and FAN)	0	Off	Off
3 = disabling compressor and fans (COMP and FAN)	> 0	Off	Power-off after the time dCO

Door switch and defrost status

If the door is opened during a defrost cycle, the defrost cycle continues.

Parameters

Parameter	Description
dOd	Powering off utilities on activation of the digital input set for the door switch
dAd	Activation delay for digital inputs
OAO	Alarm report delay after digital input disabling (door closing)
tdO	Delay time in door open alarm activation
dCO	Compressor power off delay from door switch

Standby

Description

The standby function allows the controller to be kept powered and to have all the utilities powered-off and the alarms disabled.

Activate the standby function

The controller can be configured to activate the standby function in one of the following modes:

- prolonged pressure on  button, only out of menus
- digital input.

Operating modes

When the standby function is activated, **OFF** appears on the display and all relays are de-energized except for the AUX auxiliary output.

When exiting the standby function, the temperature alarm is disabled for the time set by the **PAO** parameter, the outputs are deactivated for the time set by the **OdO** parameter. The counters of the **PAO** and **OdO** parameters are reset each time the controller is powered-off.

If the standby function was active when the controller was powered off (due to either a blackout or a voluntary shutdown), it is active when the controller is powered on again, too.

Parameters

Parameter	Description
PAO	Alarm disabling after power-on
OdO	Output activation delay after power-on
OAO	High and low temperature alarms disabling time after door closing

Diagnostics

Alarms and signals

Introduction

All alarms are reset automatically when their cause is removed, except for the pressure switch and HACCP alarms, which are reset using the functions **rAP** and **rES**.

Detection of an alarm condition

In the presence of an alarm condition, the alarm icon ((●)) is on and steady. If present and enabled, the buzzer and alarm relay are activated also.

Note: if an alarm is being disabled (parameters in the **AL** folder), the alarm is not reported.

Except for faulty probe alarms, all other alarms are reported with the corresponding label in the **AL** folder in the "Machine Status" menu.

Silencing the buzzer

Press any button or use the menu function: the buzzer is muted, the alarm icon ((●)) flashes and the alarm relay is de-energized.

Alarm Legend

Alarm	Description	Buzzer and alarm relay	Cause	Effects	Solutions
E1	Probe Pb1 in error	Active	<ul style="list-style-type: none"> Values read outside operating range Probe faulty / short circuit / open 	<ul style="list-style-type: none"> Display E1 Alarm icon ((●)) permanently on Disabling maximum/minimum alarm regulator Compressor operation based on parameters Ont and OFt. 	<ul style="list-style-type: none"> Check the probe type (default NTC). Check the probe wiring. Replace probe. When the alarm condition has been removed, control continues as normal.
E2	Only IDPlus 971/974 - HC. Probe Pb2 in error.	Active	<ul style="list-style-type: none"> Values read outside operating range Probe error / short circuit / open 	<ul style="list-style-type: none"> Display E2 Alarm icon ((●)) permanently on Defrost ends by time-out (dEt). The evaporator fans are: on (compressor ON), or are running based on the FCO parameter, (compressor OFF). 	<ul style="list-style-type: none"> Check the probe type (default NTC). Check the probe wiring. Replace probe. When the alarm condition has been removed, control continues as normal.
E3	Probe Pb3 in error	Active	<ul style="list-style-type: none"> Values read outside operating range Probe error / short circuit / open 	<ul style="list-style-type: none"> Display E3 Alarm icon ((●)) permanently on No effect on control 	<ul style="list-style-type: none"> Check the probe type (default NTC). Check the probe wiring. Replace probe.
AH1	High temperature alarm probe Pb1	Active	Value read by Pb1 > HAL after time tAO (see "Minimum and maximum temperature alarm" on page 45)	<ul style="list-style-type: none"> Registration AH1 label in the AL folder No effect on control 	Wait until temperature value read by Pb1 returns below (HAL-AFd).
AL1	Low temperature alarm probe Pb1	Active	Value read by Pb1 < LAL after time tAO (see "Minimum and maximum temperature alarm" on page 45)	<ul style="list-style-type: none"> Registration AL1 label in the AL folder No effect on control 	Wait until temperature value read by Pb1 returns above (LAL+AFd).

Alarm	Description	Buzzer and alarm relay	Cause	Effects	Solutions
EA	External alarm	Active	Activation of the digital input (H11 = ±5)	<ul style="list-style-type: none"> Registration EA label in the AL folder Alarm icon (●) permanently on Regulation locked if rLO = y 	Check and remove the external cause that triggered the alarm on the digital input.
OPd	Door open alarm	Active	Activation of the digital input (H11 = ±4) for a time greater than tdO	<ul style="list-style-type: none"> Registration OPd label in the AL folder Alarm icon (●) permanently on Regulator lock, based on the parameter dOd 	<ul style="list-style-type: none"> Close the door. Delay function defined by OA0
Ad2	Defrost due to timeout	Not active	End of defrost cycle due to timeout rather than due to defrost end temperature being detected by Pb2	<ul style="list-style-type: none"> Registration Ad2 label in the AL folder Alarm icon (●) permanently on 	Wait for the next defrost cycle for automatic reset.
COH	Overheating alarm	Active	Value set by parameter SA3 exceeded	<ul style="list-style-type: none"> Display of label COH Alarm icon (●) permanently on Compressor control locked 	Wait for the temperature to return to a value of SA3 (setpoint) minus dA3 (differential).
nPA	Pressure switch alarm	Not active	Activation of pressure switch alarm by general pressure reading	<p>If the number n for pressure switch activations is less and PEn:</p> <ul style="list-style-type: none"> Registration nPA label in the AL folder with the pressure switch activation number Compressor control locked 	Check and remove the cause that triggered the alarm on the digital input (automatic reset).
PAL	Pressure switch alarm	Active	Activation of pressure switch alarm by general pressure reading	<p>If the number N for pressure switch activation is N = PEn:</p> <ul style="list-style-type: none"> Display label PAL Registration PA label in the AL folder and deletion of the nPA label from the AL folder Alarm icon (●) permanently on Compressor control, fans and defrost locked 	<ul style="list-style-type: none"> Power-off and -on the controller In the function folder select rAP (manual reset) to reset the alarms.
HC n	Maximum/minimum Pb3 value outside the range	Based on H50	Save the maximum/minimum Pb3 value reached when it falls outside the SLH...SHH range. n represents the sequential number of outputs.	<ul style="list-style-type: none"> Registration HC n label in the AL folder Alarm icon (●) permanently on No effect on control 	Note: n from 1 to 8. If n > 8 , the HC8 folder flashes and the system overwrites the folders from n = 1 .
tC n	Pb3 dwell time out-of-range	Based on H50	Save the Pb3 dwell time out-of-range value SLH...SHH . n represents the sequential number of outputs.	<ul style="list-style-type: none"> Registration tC n label in the AL folder Alarm icon (●) permanently on No effect on control 	Note: n can assume the values 1 to 8. If n > 8 , folder HC8 will blink and the system will overwrite the folders starting from n = 1 .
bC n	Value read by Pb3 on return from a blackout	Based on H50	Save value read by Pb3 on return from a blackout. n represents the sequential number of blackouts that have occurred.	<ul style="list-style-type: none"> Registration folder in the AL folder No effect on control 	Note: n can assume the values 1 to 8. If n > 8 , folder bC8 will blink and the system will overwrite the folders starting from n = 1 .
bt n	Pb3 dwell time out-of-range during a blackout	Based on H50	Saves the Pb3 dwell time out of range during a blackout. n represents the sequential number of blackouts that have occurred.	<ul style="list-style-type: none"> Registration bt n label in the AL folder. The contained value is 0 if the value of Pb3 has remained within the range; if it is other than 0, the value read has gone outside of the range. No effect on control 	Note: n can assume the values 1 to 8. If n > 8 , folder bC8 will blink and the system will overwrite the folders starting from n = 1 .

Minimum and maximum temperature alarm

Introduction

During a defrost cycle, high and low temperature alarms are overridden. Occurrence of this alarm does not effect any regulation in progress.

Description

The alarm works according to the temperature read by the Pb1 ambient probe. The accepted temperature range limits are set with the parameters **HAL...LAL**.

Alarm codes

Code	Description
AH1	High temperature alarm
AL1	Low temperature alarm

Absolute or relative temperature values

Depending on the value of the **Att** parameter, the temperature is expressed by an absolute or a relative value (differential compared to the setpoint):

Value of Att	Label	Description
0	Ab	Absolute values. The values of HAL and LAL must have their sign.
1	rE	Relative values. HAL > 0 and LAL < 0.

Alarm conditions

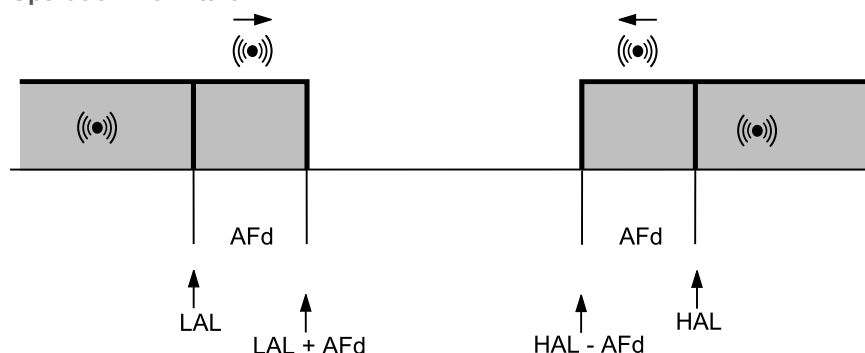
Value of Att	Temperature read by Pb1	Alarm generated
0	$\geq \text{HAL}$	Maximum temperature
	$\leq \text{LAL}$	Minimum temperature
1	$\geq (\text{SEt} + \text{HAL})$	Maximum temperature
	$\leq (\text{SEt} + \text{LAL})$	Minimum temperature

Alarm reset conditions

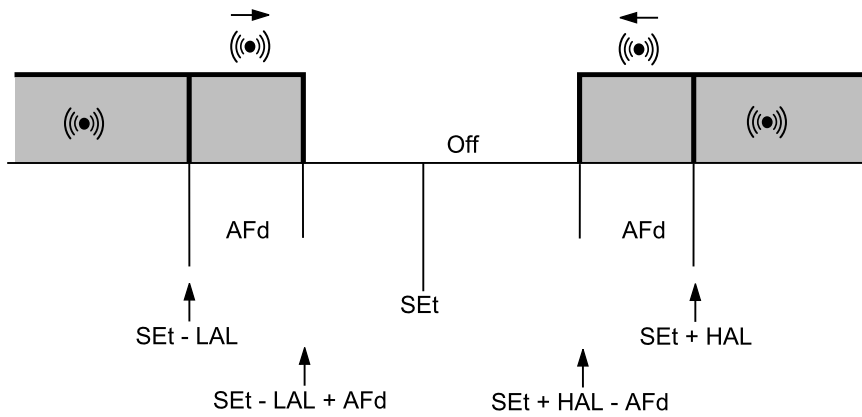
Value of Att	Temperature read by Pb1	Alarm generated
0	$\leq (\text{HAL} - \text{AFd})$	Maximum temperature
	$\geq (\text{LAL} + \text{AFd})$	Minimum temperature
1	$\leq (\text{SEt} + \text{HAL} - \text{AFd})$	Maximum temperature
	$\geq (\text{SEt} + \text{LAL} + \text{AFd})$	Minimum temperature

Operating diagrams

Operation with Att=0



Operation with Att=1



Alarm parameters

Parameter	Description
Att	Expression modes for HAL and LAL values (absolute or relative)
Afd	Alarm activation differential
HAL	Maximum temperature limit
LAL	Minimum temperature limit
PAO	Temperature alarm disable time from power-on
dAO	Temperature alarm disabling time after defrost cycle
OAO	High and low temperature alarms disable time after door closing
tAO	Temperature alarms delay time

User parameters

IDPlus 961 -HC parameters

User menu

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
SEt	Temperature control setpoint	LSE...HSE	°C/°F	0.0	0.0	0.0	0.0	-2.0
diF	Compressor relay activation differential	0.1...30.0	°C/°F	2.0	2.0	2.0	2.0	0.1
HSE	Maximum value settable for setpoint	LSE...320	°C/°F	99.0	99.0	140	140	5.0
LSE	Minimum value settable for setpoint	-67.0... HSE	°C/°F	-50.0	-50.0	-55.0	-55.0	-10.0
dit	Interval between the start of two consecutive defrost cycles	0...250	hours	6	6	-	-	8
dEt	Defrost timeout.	1...250	min	30	30	-	-	30
HAL	Maximum temperature alarm	LAL...320	°C/°F	50.0	50.0	150	150	50.0
LAL	Minimum temperature alarm	-67.0... HAL	°C/°F	-50.0	-50.0	-50.0	-50.0	-50.0
SA3	Probe 3 alarm setpoint	-67.0...320	°C/°F	-	-	-	-	70.0
LOC	Basic commands edit lock	n/y	flag	n	n	n	n	n
PS1	Password 1: if PS1 ≠ 0 is the key to access the user parameters	0...250	num	0	0	0	0	0
CA1	Temperature value to be added to the value of Pb1	-12.0...12.0	°C/°F	0.0	0.0	0.0	0.0	0.0
CA3	Temperature value to be added to the value of Pb3	-12.0...12.0	°C/°F	-	-	-	-	0.0
ddL	Display mode during defrost. 0 = display the temperature read by Pb1; 1 = lock the reading on the value of Pb1 at defrost start; 2 = display the DEF label	0/1/2	num	0	0	-	-	0
Ldd	Timeout value for display unlock - DEF label	0...255	min	30	30	-	-	30
H43	Probe 3 present. n(0) = not present; y(1) = present	n/y	flag			-	-	y
rEL	Controller version. Read-only parameter	/	/	/	/	/	/	/
tAb	Reserved: read-only parameter	/	/	/	/	/	/	/
PA2	Folder that permits access to the "Installer" menu. If PS2 ≠ 0, input requested.							

Note: among the "User" menu parameters is **PA2**, which gives access to the "Installer" menu.

Note: to reset the HACCP alarms use the **rES** function in the **FnC** folder of the installer parameters.

Note: for a complete list of the parameters, see "[Installer menu](#)" below.



Installer menu

Below are the parameters that can be set from the "Installer" menu.

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
SEt	Control setpoint with range between the minimum LSE setpoint and the maximum HSE setpoint. The setpoint value is set in the "Machine Status" menu.	LSE...HSE	°C/°F	0.0	0.0	0.0	0.0	-2.0
CP (Compressor)								
diF	Compressor relay activation differential; the compressor stops when the setpoint value is reached (as indicated by the control probe) and restarts at a temperature value equal to the setpoint plus the differential value. Note: always other than 0.	0.1...30.0	°C/°F	2.0	2.0	2.0	2.0	0.1
HSE	Maximum setpoint value	LSE...320	°C/°F	99.0	99.0	140	140	5.0
LSE	Minimum setpoint value	-67.0... HSE	°C/°F	-50.0	-50.0	-55.0	-55.0	-10.0
OSP	Temperature value to be added to the setpoint if reduced set enabled (Economy function)	-30.0...30.0	°C/°F	3.0	3.0	3.0	0.0	0.0
Hc	The regulator implements either cold operation (set " C (0)") or for hot (set " H (1)")	C/H	flag	C	C	C	H	C

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
Ont	Regulator switch on time for a probe error: <ul style="list-style-type: none"> if Ont = 1 and OFt = 0 compressor is always on if Ont = 1 and OFt > 0 compressor in duty cycle 	0...250	min	0	0	0	0	0
OFt	Regulator power-off time for a probe error: <ul style="list-style-type: none"> if OFt = 1 and Ont = 0 regulator always off if OFt = 1 and Ont > 0 regulator in duty cycle 	0...250	min	1	1	1	1	1
dOn	Compressor relay activation delay time after request	0...250	s	0	0	0	0	0
dOF	Delay time after power-off: the delay time indicated must elapse between deactivation of the compressor relay and the next power-on.	0...250	min	0	0	0	0	0
dbi	Delay time between power-ons; the delay time indicated must elapse between two consecutive compressor power-ons.	0...250	min	0	0	0	0	0
OdO (!)	Delay in activating outputs after the controller is powered on or after a power failure. 0 = not active	0...250	min	0	0	0	0	0
dCS	"Deep Cooling Cycle" setpoint	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	0.0
tdC	"Deep Cooling Cycle" duration	0...255	min	0	0	0	0	0
dcc	Defrost activation delay after a "Deep Cooling Cycle"	0...255	min	0	0	0	0	0
dEF (Defrost)								
dit	Interval between the start of two defrost cycles	0...250	hours	6	6	0	0	8
dCt	Selection of the defrost interval count mode 0 = compressor operating hours (DIGIFROST® method); defrost active only when the compressor is on; 1 = Real Time - controller operating hours; defrost count is always active when the machine is on and starts each time it is powered on; 2 = compressor stop. A defrost cycle runs at each stop (parameter dti).	0/1/2	num	1	1	1	1	1
dOH	Defrost cycle enabling delay from request	0...59	min	0	0	0	0	0
dEt	Defrost timeout. Determines the maximum defrost duration.	1...250	min	30	30	1	1	30
dPO	Activate defrost request at power on, if the temperature measured by Pb2 allows it. n(0) = no; y(1) = yes	n/y	flag	n	n	n	n	n
AL (Alarms)								
Att	Set the absolute or relative value for the HAL and LAL parameters. Att = 0: absolute Att = 1: relative	0/1	flag	0	0	0	0	0
AFd	Alarm differential.	1.0...50.0	°C/°F	2.0	2.0	2.0	2.0	2.0
HAL	Maximum temperature alarm. Temperature value (as a relative value) which if exceeded in an upward direction triggers the activation of the alarm signal.	LAL ...320	°C/°F	50.0	50.0	150	150	50.0
LAL	Minimum temperature alarm. Temperature value (as a relative value) which if exceeded in a downward direction triggers the activation of the alarm signal.	-67.0... HAL	°C/°F	-50.0	-50.0	-50.0	-50.0	-50.0
PAO	Alarm exclusion time after controller is powered on following a power failure.	0...10	hours	0	0	0	0	0
dAO	Temperature alarm override time after defrost.	0...999	min	0	0	0	0	0

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
OAO	Alarm signalling delay after digital input disabling (door closing). Alarm means high/low temperature alarms.	0...10	hours	0	0	0	0	0
tdO	Delay in door open alarm activation.	0...250	min	0	0	0	0	0
tAO	Time delay for temperature alarm indication.	0...250	min	0	0	0	0	0
rLO	An external alarm blocks the regulators. n (0) = not blocked; y (1) = blocked	n/y	flag	n	n	n	n	n
SA3	Probe 3 alarm Setpoint.	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	70.0
dA3	Probe 3 alarm differential.	1.0...50.0	°C/°F	1.0	1.0	1.0	1.0	10.0
Lit (Lamps and digital inputs)								
dOd	Digital inputs powers off utilities: 0 = disabled; 1 = disables the fans; 2 = disables the compressor; 3 = disables fans and compressor	0/1/2/3	num	0	0	0	0	0
dAd	Activation delay for digital input	0...255	min	0	0	0	0	0
dCO	Compressor enabling delay from acknowledgement	0...255	min	1	1	1	1	1
PrE (Pressure switch)								
Pen	Number of errors allowed per maximum/minimum pressure switch input	0...15	num	0	0	0	0	0
PEI	Minimum/maximum pressure switch error count interval.	1...99	min	1	1	1	1	1
PEt	Delay in activating compressor after pressure switch deactivation	0...255	min	0	0	0	0	0
Add (Communication)								
PtS	Selection of communication protocol. t (0) = Televic; d (1) = Modbus	t/d	flag	t	t	t	t	t
dEA	Device index within the family	0...14	num	0	0	0	0	0
FAA	Device family. The pair of values FAA and dEA represent the controller network address and is indicated with the following format: FF.DD (where FF = FAA and DD = dEA).	0...14	num	0	0	0	0	0
Pty	MODBUS parity bit. n (0) = none; E (1) = even; o (2) = odd	n/E/o	num	n	n	n	n	n
StP	Modbus stop bit	1b/2b	flag	1b	1b	1b	1b	1b
DiS (Display)								
LOC	Setpoint edit lock. See corresponding paragraph. It is still possible to open parameter programming to change parameters, including the status of this parameter to unlock the button pad n (0) = no; y (1) = yes.	n/y	flag	n	n	n	n	n
PS1	When enabled (PS1 ≠0), it is the key to access the user parameters	0...250	num	0	0	0	0	0
PS2	When enabled (PS2 ≠0), it is the key to access the installer parameters	0...250	num	15	15	15	15	15
ndt	Display with decimal point. n (0) = no; y (1) = yes;	n/y	flag	y	y	y	y	y
CA1	Positive or negative temperature value to be added to the value of Pb1.	-12.0...+12.0	°C/°F	0.0	0.0	0.0	0.0	0.0
CA3	Positive or negative temperature value to be added to the value of Pb3.	-12.0...+12.0	°C/°F	0.0	0.0	0.0	0.0	0.0
ddL	Display mode during defrost. 0 = display the temperature read by Pb1; 1 = lock the reading on the value of Pb1 at defrost start and until the setpoint is reached; 2 = display the dEF label during defrost and until the setpoint is reached.	0/1/2	num	0	0	0	0	0
Ldd	Timeout value for display unlock - dEF label	0...255	min	30	30	30	30	30

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
dro	Select the unit of measurement used when displaying the temperature recorded by the probes. (0 = °C, 1 = °F). Note: the change from °C to °F or vice versa does not change the values of SEt , diF , etc. (example SEt = 10°C becomes 10°F)	0/1	flag	0	0	0	0	0
ddd	Selects type of value to display. 0 = setpoint; 1 = probe Pb1; 2 = probe Pb2; 3 = probe Pb3	0/1/2/3	num	1	1	1	1	1
HCP (HACCP)								
SHH	Maximum HACCP alarm signals threshold	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	0.0
SLH	Minimum HACCP alarm signals threshold	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	0.0
drA	Minimum dwell time in critical area for the event to be recorded. After this time, a HACCP alarm is saved and reported.	0...99	min	0	0	0	0	0
drH	HACCP alarm reset time from last reset	0...250	hours	0	0	0	0	0
H50	Enable HACCP and alarm relay functions. 0 = HACCP alarms NOT enabled; 1 = HACCP alarms enabled and alarm relay NOT enabled; 2 = HACCP alarms enabled and alarm relay enabled.	0/1/2	num	0	0	0	0	0
H51	HACCP alarm override time	0...250	min	0	0	0	0	0
CnF (Configuration)								
H00	Select probe type. 0 = PTC; 1 = NTC; 2 = Pt1000	0/1/2	flag	1	1	1	1	1
H11	Configuration of digital input 1/polarity. 0 = disabled; ±1 = defrost; ±2 = reduced set; ±3 = auxiliary; ±4 = door switch; ±5 = external alarms; ±6 = standby; ±7 = pressure switch; ±8 = Deep Cooling; ±9 = disable saving HACCP alarms. Note: <ul style="list-style-type: none"> the "+" sign indicates that the input is active if the contact is closed. the "-" sign indicates that the input is active if the contact is open. 	-9...+9	num	0	0	0	0	0
H21	Configuration of digital output 1: 0 = disabled; 1 = compressor; 2 = defrost; 3 = fans; 4 = alarms; 5 = AUX; 6 = standby	0...6	num	1	1	1	1	1
H22	Configuration of digital output 1 (✱). Same as H21 .	0...6	num	1	1	1	1	1
H31	Configuration of  button. 0 = disabled; 1 = defrost; 2 = auxiliary; 3 = reduced set; 4 = standby; 5 = reset HACCP alarms; 6 = disable HACCP alarms; 7 = deep cooling cycle activation	0...7	num	1	1	0	0	1
H32	Configuration of  button. Same as H31 .	0...7	num	0	0	0	0	0
H43	Probe Pb3 present. n (0) = not present; y (1) = present	n/y	flag	n	n	n	n	y
rEL	Controller version. Read-only parameter.	/	/	/	/	/	/	/
tAb	Reserved: read-only parameter	/	/	/	/	/	/	/
FPr (CopyCard)								
UL	Transfer programming parameters from controller to Copy Card	/	/	/	/	/	/	/
Fr	Format CopyCard. Deletes all the data entered in the CopyCard. Note: use of the Fr parameter causes the permanent loss of the data entered. This operation cannot be undone.	/	/	/	/	/	/	/
FnC (Functions)								
rAP	Reset pressure switch alarms	/	/	/	/	/	/	/
rES	Reset HACCP alarms	/	/	/	/	/	/	/

Note: If one or more parameters in the **CnF** folder, or marked with a (!), are changed, the controller must be powered off and then powered on again to ensure correct operation.

IDPlus 971 -HC parameters

User menu

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
SEt	Temperature control setpoint	LSE ... HSE	°C/°F	0.0	0.0	0.0	0.0	0.0
diF	Compressor relay activation differential	0.1...30.0	°C/°F	2.0	2.0	2.0	2.0	2.0
HSE	Maximum value settable for setpoint	LSE ...320	°C/°F	99.0	99.0	99.0	99.0	99.0
LSE	Minimum value settable for setpoint	-67.0... HSE	°C/°F	-50.0	-50.0	-50.0	-50.0	-50.0
dtY	Type of defrost. 0 = electric defrost; 1 = defrost on reverse cycle; 2 = defrost independent of compressor.	0/1/2	num	0	0	0	-	-
dit	Interval between the start of two consecutive defrost cycles	0...250	hours	6	6	6	6	6
dEt	Defrost timeout.	1...250	min	30	30	30	30	30
dSt	Defrost end temperature (determined by probe Pb2).	-67.0...320	°C/°F	8.0	8.0	-	8.0	-
FSt	Fans disabling temperature.	-67.0...320	°C/°F	-	-	-	50.0	-
Fdt	Fan activation delay after a defrost cycle.	0...250	min	-	-	-	0	-
dt	Coil drainage time.	0...250	min	-	-	-	0	-
dFd	Allows exclusion of the evaporator fans to be selected or not selected during defrosting.	n/y	flag	-	-	-	y	-
HAL	Maximum temperature alarm	LAL ...320	°C/°F	50.0	50.0	50.0	50.0	50.0
LAL	Minimum temperature alarm	-67.0... HAL	°C/°F	-50.0	-50.0	-50.0	-50.0	-50.0
dOd	Digital input for switching off utilities. 0 = disabled; 1 = disables the fans; 2 = disables the compressor; 3 = disables the fans and the compressor	0/1/2/3	num	-	-	-	0	-
dCO	Compressor enabling delay from acknowledgement.	0...255	min	-	-	-	1	-
LOC	Basic commands edit lock	n/y	flag	n	n	n	n	n
PS1	Password 1: if PS1 ≠ 0 is the key to access the user parameters	0...250	num	0	0	0	0	0
CA1	Temperature value to be added to the value of Pb1	-12.0...12.0	°C/°F	0.0	0.0	0.0	0.0	0.0
CA2	Temperature value to be added to the value of Pb2	-12.0...12.0	°C/°F	0.0	0.0	-	0.0	-
ddL	Display mode during defrost. 0 = display the temperature read by Pb1; 1 = lock the reading on the value of Pb1 at defrost start; 2 = display the dEF label	0/1/2	num	0	0	0	0	0
Ldd	Timeout value for display unlock - dEF label	0...255	min	30	30	30	30	30
H42	Evaporator probe (Pb2) present.n(0) = not present; y(1) = present	n/y	flag	y	y	-	y	-
rEL	Controller version.Read-only parameter	/	/	/	/	/	/	/
tAb	Reserved: read-only parameter	/	/	/	/	/	/	/
PA2	Folder that permits access to the "Installer" menu.If PS2 ≠ 0, input requested.							

Note: among the "User" menu parameters is **PA2**, which gives access to the "Installer" menu.

Note: to reset the HACCP alarms use the **rES** function in the **FnC** folder of the installer parameters.

Note: for a complete list of the parameters, see "[Installer menu](#)" below.



Installer menu

Below are the parameters that can be set from the "Installer" menu.

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
SEt	Control setpoint with range between the minimum LSE setpoint and the maximum HSE setpoint. The setpoint value is set in the "Machine Status" menu.	LSE ... HSE	°C/°F	0.0	0.0	0.0	0.0	0.0
CP (Compressor)								
diF	Compressor relay activation differential; the compressor stops when the setpoint value is reached (as indicated by the control probe) and restarts at a temperature value equal to the setpoint plus the differential value. Note: always other than 0.	0.1...30.0	°C/°F	2.0	2.0	2.0	2.0	2.0
HSE	Maximum setpoint value	LSE ...320	°C/°F	99.0	99.0	99.0	99.0	99.0
LSE	Minimum setpoint value	-67.0... HSE	°C/°F	-50.0	-50.0	-50.0	-50.0	-50.0
OSP	Temperature value to be added to the setpoint if reduced set enabled (Economy function)	-30.0...30.0	°C/°F	3.0	3.0	3.0	0.0	3.0
Hc	The regulator implements either cold operation (set " C (0)") or for hot (set " H (1)")	C/H	flag	C	C	C	C	C
Ont	Regulator switch on time for a probe error: <ul style="list-style-type: none"> if Ont = 1 and OFt = 0 compressor is always on if Ont = 1 and OFt > 0 compressor in duty cycle 	0...250	min	0	0	0	0	0
OFt	Regulator power-off time for a probe error: <ul style="list-style-type: none"> if OFt = 1 and Ont = 0 regulator always off if OFt = 1 and Ont > 0 regulator in duty cycle 	0...250	min	1	1	1	1	1
dOn	Compressor relay activation delay time after request	0...250	s	0	0	0	0	0
dOF	Delay time after power-off: the delay time indicated must elapse between deactivation of the compressor relay and the next power-on.	0...250	min	0	0	0	0	0
dbi	Delay time between power-ons; the delay time indicated must elapse between two consecutive compressor power-ons.	0...250	min	0	0	0	0	0
OdO (!)	Delay in activating outputs after the controller is powered on or after a power failure. 0 = not active	0...250	min	0	0	0	0	0
dCS	"Deep Cooling Cycle" setpoint	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	0.0
tdC	"Deep Cooling Cycle" duration	0...255	min	0	0	0	0	0
dcc	Defrost activation delay after a "Deep Cooling Cycle"	0...255	min	0	0	0	0	0
dEF (Defrost)								
dty	Type of defrost. 0 = electric defrost- compressor OFF during defrost; 1 = reverse cycle defrost (hot gas); compressor on during defrost; 2 = "Free" mode defrost; compressor independent defrost.	0/1/2	num	0	0	0	0	0
dit	Interval between the start of two defrost cycles	0...250	hours	6	6	6	6	6
dCt	Selection of the defrost interval count mode 0 = compressor operating hours (DIGIFROST® method); defrost active only when the compressor is on; 1 = Real Time - controller operating hours; defrost count is always active when the machine is on and starts each time it is powered on; 2 = compressor stop. A defrost cycle runs at each stop (parameter dty).	0/1/2	num	1	1	1	1	1
dOH	Defrost cycle enabling delay from request	0...59	min	0	0	0	0	0
dEt	Defrost timeout. Determines the maximum defrost duration.	1...250	min	30	30	30	30	30

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4											
dSt	Defrost end temperature (determined by probe Pb2).	-67.0...320	°C/°F	8.0	8.0	50.0	8.0	50.0											
dPO	Activate defrost request at power on, if the temperature measured by Pb2 allows it. n (0) = no; y (1) = yes	n/y	flag	n	n	n	n	n											
Fans																			
FSt	Fan stop temperature; a value read by the evaporator probe.	-67.0...320	°C/°F	50.0	50.0	50.0	50.0	50.0											
FAd	Fan activation intervention differential (parameter FSt).	1.0...50.0	°C/°F	2.0	2.0	2.0	2.0	2.0											
Fdt	Fan activation delay after a defrost cycle.	0...250	min	0	0	0	0	0											
dt	Coil drainage time.	0...250	min	0	0	0	0	0											
dFd	Allows exclusion of the evaporator fans to be selected or not selected during defrosting. n (0) = no; y (1) = yes (fan disabled or powered off).	n/y	flag	y	y	y	y	y											
FCO	Evaporator fans operating mode.	0/1/2	num	0	0	0	0	0											
	<table border="1"> <thead> <tr> <th>FCO</th> <th>Fans with compressor ON</th> <th>Fans with compressor OFF</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Thermostats</td> <td>Off</td> </tr> <tr> <td>1</td> <td>Thermostats</td> <td>Thermostats</td> </tr> <tr> <td>2</td> <td>Thermostats</td> <td>Day or night duty cycle</td> </tr> </tbody> </table>	FCO	Fans with compressor ON	Fans with compressor OFF	0	Thermostats	Off	1	Thermostats	Thermostats	2	Thermostats	Day or night duty cycle						
	FCO	Fans with compressor ON	Fans with compressor OFF																
	0	Thermostats	Off																
1	Thermostats	Thermostats																	
2	Thermostats	Day or night duty cycle																	
Fon	Fan ON time in day duty cycle	0...99	min	0	0	0	0	0											
FoF	Fan OFF time in day duty cycle	0...99	min	0	0	0	0	0											
Fnn	Fan ON time in night duty cycle	0...99	min	0	0	0	0	0											
FnF	Fan OFF time in night duty cycle	0...99	min	0	0	0	0	0											
ESF	Activation of "night" mode. n (0) = no; y (1) = yes	n/y	flag	n	n	n	n	n											
AL (Alarms)																			
Att	Set the absolute or relative value for the HAL and LAL parameters. Att = 0: absolute Att = 1: relative	0/1	flag	0	0	0	0	0											
AFd	Alarm differential.	1.0...50.0	°C/°F	2.0	2.0	2.0	2.0	2.0											
HAL	Maximum temperature alarm. Temperature value (as a relative value) which if exceeded in an upward direction triggers the activation of the alarm signal.	LAL ...320	°C/°F	50.0	50.0	50.0	50.0	50.0											
LAL	Minimum temperature alarm. Temperature value (as a relative value) which if exceeded in a downward direction triggers the activation of the alarm signal.	-67.0... HAL	°C/°F	-50.0	-50.0	-50.0	-50.0	-50.0											
PAO	Alarm exclusion time after controller is powered on following a power failure.	0...10	hours	0	0	0	0	0											
dAO	Temperature alarm override time after defrost.	0...999	min	0	0	0	0	0											
OAO	Alarm signalling delay after digital input disabling (door closing). Alarm means high/low temperature alarms.	0...10	hours	0	0	0	0	0											
tdO	Delay in door open alarm activation.	0...250	min	0	0	0	0	0											
tAO	Time delay for temperature alarm indication.	0...250	min	0	0	0	0	0											
dAt	Alarm signalling end of defrost due to timeout. n (0) = alarms not active; y (1) = alarms active.	n/y	flag	n	n	n	n	n											
rLO	An external alarm blocks the regulators. n (0) = not blocked; y (1) = blocked	n/y	flag	n	n	n	n	n											
SA3	Probe 3 alarm Setpoint.	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	0.0											
dA3	Probe 3 alarm differential.	1.0...50.0	°C/°F	1.0	1.0	1.0	1.0	1.0											

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
Lit (Lamps and digital inputs)								
dOd	Digital inputs powers off utilities: 0 = disabled; 1 = disables the fans; 2 = disables the compressor; 3 = disables fans and compressor	0/1/2/3	num	0	0	0	2	0
dAd	Activation delay for digital input	0...255	min	0	0	0	0	0
dCO	Compressor enabling delay from acknowledgement	0...255	min	1	1	1	1	1
PrE (Pressure switch)								
Pen	Number of errors allowed per maximum/minimum pressure switch input	0...15	num	0	0	0	0	0
PEI	Minimum/maximum pressure switch error count interval.	1...99	min	1	1	1	1	1
PEt	Delay in activating compressor after pressure switch deactivation	0...255	min	0	0	0	0	0
Add (Communication)								
PtS	Selection of communication protocol. t (0) = Televic; d (1) = Modbus	t/d	flag	t	t	t	t	t
dEA	Device index within the family	0...14	num	0	0	0	0	0
FAA	Device family. The pair of values FAA and dEA represent the controller network address and is indicated with the following format: FF.DD (where FF = FAA and DD = dEA).	0...14	num	0	0	0	0	0
Pty	MODBUS parity bit. n (0) = none; E (1) = even; o (2) = odd	n/E/o	num	n	n	n	n	n
StP	Modbus stop bit	1b/2b	flag	1b	1b	1b	1b	1b
DiS (Display)								
LOC	Setpoint edit lock. See corresponding paragraph. It is still possible to open parameter programming to change parameters, including the status of this parameter to unlock the button pad n (0) = no; y (1) = yes.	n/y	flag	n	n	n	n	n
PS1	When enabled (PS1 ≠0), it is the key to access the user parameters	0...250	num	0	0	0	0	0
PS2	When enabled (PS2 ≠0), it is the key to access the installer parameters	0...250	num	15	15	15	15	15
ndt	Display with decimal point. n (0) = no; y (1) = yes;	n/y	flag	y	y	y	y	y
CA1	Positive or negative temperature value to be added to the value of Pb1.	-12.0...+12.0	°C/°F	0.0	0.0	0.0	0.0	0.0
CA2	Positive or negative temperature value to be added to the value of Pb2.	-12.0...+12.0	°C/°F	0.0	0.0	0.0	0.0	0.0
CA3	Positive or negative temperature value to be added to the value of Pb3.	-12.0...+12.0	°C/°F	0.0	0.0	0.0	0.0	0.0
ddL	Display mode during defrost. 0 = display the temperature read by Pb1; 1 = lock the reading on the value of Pb1 at defrost start and until the setpoint is reached; 2 = display the dEF label during defrost and until the setpoint is reached.	0/1/2	num	0	0	0	0	0
Ldd	Timeout value for display unlock - dEF label	0...255	min	30	30	30	30	30
dro	Select the unit of measurement used when displaying the temperature recorded by the probes. (0 = °C, 1 = °F). Note: the change from °C to °F or vice versa does not change the values of SEt , diF , etc. (example SEt = 10°C becomes 10°F)	0/1	flag	0	0	0	0	0
ddd	Selects type of value to display. 0 = setpoint; 1 = probe Pb1; 2 = probe Pb2; 3 = probe Pb3	0/1/2/3	num	1	1	1	1	1

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
HCP (HACCP)								
SHH	Maximum HACCP alarm signals threshold	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	0.0
SLH	Minimum HACCP alarm signals threshold	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	0.0
drA	Minimum dwell time in critical area for the event to be recorded. After this time, a HACCP alarm is saved and reported.	0...99	min	0	0	0	0	0
drH	HACCP alarm reset time from last reset	0...250	hours	0	0	0	0	0
H50	Enable HACCP and alarm relay functions. 0 = HACCP alarms NOT enabled; 1 = HACCP alarms enabled and alarm relay NOT enabled; 2 = HACCP alarms enabled and alarm relay enabled.	0/1/2	num	0	0	0	0	0
H51	HACCP alarm override time	0...250	min	0	0	0	0	0
CnF (Configuration)								
H00	Select probe type. 0 = PTC; 1 = NTC; 2 = Pt1000	0/1/2	flag	1	1	1	1	1
H11	Configuration of digital input 1/polarity. 0 = disabled; ±1 = defrost; ±2 = reduced set; ±3 = auxiliary; ±4 = door switch; ±5 = external alarms; ±6 = standby; ±7 = pressure switch; ±8 = Deep Cooling; ±9 = disable saving HACCP alarms. Note: <ul style="list-style-type: none"> the "+" sign indicates that the input is active if the contact is closed. the "-" sign indicates that the input is active if the contact is open. 	-9...+9	num	0	0	0	4	0
H12	Configuration of digital input 2/polarity. Same as H11.	-9...+9	num	0	0	0	0	0
H21	Configuration of digital output 1: 0 = disabled; 1 = compressor; 2 = defrost; 3 = fans; 4 = alarms; 5 = AUX; 6 = standby	0...6	num	1	1	1	1	1
H22	Configuration of digital output 2. Same as H21.	0...6	num	2	2	2	3	4
H25	Enable/disable buzzer. 0 = disabled; 4 = enabled; 1-2-3-5-6-7-8 = NOT USED	0...8	num	0	0	0	0	4
H31	Configuration of  button. 0 = disabled; 1 = defrost; 2 = auxiliary; 3 = reduced set; 4 = standby; 5 = reset HACCP alarms; 6 = disable HACCP alarms; 7 = deep cooling cycle activation	0...7	num	1	1	1	1	1
H32	Configuration of  button. Same as H31.	0...7	num	0	0	0	0	0
H42	Evaporator probe present. n(0) = not present; y(1) = present	n/y	flag	y	y	n	y	n
H43	Probe Pb3 present. n(0) = not present; y(1) = present	n/y	flag	n	n	n	n	n
rEL	Controller version. Read-only parameter.	/	/	/	/	/	/	/
tAb	Reserved: read-only parameter	/	/	/	/	/	/	/
FPr (CopyCard)								
UL	Transfer programming parameters from controller to Copy Card	/	/	/	/	/	/	/
Fr	Format CopyCard. Deletes all the data entered in the CopyCard. Note: use of the Fr parameter causes the permanent loss of the data entered. This operation cannot be undone.	/	/	/	/	/	/	/
FnC (Functions)								
rAP	Reset pressure switch alarms	/	/	/	/	/	/	/
rES	Reset HACCP alarms	/	/	/	/	/	/	/

Note: If one or more parameters in the **CnF** folder, or marked with a (!), are changed, the controller must be powered off and then powered on again to ensure correct operation.

IDPlus 974 -HC parameters

User menu

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
SEt	Temperature control setpoint	LSE...HSE	°C/°F	0.0	0.0	0.0	0.0	0.0
diF	Compressor relay activation differential	0.1...30.0	°C/°F	2.0	2.0	2.0	2.0	2.0
HSE	Maximum value settable for setpoint	LSE...320	°C/°F	99.0	99.0	99.0	99.0	99.0
LSE	Minimum value settable for setpoint	-67.0... HSE	°C/°F	-50.0	-50.0	-50.0	-50.0	-50.0
dty	Type of defrost. 0 = electric defrost; 1 = defrost on reverse cycle; 2 = defrost independent of compressor.	0/1/2	num	0	0	0	-	1
dit	Interval between the start of two consecutive defrost cycles	0...250	hours	6	6	6	6	6
dEt	Defrost timeout.	1...250	min	30	30	30	30	30
dSt	Defrost end temperature (determined by probe Pb2).	-67.0...320	°C/°F	8.0	8.0	8.0	8.0	8.0
FSt	Fans disabling temperature.	-67.0...320	°C/°F	50.0	50.0	50.0	50.0	50.0
Fdt	Fan activation delay after a defrost cycle.	0...250	min	0	0	0	0	0
dt	Coil drainage time.	0...250	min	0	0	0	0	0
dFd	Allows exclusion of the evaporator fans to be selected or not selected during defrosting.	n/y	flag	y	y	y	y	y
HAL	Maximum temperature alarm	LAL...320	°C/°F	50.0	50.0	50.0	50.0	50.0
LAL	Minimum temperature alarm	-67.0... HAL	°C/°F	-50.0	-50.0	-50.0	-50.0	-50.0
LOC	Basic commands edit lock	n/y	flag	n	n	n	n	n
PS1	Password 1: if PS1 ≠ 0 is the key to access the user parameters	0...250	num	0	0	0	0	0
CA1	Temperature value to be added to the value of Pb1	-12.0...12.0	°C/°F	0.0	0.0	0.0	0.0	0.0
CA2	Temperature value to be added to the value of Pb2	-12.0...12.0	°C/°F	0.0	0.0	0.0	0.0	0.0
CA3	Temperature value to be added to the value of Pb3	-12.0...12.0	°C/°F	0.0	0.0	0.0	-	0.0
ddL	Display mode during defrost. 0 = display the temperature read by Pb1; 1 = lock the reading on the value of Pb1 at defrost start; 2 = display the dEF label	0/1/2	num	0	0	0	0	0
Ldd	Timeout value for display unlock - dEF label	0...255	min	30	30	30	30	30
SHH	Maximum HACCP alarm signals threshold.	-50.0...150	°C/°F	-	-	10.0	-	-
SLH	Minimum HACCP alarm signals threshold.	-50.0...150	°C/°F	-	-	-10.0	-	-
drA	Minimum dwell time in critical area for the event to be recorded.	0...99	min	-	-	10	-	-
H50	Enable HACCP and alarm relay functions. 0 = HACCP alarms NOT enabled; 1 = HACCP alarms enabled and alarm relay NOT enabled; 2 = HACCP alarms enabled and alarm relay enabled.	0/1/2	num	-	-	1	-	-
H51	HACCP alarm override time.	0...250	min	-	-	0	-	-
H42	Evaporator probe (Pb2) present. n (0) = not present; y (1) = present	n/y	flag	y	y	y	y	y
H43	Probe 3 present. n (0) = not present; y (1) = present	n/y	flag	n	n	y	n	n
rEL	Controller version. Read-only parameter	/	/	/	/	/	/	/
tAb	Reserved: read-only parameter	/	/	/	/	/	/	/
PA2	Folder that permits access to the "Installer" menu. If PS2 ≠ 0, input requested.							

Note: among the "User" menu parameters is **PA2**, which gives access to the "Installer" menu.

Note: to reset the HACCP alarms use the **rES** function in the **FnC** folder of the installer parameters.

Note: for a complete list of the parameters, see "Installer menu" below.



Installer menu

Below are the parameters that can be set from the "Installer" menu.

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
SEt	Control setpoint with range between the minimum LSE setpoint and the maximum HSE setpoint. The setpoint value is set in the "Machine Status" menu.	LSE ... HSE	°C/°F	0.0	0.0	0.0	0.0	0.0
CP (Compressor)								
diF	Compressor relay activation differential; the compressor stops when the setpoint value is reached (as indicated by the control probe) and restarts at a temperature value equal to the setpoint plus the differential value. Note: always other than 0.	0.1...30.0	°C/°F	2.0	2.0	2.0	2.0	2.0
HSE	Maximum setpoint value	LSE ...320	°C/°F	99.0	99.0	99.0	99.0	99.0
LSE	Minimum setpoint value	-67.0... HSE	°C/°F	-50.0	-50.0	-50.0	-50.0	-50.0
OSP	Temperature value to be added to the setpoint if reduced set enabled (Economy function)	-30.0...30.0	°C/°F	3.0	3.0	0.0	0.0	3.0
Hc	The regulator implements either cold operation (set " C(0) ") or for hot (set " H(1) ")	C/H	flag	C	C	C	C	C
Ont	Regulator switch on time for a probe error: <ul style="list-style-type: none"> if Ont = 1 and OFt = 0 compressor is always on if Ont = 1 and OFt > 0 compressor in duty cycle 	0...250	min	0	0	0	0	0
OFt	Regulator power-off time for a probe error: <ul style="list-style-type: none"> if OFt = 1 and Ont = 0 regulator always off if OFt = 1 and Ont > 0 regulator in duty cycle 	0...250	min	1	1	1	1	1
dOn	Compressor relay activation delay time after request	0...250	s	0	0	0	0	0
dOF	Delay time after power-off: the delay time indicated must elapse between deactivation of the compressor relay and the next power-on.	0...250	min	0	0	0	0	0
dbi	Delay time between power-ons; the delay time indicated must elapse between two consecutive compressor power-ons.	0...250	min	0	0	0	0	0
OdO (!)	Delay in activating outputs after the controller is powered on or after a power failure. 0 = not active	0...250	min	0	0	0	0	0
dCS	"Deep Cooling Cycle" setpoint	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	0.0
tdC	"Deep Cooling Cycle" duration	0...255	min	0	0	0	0	0
dcc	Defrost activation delay after a "Deep Cooling Cycle"	0...255	min	0	0	0	0	0
dEF (Defrost)								
dty	Type of defrost. 0 = electric defrost- compressor OFF during defrost; 1 = reverse cycle defrost (hot gas); compressor on during defrost; 2 = "Free" mode defrost; compressor independent defrost.	0/1/2	num	0	0	0	0	1
dit	Interval between the start of two defrost cycles	0...250	hours	6	6	6	6	6

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
dCt	Selection of the defrost interval count mode 0 = compressor operating hours (DIGIFROST® method); defrost active only when the compressor is on; 1 = Real Time - controller operating hours; defrost count is always active when the machine is on and starts each time it is powered on; 2 = compressor stop. A defrost cycle runs at each stop (parameter dt).	0/1/2	num	1	1	1	1	1
dOH	Defrost cycle enabling delay from request	0...59	min	0	0	0	0	0
dEt	Defrost timeout. Determines the maximum defrost duration.	1...250	min	30	30	30	30	30
dSt	Defrost end temperature (determined by probe Pb2).	-67.0...320	°C/°F	8.0	8.0	8.0	8.0	8.0
dPO	Activate defrost request at power on, if the temperature measured by Pb2 allows it. n(0) = no; y(1) = yes	n/y	flag	n	n	n	n	n
Fans								
FSt	Fan stop temperature; a value read by the evaporator probe.	-67.0...320	°C/°F	50.0	50.0	50.0	50.0	50.0
FAd	Fan activation intervention differential (parameter FSt).	1.0...50.0	°C/°F	2.0	2.0	2.0	2.0	2.0
Fdt	Fan activation delay after a defrost cycle.	0...250	min	0	0	0	0	0
dt	Coil drainage time.	0...250	min	0	0	0	0	0
dFd	Allows exclusion of the evaporator fans to be selected or not selected during defrosting. n(0) = no; y(1) = yes (fan disabled or powered off).	n/y	flag	y	y	y	y	y
FCO	Evaporator fans operating mode.	0/1/2	num	0	0	0	0	0
Fon	Fan ON time in day duty cycle	0...99	min	0	0	0	0	0
FoF	Fan OFF time in day duty cycle	0...99	min	0	0	0	0	0
Fnn	Fan ON time in night duty cycle	0...99	min	0	0	0	0	0
FnF	Fan OFF time in night duty cycle	0...99	min	0	0	0	0	0
ESF	Activation of "night" mode. n(0) = no; y(1) = yes	n/y	flag	n	n	n	n	n
AL (Alarms)								
Att	Set the absolute or relative value for the HAL and LAL parameters. Att = 0: absolute Att = 1: relative	0/1	flag	0	0	0	0	0
AFd	Alarm differential.	1.0...50.0	°C/°F	2.0	2.0	2.0	2.0	2.0
HAL	Maximum temperature alarm. Temperature value (as a relative value) which if exceeded in an upward direction triggers the activation of the alarm signal.	LAL ...320	°C/°F	50.0	50.0	50.0	50.0	50.0
LAL	Minimum temperature alarm. Temperature value (as a relative value) which if exceeded in a downward direction triggers the activation of the alarm signal.	-67.0... HAL	°C/°F	-50.0	-50.0	-50.0	-50.0	-50.0
PAO	Alarm exclusion time after controller is powered on following a power failure.	0...10	hours	0	0	0	0	0
dAO	Temperature alarm override time after defrost.	0...999	min	0	0	0	0	0

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
OAO	Alarm signalling delay after digital input disabling (door closing). Alarm means high/low temperature alarms.	0...10	hours	0	0	0	0	0
tdO	Delay in door open alarm activation.	0...250	min	0	0	0	0	0
tAO	Time delay for temperature alarm indication.	0...250	min	0	0	0	0	0
dAt	Alarm signalling end of defrost due to timeout. n (0) = alarms not active; y (1) = alarms active.	n/y	flag	n	n	n	n	n
rLO	An external alarm blocks the regulators. n (0) = not blocked; y (1) = blocked	n/y	flag	n	n	n	n	n
SA3	Probe 3 alarm Setpoint.	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	0.0
dA3	Probe 3 alarm differential.	1.0...50.0	°C/°F	1.0	1.0	1.0	1.0	1.0
Lit (Lamps and digital inputs)								
dOd	Digital inputs powers off utilities: 0 = disabled; 1 = disables the fans; 2 = disables the compressor; 3 = disables fans and compressor	0/1/2/3	num	0	0	0	2	0
dAd	Activation delay for digital input	0...255	min	0	0	0	0	0
dCO	Compressor enabling delay from acknowledgement	0...255	min	1	1	1	1	1
PrE (Pressure switch)								
Pen	Number of errors allowed per maximum/minimum pressure switch input	0...15	num	0	0	0	0	0
PEI	Minimum/maximum pressure switch error count interval.	1...99	min	1	1	1	1	1
PEt	Delay in activating compressor after pressure switch deactivation	0...255	min	0	0	0	0	0
Add (Communication)								
PtS	Selection of communication protocol. t (0) = Televis; d (1) = Modbus	t/d	flag	t	t	t	t	t
dEA	Device index within the family	0...14	num	0	0	0	0	0
FAA	Device family. The pair of values FAA and dEA represent the controller network address and is indicated with the following format: FF.DD (where FF = FAA and DD = dEA).	0...14	num	0	0	0	0	0
Pty	MODBUS parity bit. n (0) = none; E (1) = even; o (2) = odd	n/E/o	num	n	n	n	n	n
StP	Modbus stop bit	1b/2b	flag	1b	1b	1b	1b	1b
DiS (Display)								
LOC	Setpoint edit lock. See corresponding paragraph. It is still possible to open parameter programming to change parameters, including the status of this parameter to unlock the button pad n (0) = no; y (1) = yes.	n/y	flag	n	n	n	n	n
PS1	When enabled (PS1 ≠0), it is the key to access the user parameters	0...250	num	0	0	0	0	0
PS2	When enabled (PS2 ≠0), it is the key to access the installer parameters	0...250	num	15	15	15	15	15
ndt	Display with decimal point. n (0) = no; y (1) = yes;	n/y	flag	y	y	y	y	y
CA1	Positive or negative temperature value to be added to the value of Pb1.	-12.0...+12.0	°C/°F	0.0	0.0	0.0	0.0	0.0
CA2	Positive or negative temperature value to be added to the value of Pb2.	-12.0...+12.0	°C/°F	0.0	0.0	0.0	0.0	0.0
CA3	Positive or negative temperature value to be added to the value of Pb3.	-12.0...+12.0	°C/°F	0.0	0.0	0.0	0.0	0.0

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
ddL	Display mode during defrost. 0 = display the temperature read by Pb1; 1 = lock the reading on the value of Pb1 at defrost start and until the setpoint is reached; 2 = display the dEF label during defrost and until the setpoint is reached.	0/1/2	num	0.0	0.0	0.0	0.0	0.0
Ldd	Timeout value for display unlock - dEF label	0...255	min	30	30	30	30	30
dro	Select the unit of measurement used when displaying the temperature recorded by the probes. (0 = °C, 1 = °F). Note: the change from °C to °F or vice versa does not change the values of SEt , diF , etc. (example SEt = 10°C becomes 10°F)	0/1	flag	0	0	0	0	0
ddd	Selects type of value to display. 0 = setpoint; 1 = probe Pb1; 2 = probe Pb2; 3 = probe Pb3	0/1/2/3	num	1	1	1	1	1
HCP (HACCP)								
SHH	Maximum HACCP alarm signals threshold	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	0.0
SLH	Minimum HACCP alarm signals threshold	-67.0...320	°C/°F	0.0	0.0	0.0	0.0	0.0
drA	Minimum dwell time in critical area for the event to be recorded. After this time, a HACCP alarm is saved and reported.	0...99	min	0	0	0	0	0
drH	HACCP alarm reset time from last reset	0...250	hours	0	0	0	0	0
H50	Enable HACCP and alarm relay functions. 0 = HACCP alarms NOT enabled; 1 = HACCP alarms enabled and alarm relay NOT enabled; 2 = HACCP alarms enabled and alarm relay enabled.	0/1/2	num	0	0	0	0	0
H51	HACCP alarm override time	0...250	min	0	0	0	0	0
CnF (Configuration)								
H00	Select probe type. 0 = PTC; 1 = NTC; 2 = Pt1000	0/1/2	flag	1	1	1	1	1
H11	Configuration of digital input 1/polarity. 0 = disabled; ±1 = defrost; ±2 = reduced set; ±3 = auxiliary; ±4 = door switch; ±5 = external alarms; ±6 = standby; ±7 = pressure switch; ±8 = Deep Cooling; ±9 = disable saving HACCP alarms. Note: <ul style="list-style-type: none"> the "+" sign indicates that the input is active if the contact is closed. the "-" sign indicates that the input is active if the contact is open. 	-9...+9	num	0	0	0	4	0
H12	Configuration of digital input 2/polarity. Same as H11 .	-9 ... +9	num	0	0	0	0	0
H21	Configuration of digital output 1: 0 = disabled; 1 = compressor; 2 = defrost; 3 = fans; 4 = alarms; 5 = AUX; 6 = standby	0...6	num	1	1	1	1	1
H22	Configuration of digital output 2. Same as H21 .	0...6	num	2	2	2	3	4
H25	Enable/disable buzzer. 0 = disabled; 4 = enabled; 1-2-3-5-6-7-8 = NOT USED	0...8	num	0	0	0	0	4
H31	Configuration of  button. 0 = disabled; 1 = defrost; 2 = auxiliary; 3 = reduced set; 4 = standby; 5 = reset HACCP alarms; 6 = disable HACCP alarms; 7 = deep cooling cycle activation	0...7	num	1	1	1	1	1
H32	Configuration of  button. Same as H31 .	0...7	num	0	0	0	0	0
H42	Evaporator probe present. n(0) = not present; y(1) = present	n/y	flag	y	y	n	y	n

Parameter	Description	Range	UOM	Default	AP1	AP2	AP3	AP4
H43	Probe Pb3 present. n (0) = not present; y (1) = present	n/y	flag	n	n	n	n	n
rEL	Controller version. Read-only parameter.	/	/	/	/	/	/	/
tAb	Reserved: read-only parameter	/	/	/	/	/	/	/
FPr (CopyCard)								
UL	Transfer programming parameters from controller to Copy Card	/	/	/	/	/	/	/
Fr	Format CopyCard. Deletes all the data entered in the CopyCard. Note: use of the Fr parameter causes the permanent loss of the data entered. This operation cannot be undone.	/	/	/	/	/	/	/
FnC (Functions)								
rAP	Reset pressure switch alarms	/	/	/	/	/	/	/
rES	Reset HACCP alarms	/	/	/	/	/	/	/

Note: If one or more parameters in the **CnF** folder, or marked with a (!), are changed, the controller must be powered off and then powered on again to ensure correct operation.

Modbus functions and resources MSK447

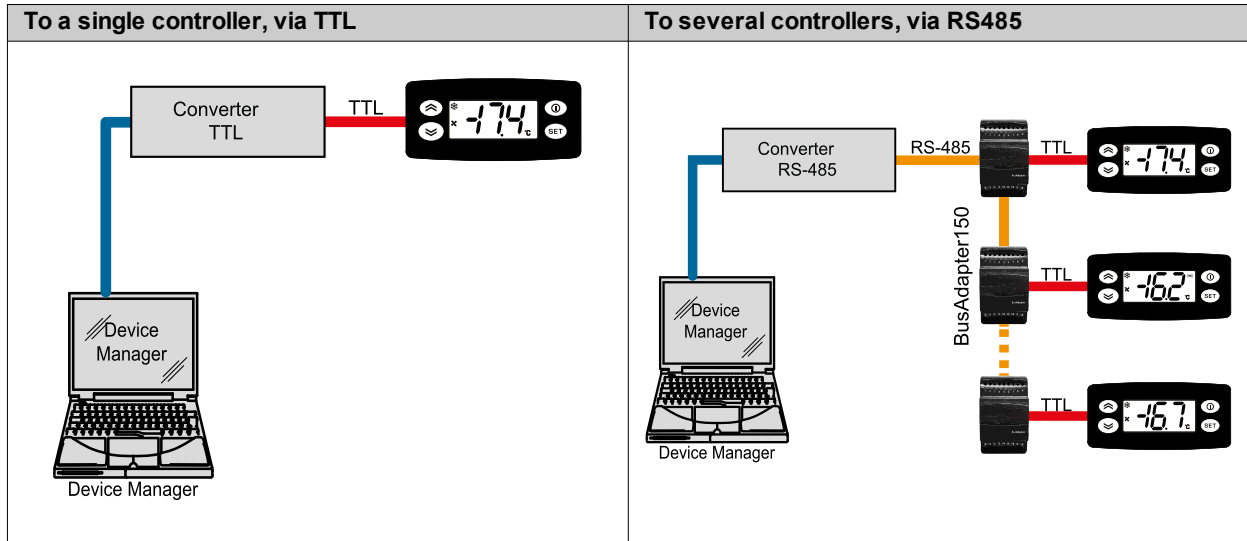
Set parameters using Modbus

Introduction

All controller parameters can be set using Modbus RTU protocol, through the TTL port.

The byte is composed as follows: 8 bits for the data, an even parity bit (configurable) and a stop bit.

Wiring diagrams



Modbus commands and data areas

Modbus command	Description								
3	<ul style="list-style-type: none"> Reading of 16 client side consecutive registers Reading of a single register for the parameters 								
16	<ul style="list-style-type: none"> Writing 15 client side consecutive registers Writing a single register for the parameters 								
43	Reading controller ID: <table border="1" style="width: 100%; margin-top: 5px;"> <thead> <tr> <th>Field code</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Manufacturer ID ("Invensys")</td> </tr> <tr> <td>1</td> <td>Controller model/polycarbonate ID</td> </tr> <tr> <td>2</td> <td>Family (MSK447)/controller version ID</td> </tr> </tbody> </table>	Field code	Description	0	Manufacturer ID ("Invensys")	1	Controller model/polycarbonate ID	2	Family (MSK447)/controller version ID
Field code	Description								
0	Manufacturer ID ("Invensys")								
1	Controller model/polycarbonate ID								
2	Family (MSK447)/controller version ID								

Address configuration

The address (Device Address) of a controller in a Modbus message is composed of one byte and is formed of the family code and the device code, indicated by the **dBA** parameter, composed respectively of the **FAA** parameters (low nibble) and the **dEA** parameter (high nibble).

Below is the formula to calculate the address beginning from the **FAA** and **dEA** parameters: $dBA = FAA \times 16 + dEA$.

The address 0 is used for broadcast messages that all slaves recognise. Slaves do not respond to broadcast messages.

Controller configuration parameters

Note: to ensure proper operation, power-off and -on the controller after changing the **Pty** and **StP** parameters.

Parameter	Description
PtS	TTL port protocol selection
dEA	Device index in family
FAA	Device family
Pty	Parity bit
StP	Stop bit

Parameter table

Value addresses column

In the **Value address** column of the parameter table, the whole number portion of the address represents the address of the Modbus register, which contains the value of the resource to be read or written to the controller. The value after the decimal point indicates the position of the most significant data bit inside the register; if not indicated it is equal to zero. The latter information is always provided when the register contains more than one piece of information and it is necessary to distinguish the bits that actually represent the data point (the working size of the datum indicated in the **Data size** column should also be considered).

Given that the Modbus registers have the size of one word (16 bits), the index number after the decimal point can vary from 0 (least significant bit –LSb–) to 15 (most significant bit –MSb–).

Examples

Note: in binary form the least significant bit is the first on the right.

Value Address	Data size	Value	Content of register	
8806	Word	1350	1350	(0000010101000110)
8806	Byte	70	1350	(000001010 1000110)
8806.8	Byte	5	1350	(0000010101000110)
8806.14	1 bit	0	1350	(0000010101000110)
8806.7	4 bit	10	1350	(00000 10101000110)

Note: if the register contains more than one data point, proceed as follows for the write operation: read the current value of the register, modify the bits representing the resource concerned, then write the register

Visibility address column

In the **Visibility address** column of the parameter table, the whole number part of the address represents the address of the Modbus register, which contains the value of the parameter's visibility. The value after the decimal point indicates the position of the most significant data point in the register; if not indicated it is equal to zero. Below are the possible visibility levels:

- **3** = parameter or folder always visible
- **2** = manufacturer level; can only be viewed by entering the manufacturer's password (**PS2** parameter) (all the parameters declared always visible, the parameters visible at installer level and those at manufacturer level are visible)
- **1** = installer level; can only be viewed by entering the manufacturer's password (**PS1** parameter) (all the parameters declared always visible and the parameters visible at installer level are visible)
- **0** = parameter or folder not visible

By default all parameters have visibility 3.

Examples

Note: in binary form the least significant bit is the first on the right.

Visibility Address	Data size	Value	Content of register	
49336.6	2 bit	3	65 535	-----(1111111111111111)
49337	2 bit	3	65 535	(1111111111111111)
49337.2	2 bit	3	65 535	(1111111111111111)
49337.4	2 bit	3	65 535	(1111111111111111)
49337.6	2 bit	3	65 535	(1111111111111111)

CPL column

In the **CPL** column of the parameter table, **Y** indicates that the value read from the register needs to be converted because it represents a number with a sign. In the other cases the value is always positive or null.



To perform the conversion, proceed as follows:



If the value of the register is between...	Then the result is ...
0 and 32 767	the value itself (zero and positive values).
32 768 and 65 535	the value of the register, minus 65 536 (negative values).

Parameters



Parameter	Value address	Visibility address	Description	Data size	CPL	Range	UOM
Set	16416	49320.4	Control Setpoint	Word	Y	LSE...HSE	°C/°F
CP							
diF	16386	49320.6	Activation differential	Word	-	0.1...30.0	°C/°F
HSE	16418	49321	Maximum value the setpoint can be set to	Word	Y	LSE...320	°C/°F
LSE	16420	49321.2	Minimum value the setpoint can be set to	Word	Y	-67.0... HSE	°C/°F
OSP	16388	49321.4	Setpoint offset	Word	Y	-30.0...30.0	°C/°F
HC	49212	49321.6	Operating mode (Heating/Cooling)	Byte	-	0...1	flag
Ont	49217	49322.4	Compressor output ON time with faulty Pb1 probe	Byte	-	0...250	min
OFt	49218	49322.6	Compressor output OFF time with faulty Pb1 probe	Byte	-	0...250	min
dOn	49219	49323	Compressor output enabling delay from request	Byte	-	0...250	s
dOF	49220	49323.2	Compressor output enabling delay from shutdown	Byte	-	0...250	min
dbi	49221	49323.4	Delay between two consecutive starts of the compressor output	Byte	-	0...250	min
OdO	49222	49323.6	Delay output enabling from power-on	Byte	-	0...250	min
dCS	16442	49324	Deep cooling setpoint	Word	Y	-67.0...320	°C/°F
tdC	49291	49324.2	Deep cooling duration	Byte	-	0...255	min
dcc	49292	49324.4	Defrost delay after deep cooling	Byte	-	0...255	num
dEF							
dtY	49223	49324.6	Type of defrost	Byte	-	0...2	num
dit	49266	49325	Interval between the start of two defrost cycles	Byte	-	0...250	hours
dCt	49226	49325.6	Defrost interval count mode	Byte	-	0...3	num
dOH	49227	49326	Defrost cycle enabling delay from request	Byte	-	0...59	min
dEt	49228	49326.2	Defrost timeout. Determines the maximum defrost duration.	Byte	-	1...250	min
dSt	16390	49326.4	Defrost end temperature (determined by probe Pb2)	Word	Y	-67.0...320	°C/°F
dPO	49229	49326.6	Activate defrost request at power on, if the temperature measured by Pb2 allows it.	Byte	-	0...1	flag
Fans							
FSt	16394	49327.6	Evaporator fans disabling temperature	Word	Y	-67.0...320	°C/°F
FAd	16398	49328.2	Evaporator fans activation differential	Word	-	1.0...50.0	°C/°F
Fdt	49232	49328.4	Evaporator fans delay after defrost cycle	Byte	-	0...250	min
dt	49233	49328.6	Coil drainage time	Byte	-	0...250	min
dFd	49234	49329	Evaporator fans disabling during defrost time	Byte	-	0...1	flag
FCO	49235	49329.2	Evaporator fans status with compressor output OFF	Byte	-	0...2	num
Fon	49237	49329.6	Evaporator fans ON time in cyclic regulator mode	Byte	-	0...99	min
FoF	49238	49330	Evaporator fans OFF time in cyclic regulator mode	Byte	-	0...99	min
Fnn	49278	49330.2	Evaporator fans ON time in duty cycle night mode	Byte	-	0...99	num
FnF	49279	49330.4	Evaporator fans OFF time in duty cycle night mode	Byte	-	0...99	num
ESF	49280	49330.6	Night activation mode	Byte	-	0...1	flag
AL							
Att	49241	49331	HAL and LAL parameter mode (absolute or relative)	Byte	-	0...1	flag
AFd	16400	49331.2	Alarm activation differential	Word	-	1.0...50.0	°C/°F
HAL	16422	49331.4	Maximum alarm threshold	Word	Y	LAL...320	°C/°F
LAL	16424	49331.6	Minimum alarm threshold	Word	Y	-67.0... HAL	°C/°F
PAO	49242	49332	Alarm disabling after power-on	Byte	-	0...10	hours
dAO	16402	49332.2	Temperature alarm disabling time after defrost cycle	Word	-	0...999	min
OAO	49243	49332.4	High and low temperature alarms disabling time after door closing	Byte	-	0...10	hours
tdO	49244	49332.6	Open door disabling time	Byte	-	0...250	min

Parameter	Value address	Visibility address	Description	Data size	CPL	Range	UOM
tAO	49245	49333	Temperature alarms delay time	Byte	-	0...250	min
dAt	49246	49333.2	Alarm signalling end of defrost due to timeout	Byte	-	0...1	flag
rLO	49247	49333.4	An external alarm blocks the regulators	Byte	-	0...1	flag
SA3	16432	49334.2	Alarm setpoint for probe 3	Word	Y	-67.0...320	°C/°F
dA3	16434	49334.4	Probe 3 alarm activation differential	Word	-	1.0...50.0	°C/°F
Lit							
dOd	49215	49334.6	Enable utility power-off on activation of door switch	Byte	-	0...3	num
dAd	49216	49335	Activation delay for digital inputs	Byte	-	0...255	min
dCO	49293	49345.4	Delay in deactivating compressor after door opened	Byte	-	0...255	min
PrE							
PEn	49274	49335.4	Number of activations allowed per maximum/minimum pressure switch input	Byte	-	0...15	num
PEi	49275	49335.6	Minimum/maximum pressure switch error count interval	Byte	-	1...99	min
PEt	49276	49336	Delay in activating compressor after pressure switch deactivation	Byte	-	0...255	min
Add							
PtS	49281	49312.2	Protocol selection	Byte	-	0...1	flag
dEA	49239	49312.4	Controller address	Byte	-	0...14	num
FAA	49240	49312.6	Family address	Byte	-	0...14	num
PtY	49282	49313	MODBUS parity bit	Byte	-	0...2	num
StP	49283	49313.2	MODBUS stop bit	Byte	-	0...1	flag
dis							
LOC	49250	49336.2	Enable button pad lock	Byte	-	0...1	flag
PS1	49267	49336.4	Password 1 value	Byte	-	0...250	num
PS2	49268	49336.6	Password 2 value	Byte	-	0...250	num
ndt	49251	49337	Display with decimal point	Byte	-	0...1	flag
CA1	16404	49337.2	Cell probe calibration	Word	Y	-12.0...12.0	°C/°F
CA2	16406	49337.4	Evaporator probe calibration	Word	Y	-12.0...12.0	°C/°F
CA3	16436	49337.6	Probe 3 calibration	Word	Y	-12.0...12.0	°C/°F
ddL	49253	49338.6	Resource locking after defrost end	Byte	-	0...2	num
Ldd	49277	49339	Display lock timeout from defrost end	Byte	-	0...255	min
dro	49270	49339.2	°C/°F selection	Byte	-	0...1	flag
ddd	49254	49339.4	Selection of main display value	Byte	-	0...3	num
HCP							
SHH	16438	49339.6	Maximum HACCP alarm threshold	Word	Y	-67.0...320	°C/°F
SLH	16440	49340	Minimum HACCP alarm threshold	Word	Y	-67.0...320	°C/°F
drA	49286	49340.2	Minimum dwelling time in critical area before alarm signalling	Byte	-	0...99	min
drH	49287	49340.4	HACCP alarm reset time from last manual reset	Byte	-	0...250	hours
H50	49288	49340.6	Enable HACCP alarms storage with/without alarm relay enabling	Byte	-	0...2	num
H51	49289	49341	HACCP alarms save exclusion time (button or digital input)	Byte	-	0...250	min
CnF							
H00	49269	49341.2	NTC/PTC analogue input type selection	Byte	-	0...2	num
H11	16412	49342.2	Configuration and polarity of digital input 1	Word	Y	-9...9	num
H12	16430	49342.4	Configuration and polarity of digital input 2	Word	Y	-9...9	num
H21	49256	49342.6	Configuration of digital output 1	Byte	-	0...6	num
H22	49257	49343	Configuration of digital output 2	Byte	-	0...6	num
H23	49258	49343.2	Configuration of digital output 3	Byte	-	0...6	num
H24	49259	49343.4	Configuration of digital output 4	Byte	-	0...6	num
H25	49260	49343.6	Configuration of digital output 5 (Buzzer)	Byte	-	0...6	num



Parameter	Value address	Visibility address	Description	Data size	CPL	Range	UOM
H31	49261	49344	Button configuration 	Byte	-	0...6	num
H32	49262	49344.2	Button configuration 	Byte	-	0...6	num
H42	49265	49345	Evaporator probe present	Byte	-	0...1	flag
H43	49284	49345.2	Probe Pb3 present	Byte	-	0...1	flag
rEL	---	49313.6	Controller version visibility	2 bit	-	0...3	num
tAb	---	49314	Parameters table visibility	2 bit	-	0...3	num
FPr							
UL	---	49318.6	Visibility of programming parameter transfer function from the controller to the CopyCard	2 bit	-	0...3	num
Fr	---	49319.2	CopyCard format function visibility	2 bit	-	0...3	num
FnC							
rAP	---	49320	Pressure switch alarms reset visibility	2 bit	-	0...3	num
rES	---	49345.6	HACCP alarms reset visibility	2 bit	-	0...3	num
Application 1 parameters							
V1-Set	16732	49604.4	Control Setpoint	Word	Y	LSE...HSE	°C/°F
V1-diF	16704	49604.6	Activation differential	Word	-	0.1...30.0	°C/°F
V1-HSE	16734	49605	Maximum value the setpoint can be set to	Word	Y	LSE...320	°C/°F
V1-LSE	16736	49605.2	Minimum value the setpoint can be set to	Word	Y	-67.0...HSE	°C/°F
V1-OSP	16706	49605.4	Setpoint offset	Word	Y	-30.0...30.0	°C/°F
V1-HC	49524	49605.6	Operating mode (Heating/Cooling)	Byte	-	0...1	flag
V1-Ont	49529	49606.4	Compressor output ON time with faulty Pb1 probe	Byte	-	0...250	min
V1-OFt	49530	49606.6	Compressor output OFF time with faulty Pb1 probe	Byte	-	0...250	min
V1-dOn	49531	49607	Compressor output enabling delay from request	Byte	-	0...250	s
V1-dOF	49532	49607.2	Compressor output enabling delay from shutdown	Byte	-	0...250	min
V1-dbi	49533	49607.4	Delay between two consecutive starts of the compressor output	Byte	-	0...250	min
V1-OdO	49534	49607.6	Delay output enabling from power-on	Byte	-	0...250	min
V1-dCS	16754	49608	Deep cooling setpoint	Word	Y	-67.0...320	°C/°F
V1-tdC	49596	49608.2	Deep cooling duration	Byte	-	0...255	min
V1-dcc	49597	49608.4	Defrost delay after deep cooling	Byte	-	0...255	num
V1-dtY	49535	49608.6	Type of defrost	Byte	-	0...2	num
V1-dit	49576	49609	Interval between defrost cycles	Byte	-	0...250	hours
V1-dCt	49538	49609.6	Defrost interval count mode	Byte	-	0...3	num
V1-dOH	49539	49610	Defrost cycle enabling delay from request	Byte	-	0...59	min
V1-dEt	49540	49610.2	Defrost timeout	Byte	-	1...250	min
V1-dSt	16708	49610.4	Defrost end temperature	Word	Y	-67.0...320	°C/°F
V1-dPO	49541	49610.6	Defrost enabling request from power-on	Byte	-	0...1	flag
V1-FSt	16712	49611.6	Evaporator fans disabling temperature	Word	Y	-67.0...320	°C/°F
V1-FAd	16716	49612.2	Evaporator fans activation differential	Word	-	1.0...50.0	°C/°F
V1-Fdt	49544	49612.4	Evaporator fans delay after defrost cycle	Byte	-	0...250	min
V1-dt	49545	49612.6	Coil drainage time	Byte	-	0...250	min
V1-dFd	49546	49613	Evaporator fans disabling during defrost time	Byte	-	0...1	flag
V1-FCO	49547	49613.2	Evaporator fans status with compressor output OFF	Byte	-	0...2	num
V1-Fon	49549	49613.6	Evaporator fans ON time in cyclic regulator mode	Byte	-	0...99	min
V1-FoF	49550	49614	Evaporator fans OFF time in cyclic regulator mode	Byte	-	0...99	min
V1-Fnn	49587	49614.2	Evaporator fans ON time in duty cycle night mode	Byte	-	0...99	num
V1-FnF	49588	49614.4	Evaporator fans OFF time in duty cycle night mode	Byte	-	0...99	num
V1-ESF	49589	49614.6	Night activation mode	Byte	-	0...1	flag
V1-Att	49551	49615	HAL and LAL parameter mode (absolute or relative)	Byte	-	0...1	flag
V1-AFd	16718	49615.2	Alarm activation differential	Word	-	1.0...50.0	°C/°F
V1-HAL	16738	49615.4	Maximum alarm threshold	Word	Y	LAL...320	°C/°F

Parameter	Value address	Visibility address	Description	Data size	CPL	Range	UOM
V1-LAL	16740	49615.6	Minimum alarm threshold	Word	Y	-67.0...HAL	°C/°F
V1-PAO	49552	49616	Alarm disabling after power-on	Byte	-	0...10	hours
V1-dAO	16720	49616.2	Temperature alarm disabling time after defrost cycle	Word	-	0...999	min
V1-OAO	49553	49616.4	High and low temperature alarms disabling time after door closing	Byte	-	0...10	hours
V1-tdO	49554	49616.6	Open door disabling time	Byte	-	0...250	min
V1-tAO	49555	49617	Temperature alarms delay time	Byte	-	0...250	min
V1-dAt	49556	49617.2	Alarm signalling end of defrost due to timeout	Byte	-	0...1	flag
V1-rLO	49557	49617.4	An external alarm blocks the regulators	Byte	-	0...1	flag
V1-SA3	16744	49618.2	Alarm setpoint for probe 3	Word	Y	-67.0...320	°C/°F
V1-dA3	16746	49618.4	Probe 3 alarm activation differential	Word	-	1.0...50.0	°C/°F
V1-dOd	49527	49618.6	Enable utility power-off on activation of door switch	Byte	-	0...3	num
V1-dAd	49528	49619	Activation delay for digital inputs	Byte	-	0...255	min
V1-dCO	49598	49629.4	Delay in deactivating compressor after door opened	Byte	-	0...255	min
V1-PEn	49583	49619.4	Number of activations allowed per maximum/minimum pressure switch input	Byte	-	0...15	num
V1-PEi	49584	49619.6	Minimum/maximum pressure switch error count interval	Byte	-	1...99	min
V1-PEt	49585	49620	Delay in activating compressor after pressure switch deactivation	Byte	-	0...255	min
V1-LOC	49560	49620.2	Enable button pad lock	Byte	-	0...1	flag
V1-PS1	49577	49620.4	Password 1 value	Byte	-	0...250	num
V1-PS2	49578	49620.6	Password 2 value	Byte	-	0...250	num
V1-ndt	49561	49621	Display with decimal point	Byte	-	0...1	flag
V1-CA1	16722	49621.2	Cell probe calibration	Word	Y	-12.0...12.0	°C/°F
V1-CA2	16724	49621.4	Evaporator probe calibration	Word	Y	-12.0...12.0	°C/°F
V1-CA3	16748	49621.6	Probe 3 calibration	Word	Y	-12.0...12.0	°C/°F
V1-ddL	49563	49622.6	Resource locking after defrost end	Byte	-	0...2	num
V1-Ldd	49586	49623	Display lock timeout from defrost end	Byte	-	0...255	min
V1-dro	49580	49623.2	°C/°F selection	Byte	-	0...1	flag
V1-ddd	49564	49623.4	Selection of main display value	Byte	-	0...3	num
V1-SHH	16750	49623.6	Maximum HACCP alarm threshold	Word	Y	-67.0...320	°C/°F
V1-SLH	16752	49624	Minimum HACCP alarm threshold	Word	Y	-67.0...320	°C/°F
V1-drA	49591	49624.2	Minimum dwelling time in critical area before alarm signalling	Byte	-	0...99	min
V1-drH	49592	49624.4	HACCP alarm reset time from last manual reset	Byte	-	0...250	hours
V1-H50	49593	49624.6	Enable HACCP alarms storage with/without alarm relay enabling	Byte	-	0...2	num
V1-H51	49594	49625	HACCP alarms save exclusion time (button or digital input)	Byte	-	0...250	min
V1-H00	49579	49625.2	NTC/PTC analogue input type selection	Byte	-	0...2	num
V1-H11	16730	49626.2	Configuration and polarity of digital input 1	Word	Y	-9...9	num
V1-H12	16742	49626.4	Configuration and polarity of digital input 2	Word	Y	-9...9	num
V1-H21	49566	49626.6	Configuration of digital output 1	Byte	-	0...6	num
V1-H22	49567	49627	Configuration of digital output 2	Byte	-	0...6	num
V1-H23	49568	49627.2	Configuration of digital output 3	Byte	-	0...6	num
V1-H24	49569	49627.4	Configuration of digital output 4	Byte	-	0...6	num
V1-H25	49570	49627.6	Configuration of digital output 5 (Buzzer)	Byte	-	0...6	num
V1-H31	49571	49628	Button configuration 	Byte	-	0...6	num
V1-H32	49572	49628.2	Button configuration 	Byte	-	0...6	num
V1-H42	49575	49629	Evaporator probe present	Byte	-	0...1	flag
V1-H43	49590	49629.2	Probe Pb3 present	Byte	-	0...1	flag



Parameter	Value address	Visibility address	Description	Data size	CPL	Range	UOM
Application 2 parameters							
V2-Set	16908	49780.4	Control Setpoint	Word	Y	LSE...HSE	°C/°F
V2-diF	16880	49780.6	Activation differential	Word	-	0.1...30.0	°C/°F
V2-HSE	16910	49781	Maximum value the setpoint can be set to	Word	Y	LSE...320	°C/°F
V2-LSE	16912	49781.2	Minimum value the setpoint can be set to	Word	Y	-67.0...HSE	°C/°F
V2-OSP	16882	49781.4	Setpoint offset	Word	Y	-30.0...30.0	°C/°F
V2-HC	49700	49781.6	Operating mode (Heating/Cooling)	Byte	-	0...1	flag
V2-Ont	49705	49782.4	Compressor output ON time with faulty Pb1 probe	Byte	-	0...250	min
V2-OFt	49706	49782.6	Compressor output OFF time with faulty Pb1 probe	Byte	-	0...250	min
V2-dOn	49707	49783	Compressor output enabling delay from request	Byte	-	0...250	s
V2-dOF	49708	49783.2	Compressor output enabling delay from shutdown	Byte	-	0...250	min
V2-dbi	49709	49783.4	Delay between two consecutive starts of the compressor output	Byte	-	0...250	min
V2-OdO	49710	49783.6	Delay output enabling from power-on	Byte	-	0...250	min
V2-dCS	16930	49784	Deep cooling setpoint	Word	Y	-67.0...320	°C/°F
V2-tdC	49772	49784.2	Deep cooling duration	Byte	-	0...255	min
V2-dcc	49773	49784.4	Defrost delay after deep cooling	Byte	-	0...255	num
V2-dtY	49711	49784.6	Type of defrost	Byte	-	0...2	num
V2-dit	49752	49785	Interval between defrost cycles	Byte	-	0...250	hours
V2-dCt	49714	49785.6	Defrost interval count mode	Byte	-	0...3	num
V2-dOH	49715	49786	Defrost cycle enabling delay from request	Byte	-	0...59	min
V2-dEt	49716	49786.2	Defrost timeout	Byte	-	1...250	min
V2-dSt	16884	49786.4	Defrost end temperature	Word	Y	-67.0...320	°C/°F
V2-dPO	49717	49786.6	Defrost enabling request from power-on	Byte	-	0...1	flag
V2-FSt	16888	49787.6	Evaporator fans disabling temperature	Word	Y	-67.0...320	°C/°F
V2-FAd	16892	49788.2	Evaporator fans activation differential	Word	-	1.0...50.0	°C/°F
V2-Fdt	49720	49788.4	Evaporator fans delay after defrost cycle	Byte	-	0...250	min
V2-dt	49721	49788.6	Coil drainage time	Byte	-	0...250	min
V2-dFd	49722	49789	Evaporator fans disabling during defrost time	Byte	-	0...1	flag
V2-FCO	49723	49789.2	Evaporator fans status with compressor output OFF	Byte	-	0...2	num
V2-Fon	49725	49789.6	Evaporator fans ON time in cyclic regulator mode	Byte	-	0...99	min
V2-FoF	49726	49790	Evaporator fans OFF time in cyclic regulator mode	Byte	-	0...99	min
V2-Fnn	49763	49790.2	Evaporator fans ON time in duty cycle night mode	Byte	-	0...99	num
V2-FnF	49764	49790.4	Evaporator fans OFF time in duty cycle night mode	Byte	-	0...99	num
V2-ESF	49765	49790.6	Night activation mode	Byte	-	0...1	flag
V2-Att	49727	49791	HAL and LAL parameter mode (absolute or relative)	Byte	-	0...1	flag
V2-AFd	16894	49791.2	Alarm activation differential	Word	-	1.0...50.0	°C/°F
V2-HAL	16914	49791.4	Maximum alarm threshold	Word	Y	LAL...320	°C/°F
V2-LAL	16916	49791.6	Minimum alarm threshold	Word	Y	-67.0...HAL	°C/°F
V2-PAO	49728	49792	Alarm disabling after power-on	Byte	-	0...10	hours
V2-dAO	16896	49792.2	Temperature alarm disabling time after defrost cycle	Word	-	0...999	min
V2-OAO	49729	49792.4	High and low temperature alarms disabling time after door closing	Byte	-	0...10	hours
V2-tdO	49730	49792.6	Open door disabling time	Byte	-	0...250	min
V2-tAO	49731	49793	Temperature alarms delay time	Byte	-	0...250	min
V2-dAt	49732	49793.2	Alarm signalling end of defrost due to timeout	Byte	-	0...1	flag
V2-rLO	49733	49793.4	An external alarm blocks the regulators	Byte	-	0...1	flag
V2-SA3	16920	49794.2	Alarm setpoint for probe 3	Word	Y	-67.0...320	°C/°F
V2-dA3	16922	49794.4	Probe 3 alarm activation differential	Word	-	1.0...50.0	°C/°F
V2-dOd	49703	49794.6	Enable utility power-off on activation of door switch	Byte	-	0...3	num

Parameter	Value address	Visibility address	Description	Data size	CPL	Range	UOM
V2-dAd	49704	49795	Activation delay for digital inputs	Byte	-	0...255	min
V2-dCO	49774	49805.4	Delay in deactivating compressor after door opened	Byte	-	0...255	min
V2-PEn	49759	49795.4	Number of activations allowed per maximum/minimum pressure switch input	Byte	-	0...15	num
V2-PEi	49760	49795.6	Minimum/maximum pressure switch error count interval	Byte	-	1...99	min
V2-PEt	49761	49796	Delay in activating compressor after pressure switch deactivation	Byte	-	0...255	min
V2-LOC	49736	49796.2	Enable button pad lock	Byte	-	0...1	flag
V2-PS1	49753	49796.4	Password 1 value	Byte	-	0...250	num
V2-PS2	49754	49796.6	Password 2 value	Byte	-	0...250	num
V2-ndt	49737	49797	Display with decimal point	Byte	-	0...1	flag
V2-CA1	16898	49797.2	Cell probe calibration	Word	Y	-12.0...12.0	°C/°F
V2-CA2	16900	49797.4	Evaporator probe calibration	Word	Y	-12.0...12.0	°C/°F
V2-CA3	16924	49797.6	Probe 3 calibration	Word	Y	-12.0...12.0	°C/°F
V2-ddL	49739	49798.6	Resource locking after defrost end	Byte	-	0...2	num
V2-Ldd	49762	49799	Display lock timeout from defrost end	Byte	-	0...255	min
V2-dro	49756	49799.2	°C/°F selection	Byte	-	0...1	flag
V2-ddd	49740	49799.4	Selection of main display value	Byte	-	0...3	num
V2-SHH	16926	49799.6	Maximum HACCP alarm threshold	Word	Y	-67.0...320	°C/°F
V2-SLH	16928	49800	Minimum HACCP alarm threshold	Word	Y	-67.0...320	°C/°F
V2-drA	49767	49800.2	Minimum dwelling time in critical area before alarm signalling	Byte	-	0...99	min
V2-drH	49768	49800.4	HACCP alarm reset time from last manual reset	Byte	-	0...250	hours
V2-H50	49769	49800.6	Enable HACCP alarms storage with/without alarm relay enabling	Byte	-	0...2	num
V2-H51	49770	49801	HACCP alarms save exclusion time (button or digital input)	Byte	-	0...250	min
V2-H00	49755	49801.2	NTC/PTC analogue input type selection	Byte	-	0...2	num
V2-H11	16906	49802.2	Configuration and polarity of digital input 1	Word	Y	-9...9	num
V2-H12	16918	49802.4	Configuration and polarity of digital input 2	Word	Y	-9...9	num
V2-H21	49742	49802.6	Configuration of digital output 1	Byte	-	0...6	num
V2-H22	49743	49803	Configuration of digital output 2	Byte	-	0...6	num
V2-H23	49744	49803.2	Configuration of digital output 3	Byte	-	0...6	num
V2-H24	49745	49803.4	Configuration of digital output 4	Byte	-	0...6	num
V2-H25	49746	49803.6	Configuration of digital output 5 (Buzzer)	Byte	-	0...6	num
V2-H31	49747	49804	Button configuration 	Byte	-	0...6	num
V2-H32	49748	49804.2	Button configuration 	Byte	-	0...6	num
V2-H42	49751	49805	Evaporator probe present	Byte	-	0...1	flag
V2-H43	49766	49805.2	Probe Pb3 present	Byte	-	0...1	flag
Application 3 parameters							
V3-Set	17084	49956.4	Control Setpoint	Word	Y	LSE...HSE	°C/°F
V3-diF	17056	49956.6	Activation differential	Word	-	0.1...30.0	°C/°F
V3-HSE	17086	49957	Maximum value the setpoint can be set to	Word	Y	LSE...320	°C/°F
V3-LSE	17088	49957.2	Minimum value the setpoint can be set to	Word	Y	-67.0...HSE	°C/°F
V3-OSP	17058	49957.4	Setpoint offset	Word	Y	-30.0...30.0	°C/°F
V3-HC	49876	49957.6	Operating mode (Heating/Cooling)	Byte	-	0...1	flag
V3-Ont	49881	49958.4	Compressor output ON time with faulty Pb1 probe	Byte	-	0...250	min
V3-OFt	49882	49958.6	Compressor output OFF time with faulty Pb1 probe	Byte	-	0...250	min
V3-dOn	49883	49959	Compressor output enabling delay from request	Byte	-	0...250	s
V3-dOF	49884	49959.2	Compressor output enabling delay from shutdown	Byte	-	0...250	min
V3-dbi	49885	49959.4	Delay between two consecutive starts of the compressor output	Byte	-	0...250	min

Parameter	Value address	Visibility address	Description	Data size	CPL	Range	UOM
V3-OdO	49886	49959.6	Delay output enabling from power-on	Byte	-	0...250	min
V3-dCS	17106	49960	Deep cooling setpoint	Word	Y	-67.0...320	°C/°F
V3-tdC	49948	49960.2	Deep cooling duration	Byte	-	0...255	min
V3-dcc	49949	49960.4	Defrost delay after deep cooling	Byte	-	0...255	num
V3-dtY	49887	49960.6	Type of defrost	Byte	-	0...2	num
V3-dit	49928	49961	Interval between defrost cycles	Byte	-	0...250	hours
V3-dCt	49890	49961.6	Defrost interval count mode	Byte	-	0...3	num
V3-dOH	49891	49962	Defrost cycle enabling delay from request	Byte	-	0...59	min
V3-dEt	49892	49962.2	Defrost timeout	Byte	-	1...250	min
V3-dSt	17060	49962.4	Defrost end temperature	Word	Y	-67.0...320	°C/°F
V3-dPO	49893	49962.6	Defrost enabling request from power-on	Byte	-	0...1	flag
V3-FSt	17064	49963.6	Evaporator fans disabling temperature	Word	Y	-67.0...320	°C/°F
V3-FAd	17068	49964.2	Evaporator fans activation differential	Word	-	1.0...50.0	°C/°F
V3-Fdt	49896	49964.4	Evaporator fans delay after defrost cycle	Byte	-	0...250	min
V3-dt	49897	49964.6	Coil drainage time	Byte	-	0...250	min
V3-dFd	49898	49965	Evaporator fans disabling during defrost time	Byte	-	0...1	flag
V3-FCO	49899	49965.2	Evaporator fans status with compressor output OFF	Byte	-	0...2	num
V3-Fon	49901	49965.6	Evaporator fans ON time in cyclic regulator mode	Byte	-	0...99	min
V3-FoF	49902	49966	Evaporator fans OFF time in cyclic regulator mode	Byte	-	0...99	min
V3-Fnn	49939	49966.2	Evaporator fans ON time in duty cycle night mode	Byte	-	0...99	num
V3-FnF	49940	49966.4	Evaporator fans OFF time in duty cycle night mode	Byte	-	0...99	num
V3-ESF	49941	49966.6	Night activation mode	Byte	-	0...1	flag
V3-Att	49903	49967	HAL and LAL parameter mode (absolute or relative)	Byte	-	0...1	flag
V3-AFd	17070	49967.2	Alarm activation differential	Word	-	1.0...50.0	°C/°F
V3-HAL	17090	49967.4	Maximum alarm threshold	Word	Y	LAL...320	°C/°F
V3-LAL	17092	49967.6	Minimum alarm threshold	Word	Y	-67.0...HAL	°C/°F
V3-PAO	49904	49968	Alarm disabling after power-on	Byte	-	0...10	hours
V3-dAO	17072	49968.2	Temperature alarm disabling time after defrost cycle	Word	-	0...999	min
V3-OAO	49905	49968.4	High and low temperature alarms disabling time after door closing	Byte	-	0...10	hours
V3-tdO	49906	49968.6	Open door disabling time	Byte	-	0...250	min
V3-tAO	49907	49969	Temperature alarms delay time	Byte	-	0...250	min
V3-dAt	49908	49969.2	Alarm signalling end of defrost due to timeout	Byte	-	0...1	flag
V3-rLO	49909	49969.4	An external alarm blocks the regulators	Byte	-	0...1	flag
V3-SA3	17096	49970.2	Alarm setpoint for probe 3	Word	Y	-67.0...320	°C/°F
V3-dA3	17098	49970.4	Probe 3 alarm activation differential	Word	-	1.0...50.0	°C/°F
V3-dOd	49879	49970.6	Enable utility power-off on activation of door switch	Byte	-	0...3	num
V3-dAd	49880	49971	Activation delay for digital inputs	Byte	-	0...255	min
V3-dCO	49950	49981.4	Delay in deactivating compressor after door opened	Byte	-	0...255	min
V3-PEn	49935	49971.4	Number of activations allowed per maximum/minimum pressure switch input	Byte	-	0...15	num
V3-PEi	49936	49971.6	Minimum/maximum pressure switch error count interval	Byte	-	1...99	min
V3-PEt	49937	49972	Delay in activating compressor after pressure switch deactivation	Byte	-	0...255	min
V3-LOC	49912	49972.2	Enable button pad lock	Byte	-	0...1	flag
V3-PS1	49929	49972.4	Password 1 value	Byte	-	0...250	num
V3-PS2	49930	49972.6	Password 2 value	Byte	-	0...250	num
V3-ndt	49913	49973	Display with decimal point	Byte	-	0...1	flag
V3-CA1	17074	49973.2	Cell probe calibration	Word	Y	-12.0...12.0	°C/°F
V3-CA2	17076	49973.4	Evaporator probe calibration	Word	Y	-12.0...12.0	°C/°F

Parameter	Value address	Visibility address	Description	Data size	CPL	Range	UOM
V3-CA3	17100	49973.6	Probe 3 calibration	Word	Y	-12.0...12.0	°C/°F
V3-ddL	49915	49974.6	Resource locking after defrost end	Byte	-	0...2	num
V3-Ldd	49938	49975	Display lock timeout from defrost end	Byte	-	0...255	min
V3-dro	49932	49975.2	°C/°F selection	Byte	-	0...1	flag
V3-ddd	49916	49975.4	Selection of main display value	Byte	-	0...3	num
V3-SHH	17102	49975.6	Maximum HACCP alarm threshold	Word	Y	-67.0...320	°C/°F
V3-SLH	17104	49976	Minimum HACCP alarm threshold	Word	Y	-67.0...320	°C/°F
V3-drA	49943	49976.2	Minimum dwelling time in critical area before alarm signalling	Byte	-	0...99	min
V3-drH	49944	49976.4	HACCP alarm reset time from last manual reset	Byte	-	0...250	hours
V3-H50	49945	49976.6	Enable HACCP alarms storage with/without alarm relay enabling	Byte	-	0...2	num
V3-H51	49946	49977	HACCP alarms save exclusion time (button or digital input)	Byte	-	0...250	min
V3-H00	49931	49977.2	NTC/PTC analogue input type selection	Byte	-	0...2	num
V3-H11	17082	49978.2	Configuration and polarity of digital input 1	Word	Y	-9...9	num
V3-H12	17094	49978.4	Configuration and polarity of digital input 2	Word	Y	-9...9	num
V3-H21	49918	49978.6	Configuration of digital output 1	Byte	-	0...6	num
V3-H22	49919	49979	Configuration of digital output 2	Byte	-	0...6	num
V3-H23	49920	49979.2	Configuration of digital output 3	Byte	-	0...6	num
V3-H24	49921	49979.4	Configuration of digital output 4	Byte	-	0...6	num
V3-H25	49922	49979.6	Configuration of digital output 5 (Buzzer)	Byte	-	0...6	num
V3-H31	49923	49980	Button configuration 	Byte	-	0...6	num
V3-H32	49924	49980.2	Button configuration 	Byte	-	0...6	num
V3-H42	49927	49981	Evaporator probe present	Byte	-	0...1	flag
V3-H43	49942	49981.2	Probe Pb3 present	Byte	-	0...1	flag
Application 4 parameters							
V4-Set	17260	50132.4	Control Setpoint	Word	Y	LSE...HSE	°C/°F
V4-diF	17232	50132.6	Activation differential	Word	-	0.1...30.0	°C/°F
V4-HSE	17262	50133	Maximum value the setpoint can be set to	Word	Y	LSE...320	°C/°F
V4-LSE	17264	50133.2	Minimum value the setpoint can be set to	Word	Y	-67.0...HSE	°C/°F
V4-OSP	17234	50133.4	Setpoint offset	Word	Y	-30.0...30.0	°C/°F
V4-HC	50052	50133.6	Operating mode (Heating/Cooling)	Byte	-	0...1	flag
V4-Ont	50057	50134.4	Compressor output ON time with faulty Pb1 probe	Byte	-	0...250	min
V4-OFt	50058	50134.6	Compressor output OFF time with faulty Pb1 probe	Byte	-	0...250	min
V4-dOn	50059	50135	Compressor output enabling delay from request	Byte	-	0...250	s
V4-dOF	50060	50135.2	Compressor output enabling delay from shutdown	Byte	-	0...250	min
V4-dbi	50061	50135.4	Delay between two consecutive starts of the compressor output	Byte	-	0...250	min
V4-OdO	50062	50135.6	Delay output enabling from power-on	Byte	-	0...250	min
V4-dCS	17282	50136	Deep cooling setpoint	Word	Y	-67.0...320	°C/°F
V4-tdC	50124	50136.2	Deep cooling duration	Byte	-	0...255	min
V4-dcc	50125	50136.4	Defrost delay after deep cooling	Byte	-	0...255	num
V4-dtY	50063	50136.6	Type of defrost	Byte	-	0...2	num
V4-dit	50104	50137	Interval between defrost cycles	Byte	-	0...250	hours
V4-dCt	50066	50137.6	Defrost interval count mode	Byte	-	0...3	num
V4-dOH	50067	50138	Defrost cycle enabling delay from request	Byte	-	0...59	min
V4-dEt	50068	50138.2	Defrost timeout	Byte	-	1...250	min
V4-dSt	17236	50138.4	Defrost end temperature	Word	Y	-67.0...320	°C/°F
V4-dPO	50069	50138.6	Defrost enabling request from power-on	Byte	-	0...1	flag
V4-FSt	17240	50139.6	Evaporator fans disabling temperature	Word	Y	-67.0...320	°C/°F
V4-FAd	17244	50140.2	Evaporator fans activation differential	Word	-	1.0...50.0	°C/°F

Parameter	Value address	Visibility address	Description	Data size	CPL	Range	UOM
V4-Fdt	50072	50140.4	Evaporator fans delay after defrost cycle	Byte	-	0...250	min
V4-dt	50073	50140.6	Coil drainage time	Byte	-	0...250	min
V4-dFd	50074	50141	Evaporator fans disabling during defrost time	Byte	-	0...1	flag
V4-FCO	50075	50141.2	Evaporator fans status with compressor output OFF	Byte	-	0...2	num
V4-Fon	50077	50141.6	Evaporator fans ON time in cyclic regulator mode	Byte	-	0...99	min
V4-FoF	50078	50142	Evaporator fans OFF time in cyclic regulator mode	Byte	-	0...99	min
V4-Fnn	50115	50142.2	Evaporator fans ON time in duty cycle night mode	Byte	-	0...99	num
V4-FnF	50116	50142.4	Evaporator fans OFF time in duty cycle night mode	Byte	-	0...99	num
V4-ESF	50117	50142.6	Night activation mode	Byte	-	0...1	flag
V4-Att	50079	50143	HAL and LAL parameter mode (absolute or relative)	Byte	-	0...1	flag
V4-AFd	17246	50143.2	Alarm activation differential	Word	-	1.0...50.0	°C/°F
V4-HAL	17266	50143.4	Maximum alarm threshold	Word	Y	LAL...320	°C/°F
V4-LAL	17268	50143.6	Minimum alarm threshold	Word	Y	-67.0...HAL	°C/°F
V4-PAO	50080	50144	Alarm disabling after power-on	Byte	-	0...10	hours
V4-dAO	17248	50144.2	Temperature alarm disabling time after defrost cycle	Word	-	0...999	min
V4-OAO	50081	50144.4	High and low temperature alarms disabling time after door closing	Byte	-	0...10	hours
V4-tdO	50082	50144.6	Open door disabling time	Byte	-	0...250	min
V4-tAO	50083	50145	Temperature alarms delay time	Byte	-	0...250	min
V4-dAt	50084	50145.2	Alarm signalling end of defrost due to timeout	Byte	-	0...1	flag
V4-rLO	50085	50145.4	An external alarm blocks the regulators	Byte	-	0...1	flag
V4-SA3	17272	50146.2	Alarm setpoint for probe 3	Word	Y	-67.0...320	°C/°F
V4-dA3	17274	50146.4	Probe 3 alarm activation differential	Word	-	1.0...50.0	°C/°F
V4-dOd	50055	50146.6	Enable utility power-off on activation of door switch	Byte	-	0...3	num
V4-dAd	50056	50147	Activation delay for digital inputs	Byte	-	0...255	min
V4-dCO	50126	50157.4	Delay in deactivating compressor after door opened	Byte	-	0...255	min
V4-PEn	50111	50147.4	Number of activations allowed per maximum/minimum pressure switch input	Byte	-	0...15	num
V4-PEi	50112	50147.6	Minimum/maximum pressure switch error count interval	Byte	-	1...99	min
V4-PEt	50113	50148	Delay in activating compressor after pressure switch deactivation	Byte	-	0...255	min
V4-LOC	50088	50148.2	Enable button pad lock	Byte	-	0...1	flag
V4-PS1	50105	50148.4	Password 1 value	Byte	-	0...250	num
V4-PS2	50106	50148.6	Password 2 value	Byte	-	0...250	num
V4-ndt	50089	50149	Display with decimal point	Byte	-	0...1	flag
V4-CA1	17250	50149.2	Cell probe calibration	Word	Y	-12.0...12.0	°C/°F
V4-CA2	17252	50149.4	Evaporator probe calibration	Word	Y	-12.0...12.0	°C/°F
V4-CA3	17276	50149.6	Probe 3 calibration	Word	Y	-12.0...12.0	°C/°F
V4-ddL	50091	50150.6	Resource locking after defrost end	Byte	-	0...2	num
V4-Ldd	50114	50151	Display lock timeout from defrost end	Byte	-	0...255	min
V4-dro	50108	50151.2	°C/°F selection	Byte	-	0...1	flag
V4-ddd	50092	50151.4	Selection of main display value	Byte	-	0...3	num
V4-SHH	17278	50151.6	Maximum HACCP alarm threshold	Word	Y	-67.0...320	°C/°F
V4-SLH	17280	50152	Minimum HACCP alarm threshold	Word	Y	-67.0...320	°C/°F
V4-drA	50119	50152.2	Minimum dwelling time in critical area before alarm signalling	Byte	-	0...99	min
V4-drH	50120	50152.4	HACCP alarm reset time from last manual reset	Byte	-	0...250	hours
V4-H50	50121	50152.6	Enable HACCP alarms storage with/without alarm relay enabling	Byte	-	0...2	num

Parameter	Value address	Visibility address	Description	Data size	CPL	Range	UOM
V4-H51	50122	50153	HACCP alarms save exclusion time (button or digital input)	Byte	-	0...250	min
V4-H00	50107	50153.2	NTC/PTC analogue input type selection	Byte	-	0...2	num
V4-H11	17258	50154.2	Configuration and polarity of digital input 1	Word	Y	-9...9	num
V4-H12	17270	50154.4	Configuration and polarity of digital input 2	Word	Y	-9...9	num
V4-H21	50094	50154.6	Configuration of digital output 1	Byte	-	0...6	num
V4-H22	50095	50155	Configuration of digital output 2	Byte	-	0...6	num
V4-H23	50096	50155.2	Configuration of digital output 3	Byte	-	0...6	num
V4-H24	50097	50155.4	Configuration of digital output 4	Byte	-	0...6	num
V4-H25	50098	50155.6	Configuration of digital output 5 (Buzzer)	Byte	-	0...6	num
V4-H31	50099	50156	Button configuration 	Byte	-	0...6	num
V4-H32	50100	50156.2	Button configuration 	Byte	-	0...6	num
V4-H42	50103	50157	Evaporator probe present	Byte	-	0...1	flag
V4-H43	50118	50157.2	Probe Pb3 present	Byte	-	0...1	flag

Folder visibility table

Label	Address	Description	Data size	Range	AP1 Address	AP2 Address	AP3 Address	AP4 Address	UOM
vis_CP	49316	CP (Compressor) folder visibility	2 bit	0...3	49600	49776	49952	50128	num
vis_dEF	49316.2	dEF (Defrost) folder visibility	2 bit	0...3	49600.2	49776.2	49952.2	50128.2	num
vis_FAn	49316.4	FAn (Fans) folder visibility	2 bit	0...3	49600.4	49776.4	49952.4	50128.4	num
vis_AL	49316.6	AL (Alarms) folder visibility	2 bit	0...3	49600.6	49776.6	49952.6	50128.6	num
vis_Lit	49317	Lit (Lights & Digital Inputs) folder visibility	2 bit	0...3	49601	49777	49953	50129	num
vis_PrE	49317.2	PrE (Pressure switch) folder visibility	2 bit	0...3	49601.2	49777.2	49953.2	50129.2	num
vis_Add	49312	Add (Communication) folder visibility	2 bit	0...3	-	-	-	-	num
vis_diS	49317.4	diS (Display) folder visibility	2 bit	0...3	49601.4	49777.4	49953.4	50129.4	num
vis_HCP	49317.6	HCP (HACCP) folder visibility	2 bit	0...3	49601.6	49777.6	49953.6	50129.6	num
vis_CnF	49318	CnF (Configuration) folder visibility	2 bit	0...3	49602	49778	49954	50130	num
vis_FPr	49318.2	FPr (CopyCard) folder visibility	2 bit	0...3	49602.2	49778.2	49954.2	50130.2	num
vis_FnC	49318.4	FnC (Functions) folder visibility	2 bit	0...3	49602.4	49778.4	49954.4	50130.4	num
vis_PA2	49364.3	PA2 (Password for accessing "Installer" parameters) folder visibility	2 bit	0...3	49634.3	49810.3	49986.3	50162.3	num

Resource table

Label	Address	Description	Data size	Range	UOM
AI1	295	Analogue input (view) 1	Word	-67.0...320	°C/°F
AI2	297	Analogue input (view) 2	Word	-67.0...320	°C/°F
AI3	299	Analogue input (view) 3	Word	-67.0...320	°C/°F
D.I. 1	33056.7	Digital input 1	1 bit	0...1	flag
D.I. 2	33056.2	Digital input 2	1 bit	0...1	flag
E1	32876.1	Analogue input 1 fault	1 bit	0...1	flag
E2	32876.2	Analogue input 2 fault	1 bit	0...1	flag
E3	32877	Analogue input 3 fault	1 bit	0...1	flag
PA	32876.3	Critical pressure	1 bit	0...1	flag
nPA	32878.5	Pressure switch	1 bit	0...1	flag
EA	32876.4	External	1 bit	0...1	flag
AH1	32876.5	Analogue input 1 high threshold exceeded	1 bit	0...1	flag

Label	Address	Description	Data size	Range	UOM
AL1	32876.6	Analogue input 1 low threshold exceeded	1 bit	0...1	flag
OPd	32876.7	Door open	1 bit	0...1	flag
AllarmHACCP	32877.1	HACCP alarm	1 bit	0...1	flag
AllAlta3	32876	Over temperature alarm	1 bit	0...1	flag
Tout_SBR	32878	Defrost timeout	1 bit	0...1	flag
B_Alarm	32891.5	Alarm	1 bit	0...1	flag
Compressor	32886.3	Compressor	1 bit	0...1	flag
Defrost	32886.5	Defrosting status	1 bit	0...1	flag
Fans	32888.7	Evaporator fans	1 bit	0...1	flag
Door	32896.3	Door	1 bit	0...1	flag
Reduced set	32882	Reduced set	1 bit	0...1	flag
AUX	32882.4	Auxiliary relay control output	1 bit	0...1	flag
modify parameters	32882.5	Parameters changed	1 bit	0...1	flag
standby	32882.1	Standby	1 bit	0...1	flag
Att_Sbr	32865	Activate manual defrost	1 bit	0...1	flag
Att_SetR	32865.1	Economy mode On	1 bit	0...1	flag
Disatt_SetR	32865.2	Economy mode Off	1 bit	0...1	flag
TelRSetPar	32865.3	Reset changed parameters indicator	1 bit	0...1	flag
ROnAux	32865.4	Auxiliary output On	1 bit	0...1	flag
ROffAux	32865.5	Auxiliary output Off	1 bit	0...1	flag
ROnOn	32865.6	Power-on controller	1 bit	0...1	flag
ROffOff	32865.7	Power-off controller	1 bit	0...1	flag

Note (only for address 32865): to send RW commands (read/write) to the controller, a timer must be activated in advance using a word containing a time expressed in seconds at the address 115 (0x73). The commands are accepted only within the time set.



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